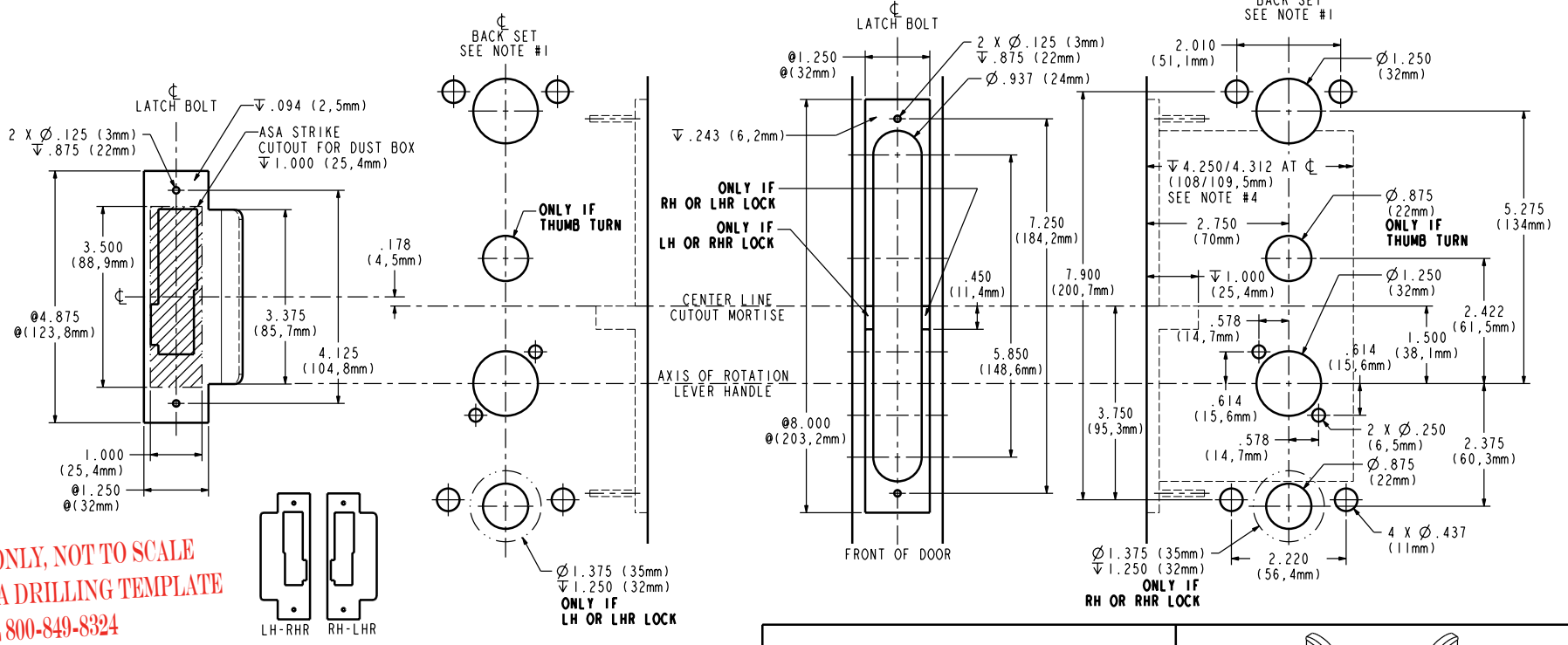


NOTES:

- 1- USE DIMENSIONS FROM DIAGRAM A TABLE TO ADJUST BACK-SET POSITION ACCORDING TO LOW AND HIGH BEVEL DOOR EDGE.
- 2- DIMENSIONS ARE SYMMETRICAL ABOUT ϕ UNLESS OTHERWISE NOTED.
- 3- REFER TO SPECIAL TOLERANCES FOR DIMENSIONS MARKED WITH $\text{\textcircled{O}}$
- 4- DEPTH MEASURED FROM THE FRONT OF DOOR, ON THE CENTER LINE (ϕ)

REV	DESCRIPTION	CHANGE/RED	FAIL PAR MADE BY	VERIF PAR CH'D BY	DATE
1	SEE ECN #9644	C. D.	P. P.	C. D.	31OCT 2000
2	SEE ECN #9759	C. D.	P. P.		27E 2001



**REFERENCE ONLY, NOT TO SCALE
DO NOT USE AS A DRILLING TEMPLATE
CALL 800-849-8324**

DIAGRAM A - MORTISE BACK SET AJUSTEMENT FOR 3° BEVEL DOOR

DOOR THICKNESS DIMENSION X	BACK SET AJUSTEMENT DIMENSION Y
1.25 (31,8mm)	.032 (0.81mm)
1.50 (38,1mm)	.039 (1,00mm)
1.75 (44,5mm)	.046 (1,17mm)
2.00 (50,8mm)	.052 (1,32mm)
2.25 (57,2mm)	.059 (1,50mm)
2.50 (63,5mm)	.065 (1,65mm)
2.75 (69,9mm)	.072 (1,83mm)

SYMBOLS
 ∇ DEEP
 ϕ CENTER LINE
 $\text{\textcircled{O}}$ DIAMETER
 ∇ NOT TO SCALE

INSIDE

DIAGRAM B - DOOR HANDING

LH - LHR RH - RHR

XXX	DIMENSIONS CRITIQUES CRITICAL DIMENSIONS	SANS AUTRES SPECIFICATIONS, LES DIMENSIONS SONT EN POUCES	DESIGNER PAR: P. PRIEUR	31OCD0	<p>Division UNICAN Electronique Electronique</p>
ϕ	PROJECTION 3/4 ANGLE THIRD ANGLE PROJECTION DO NOT SCALE DRAWING	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES	CONCU PAR: C. DOUCET	31OCD0	
NE PAS MESURER SUR LE DRESSIN DO NOT SCALE DRAWING		UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES	VERIFIE PAR:	-	<p>DOOR PREPARATION AMERICAN MORTISE - 1-1/4" FRONT PLATE 2-3/4" BACKSET SOLITAIRE 710/850/850L/950</p>
CE DOCUMENT EST LA PROPRIETE STRICTE DE ILCO UNICAN. LES DONNEES QU'IL CONTIENT NE PEUVENT ETRE COPIEES OU DIVULGUEES A UNE TIERCE PARTIE SANS LE CONSENTEMENT ECRIT DE ILCO UNICAN. CE DOCUMENT DEVA ETRE RETOURNE SUR DEMANDE A ILCO UNICAN.		TOLERANCES: SANS SPECIFICATION SPECIFIQUE UNLESS OTHERWISE SPECIFIED:	APPROUVE PAR:	-	
THIS DOCUMENT IS PROPERTY OF ILCO UNICAN. THE DATA CONTAINED IS PROPRIETARY AND SHALL NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT WRITTEN CONSENT OF ILCO UNICAN. THIS DOCUMENT WILL BE RETURNED TO ILCO UNICAN UPON DEMAND.		DISTANCES: $\pm .030"$ ($\pm .75mm$) HOLES ϕ : $\pm \text{\textcircled{O}} .010"$ ($\pm .25mm$) SPECIAL (MARKED $\text{\textcircled{O}}$): $+ .030"/-.00"$ ($+ .75mm/-.00mm$)	APPROUVE PAR: MATERIAU / MATERIAL	N/A	
		FINITION / FINISH	N/A		
		TRAITEMENT THERMIQUE / HEAT TREATMENT	N/A		

B	ECH SCALE	N/A	PG SHT	I	DE OF	I
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