

**MANET** 



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# MANET - THE SYSTEM

#### Glass assembly system

It's good to be able to see clearly if you want to plan ahead. That also certainly applies when it comes to designing office layouts. As well as promoting open communication, transparent interior concepts are particularly generous in appearance. And here, adaptable partitioning and doors of glass certainly help. Offering a flexible modular system, MANET gives planners plenty of scope in room design. The basic component is the single-point fixing, fitting into a countersunk hole to provide a flush finish with the glass surface - an optical highlight common to all the hardware in this range. Adjustable angle

connectors ensure efficient attachment to both the existing building fabric and other glass elements. Integrated swing and sliding door sets, the latter in two design versions, complete the system. For some components, both countersunk and proud single-point fixings are available. Swing door fittings that attach to sidelights and overpanels can be had for glass thicknesses ranging from 10 to 15.5 mm. The fixings for sliding doors are designed as standard for glass panel thicknesses from 8 to 17.5 mm. Further glass thicknesses are also available on request, as is the installation of 20 - 40 mm thick timber door leaves.

#### **Compact Sets**

Equally effective visually is the MANET COMPACT system with its standardized swing and sliding door sets. These enable simple, fast configuration of common installation types with 8, 10 or 12 mm glass for doors and 10 and 12 mm glass for overpanels and sidelights, aided by MANET COMPACT planning software. MANET COMPACT sliding door sets come with roller carriers featuring the straight lines of our CLASSIC design. A wide range of accessories ensures that the individual sets can be adapted to an array of application types, with MANET pull handles completing the holistic, integral appearance.

To enable problem-free installation of sliding, double-action and single-action doors, the system components all offer extensive adjustability. Wall abutment profiles may, however, need to be provided by others for fixing glass overpanels and sidelights.





	_	MANET	MANET COMPACT			
	Single-point fixing	Connection system	Pivoting door fittings	Sliding door fittings	Pivoting door sets	Sliding door sets
Applications and features	<del>-</del>					
Glass	TSG LSG from TSG	TSG LSG from TSG	TSG LSG from TSG	TSG LSG from TSG	TSG	TSG
For interior assemblies	•	•	•	•	•	•
Max. door weight (kg)			100	120	80	100
Max. door width (mm)			1200	1500	1200	1200
Max. door height			3000	3000	2500	2500
Masonry openings		•	•	•	•	•
For standard toughened glass assembly types		•	•	•	•	•
For individual designed assemblies		•	•	•		
Double action door			•		•	
Single action door			•		•	
Sliding door				•		•
1-panelled doors			•	•	•	•
2-panelled doors			•	•	•	•
Glass thicknesses door (mm)			10 – 15.5	8 – 17.5	10, 12	8, 10, 12
Glass thicknesses overpanel / sidelight	8 – 17.5	8 – 21.5	10 – 15.5	10 – 17.5	10, 12	10, 12
Timber thicknesses sliding door (mm)				20 – 40		
Installation and adjustability						
Installation at wall	•	•	•	•		•
Installation at ceiling		•	•	•	•	
Installation at glass		•	•	•	•	•
Roller at glass				•1)		
2-D / 3-D adjustable	•	•	•	•	•	•
Installation and adjustability						
Satin stainless steel 1.4305	•	•	•	•	•	•
Satin stainless steel 1.4404	on request	on request	on request	on request		
TREND				•		
CLASSIC				•		•
Roller at glass				•		
Glass preparation						
countersunk single-point fixings	•	•	•	•	•	•
clamping disc single-point fixings	•	•	•	•		•

<sup>1)</sup> Max. panel weight 80 kg

All elements including the pull handles are supplied in an elegant stainless steel finish.

MANET components come in the steel grade 1.4305 (AISI 303) for normal interior applications. Certain selected fittings are also available in 1.4404 (AISI 316L) for damp room and external applications (not suitable saunas or indoor

swimming pools). The materials necessary for your application can be determined from Table 1 of General Building Inspectorate Approval Z-30.3-6.

Note: The products detailed in

Note: The products detailed in this brochure are exclusively intended for glass constructions that do not require special individual inspectorate approval.



Awarded with the design prize red dot 2002

# MANET CONCEPT

Sliding door system

6 – 21



# SLIDING DOOR SYSTEM

The MANET sliding door system is ideal as an elegant addition complementing high-style interior concepts. Its main components take the form of a solid track rail and the roller carrier. Whether you prefer the TREND or CLASSIC versions, both can be combined with the solid track or a tubular track. The range includes both glass-flush and proud single-point fixings. The sliding door system allows plenty of scope for individual ideas.

In addition to the standard versions incorporated in toughened glass partitions or face-fixed on masonry openings, this hardware system can also be used to construct curved sliding doors, biparting sliding doors and parallel sliding doors.

The fittings are designed for a door weight of max. 120 kg, resp. 80 kg with roller to glass. Mechanical stops that can be positioned on the track rail ensure that the door travel distance is effectively limited.

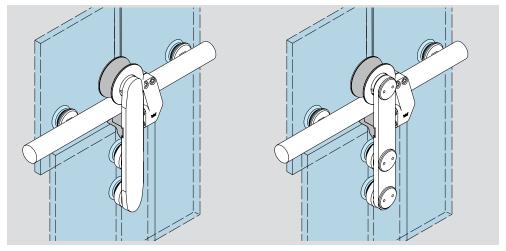






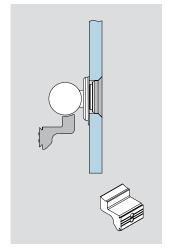
Roller carrier CLASSIC

#### Glass connection with drilled solid tracks



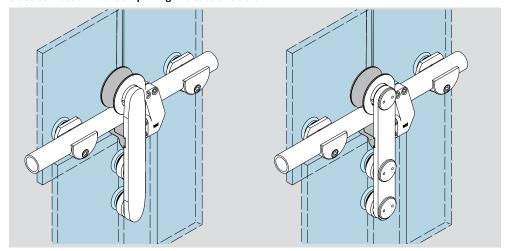
Roller carrier TREND

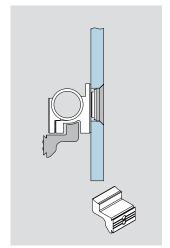
Roller carrier CLASSIC



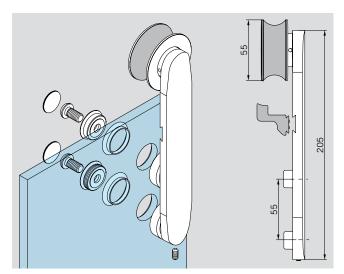
An accordant anti-jump device for solid and tubular tracks will be used.

#### Glass connection with clamp fixing and tubular tracks





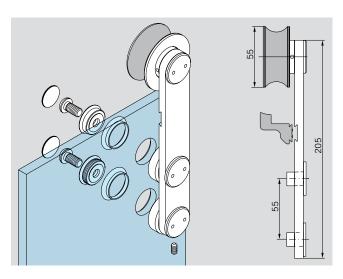
# ROLLER CARRIER



## Roller carrier TREND

incl. anti-jump device only lug with roller

Art. No. 29.424

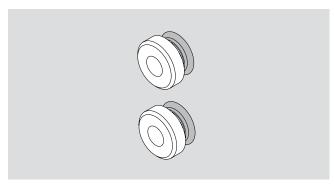


#### Roller carrier CLASSIC

incl. anti-jump device only lug with roller

AISI 316L

Art. No. 29.422 Art. No. 29.423



## Single-point fixing for roller carrier, 2 pcs. each

countersunk 8 – 12 mm glass

clamping disc 8-12 mm glass

AISI 316L

Art. No. 29.431

Art. No. 29.430

AISI 316L

Art. No. 29.432

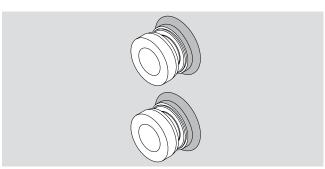
Art. No. 29.433 Art. No. 29.435

countersunk for

13.5 - 17.5 mm glass

countersunk for 19 mm glass

Art. No. 29.437



## Single-point fixings for roller carrier at timber,

2 pcs. each

countersunk for  $20-40\ mm$ 

Art. No. 29.510

clamping disc for 20 - 40 mm

timber

Art. No. 29.520

# SOLID TRACK

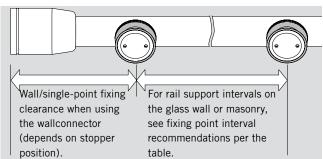
#### Track supply and installation

The track rail for the sliding door is pre-fabricated according to the customer's drawing and supplied together with the glass or wall brackets ordered for the application concerned.

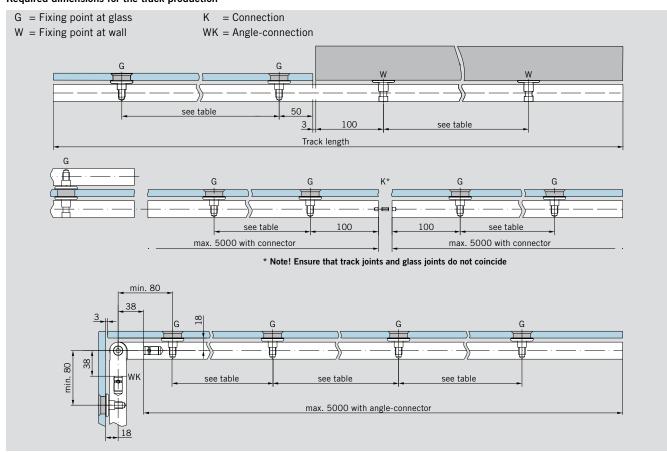
# Fixing screws for wall installation by others

Of decisive importance for prefabrication and fixing to glass partitions is that the mounting points coincide with the holes drilled in the glass. The lengthwise tolerances should not be greater than  $\pm$  0.3 mm.

# Caution! Ensure that the stops/single-point fixings are positioned at locations appropriate to the width of the door.



### Required dimensions for the track production



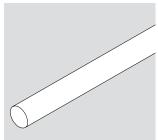
#### Recommended distance of the track fixing points

		Door width in mm																						
Door		700			800			900			1000			1100			1200			1300			1400	
height in mm	Glass	thickr	ı. mm	Glass	thickr	ı. mm	Glass	thickr	. mm	Glass	thickn	. mm	Glass	thickn	. mm	Glass	thickr	n. mm	Glass	thickn	. mm	Glass	thickn	n. mm
111 1111111	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12
1900	770	710	670	770	720	670	770	710	670	760	710	670	760	700	660	750	700	650	740	690	650	730	680	640
2000	750	700	650	750	700	660	750	700	650	740	690	650	740	680	640	730	680	640	720	670	630	720	660	630
2100	730	680	640	730	680	640	730	680	640	730	670	630	720	670	630	710	660	620	710	660	620	700	650	610
2200	710	660	620	710	660	620	710	660	620	710	660	620	700	650	610	700	650	610	690	640	600	680	630	600
2300	690	640	610	700	650	610	700	640	610	690	640	600	690	640	600	680	630	600	680	630	590	670	620	580
2400	680	630	590	680	630	590	680	630	590	680	630	590	670	620	590	670	620	580	660	610	580	660	610	_
2500	660	610	580	670	620	580	670	610	580	660	620	580	660	610	580	650	610	570	650	600	570	640	600	_

# SOLID TRACK AND ACCESSORIES

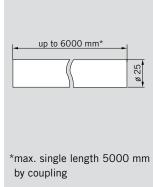
#### Solid track

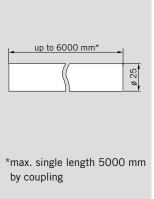
The track rail is prefabricated per customer specifications/ drawing with all the necessary drill holes already provided.

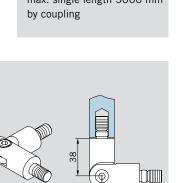


Threaded rod M5 x 6

> connection 90 – 180°







# Track, drilled

for fixing at glass

fixed length up to 6000 mm

Art. No. 21.456 AISI 316L

for fixing at wall up to 6000 mm

Art. No. 21.406

AISI 316L Art. No. 21.457

Track, undrilled

for fixing with clamp brackets fixed length up to 6000 mm

Art. No. 21.407

Art. No. 21.405

do. AISI 316L Art. No. 21.458

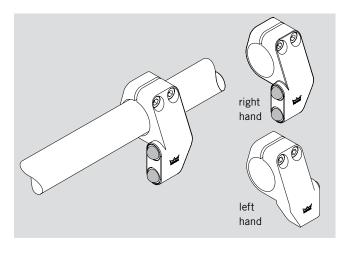
#### Connectors

offset for tracks  $90-180^{\circ}$ 

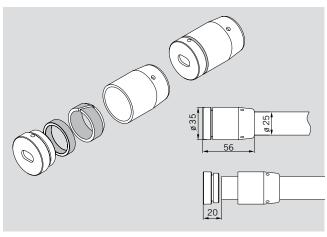
Art. No. 21.442

do. AISI 316L

Art. No. 21.443



Door stop left hand Art. No. 29.425 AISI 316L Art. No. 29.427 Art. No. 29.426 right hand AISI 316L Art. No. 29.428



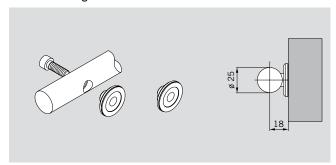
Wall fixing for tubular track / solid track

Art. No. 29.445

AISI 316L Art. No. 29.446

# SOLID TRACK AND ACCESSORIES

### Solid track fixing at wall



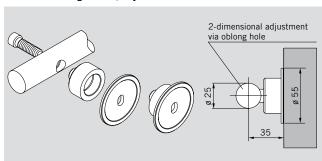
# Flange for fixing the track at wall

AISI 316L

Art. No. 21.346

Art. No. 21.347

## Solid track fixing at wall, adjustable

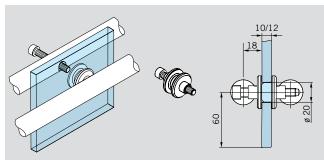


# Flange for fixing the track at wall, adjustable

Adjustment + 5 mm **Note:** Min. distance glass to wall 32 mm

Art. No. 21.412

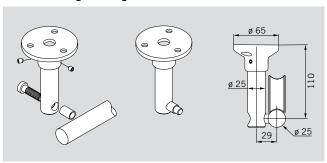
### Fixing a double track



### Fixing for double track

Art. No. 21.170

### Solid track fixing at ceiling

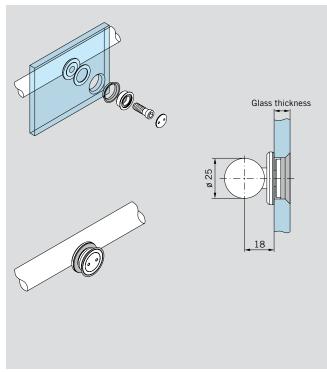


### Ceiling retainer for track

carrying function

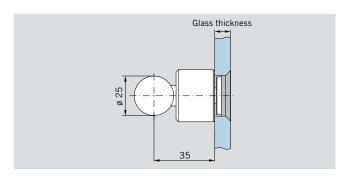
Art. No. 21.315

## Single-point fixing for solid track fixing at glass



for $X = 20 -$	30	mm
Single-point	fixi	ng,

- ·	
countersunk, fixed for 10/12 mm glass	Art. No. 29.460
AISI 316L	Art. No. 29.461
for $13.5 - 15.5 \text{ mm glass}$	Art. No. 29.450
for 17.5 mm glass	Art. No. 29.451
clamping disc, fixed	
for 10/12 mm glass	Art. No. 29.465
AISI 316L	Art. No. 29.466
countersunk, centring	
for 10/12 mm glass	Art. No. 29.462
AISI 316L	Art. No. 29.463
for $13.5 - 15.5 \text{ mm glass}$	Art. No. 29.455
for 17.5 mm glass	Art. No. 29.456
clamping disc, centring	
clamping disc, centring for 10/12 mm glass	Art. No. 29.467
	Art. No. 29.467 Art. No. 29.468

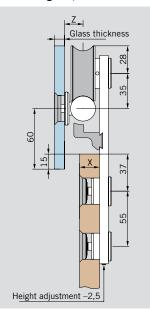


# for X = 35 - 40 mmSingle-point fixing,

countersunk, fixed for 10/12 mm glass Art. No. 29.530

countersunk, centring

# Selection guide, Solid track fixing for timber doors

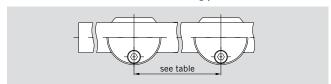


				to glass 10/12 mm								
X	Z	max. door weight	Single-po <b>fixed</b> fo	U	Single-po	Flange for track						
mm	mm	kg	Art.	No.	Art.	Art. No.						
			countersunk	clamping disc	countersunk	clamping disc						
20 – 30	18.5	120	29.460	29.465	29.462	29.467	21.346					
35 – 40	35	100	29.530	-	29.531	-	21.412					

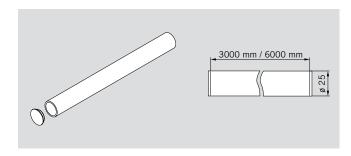
# TUBULAR TRACKS AND ACCESSORIES

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### Recommended distance of the track fixing points



Door											Doc	r wid	th in i	mm										
Door		700			800			900			1000			1100			1200			1300			1400	i
height in mm	Glass	thickr	ı. mm	Glass	thickn	n. mm	Glass	thickn	ı. mm	Glass	thickr	. mm	Glass	thickn	ı. mm	Glass	thickr	n. mm	Glass	thickn	. mm	Glass	thickn	ı. mm
in mm	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12
1900	350	350	350	400	400	400	450	450	450	500	500	500	550	550	530	600	550	520	590	550	510	580	540	510
2000	350	350	350	400	400	400	450	450	450	500	500	500	550	540	510	580	540	510	570	530	500	570	530	500
2100	350	350	350	400	400	400	450	450	450	500	500	500	550	530	500	570	530	500	560	520	490	560	520	490
2200	350	350	350	400	400	400	450	450	450	500	500	500	550	520	490	550	510	480	550	510	480	540	500	470
2300	350	350	350	400	400	400	450	450	450	500	500	500	550	510	480	540	500	470	540	500	470	530	490	460
2400	350	350	350	400	400	400	450	450	450	500	500	500	530	500	470	530	490	460	530	490	460	520	480	
2500	350	350	350	400	400	400	450	450	450	500	500	500	520	490	460	520	480	450	520	480	450	510	470	



#### Tubular track

incl. end plugs
stock length 3000 mm

Art. No. 21.527

AISI 316L

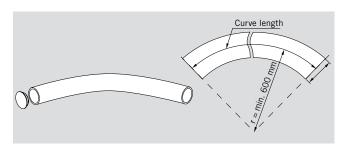
Art. No. 21.530

Fixed length up to 6000 mm

Art. No. 21.436

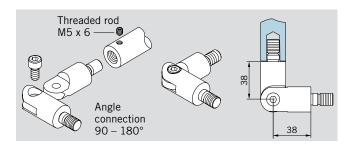
AISI 316L

Art. No. 21.532



#### **Tubular track**

bent, incl. end plugs
max. curve length 2600 mm
Art. No. 21.409
max. curve length 5600 mm
Art. No. 21.413

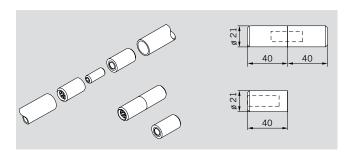


## Angled connection for

tubular track,  $90^{\circ} - 180^{\circ}$  Art. No. 21.535

# Angle connection

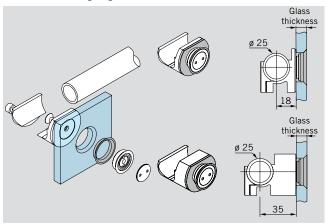
for tubular track Art. No. 29.506



### Thread insert

for tubular track Art. No. 29.505

### Tubular track fixing at glass



#### Clamp fixing

for tubular track at glass
single-point fixing countersunk\*

Art. No. 29.176

AISI 316L

Art. No. 29.185

single-point fixing, clamping disc\*

Art. No. 29.186

Art. No. 29.186

16 mm extended
single-point fixing countersunk\*

single-point fixing, clamping disc\*

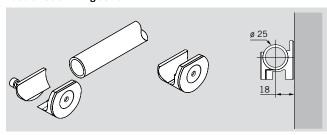
Art. No. 29.179

Art. No. 29.179

Art. No. 29.180

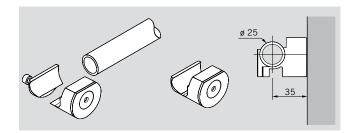
\*for 10, 12 and 13.5 mm glass

## Tubular track fixing at wall



### Clamp fixing

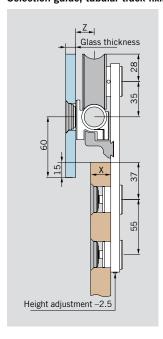
for tubular track at wall Art. No. 29.175
AISI 316L Art. No. 29.184



## Clamp fixing

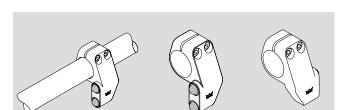
for tubular track at wall
16 mm extended Art. No. 29.178
AISI 316L Art. No. 29.187

## Selection guide, tubular track fixing for timber doors



			to glass	to	vall		
X	Z	max.	Clamp fixing		o fixing		
		door weight	for track	for	track		
mm	mm	kg	Art. No.	Art	. No.		
				countersunk	clamping disc		
20 – 30	18.5	120	29.175	29.176	29.177		
35 – 40	35	100	29.178	29.179	29.180		

# TUBULAR TRACK AND ACCESSORIES



right hand

left hand

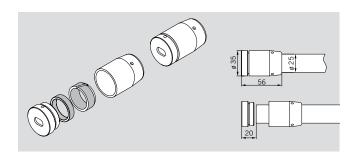
 Door stop

 left hand
 Art. No. 29.425

 AISI 316L
 Art. No. 29.427

 right hand
 Art. No. 29.426

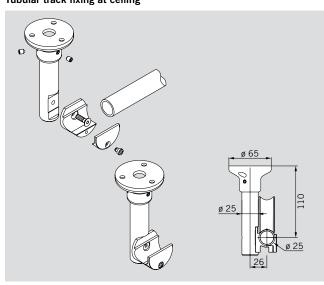
 AISI 316L
 Art. No. 29.428



# Wall fixing for tubular track / solid track

AISI 316L Art. No. 29.446

Tubular track fixing at ceiling

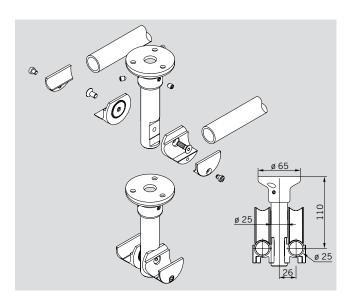


## Ceiling retainer

for tubular track, carrying function

Art. No. 21.316

Art. No. 29.445

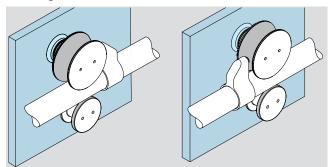


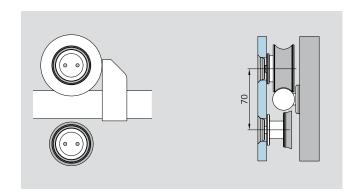
### Ceiling retainer doubly

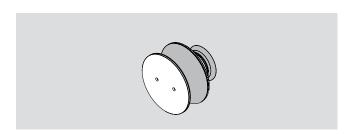
for tubular track, carrying function

Art. No. 21.317

## Roller at glass





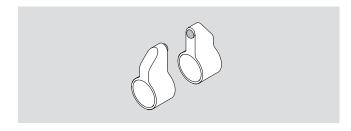




for 8 – 12 mm glass, countersunk

clamping disc Art. No. 29.495

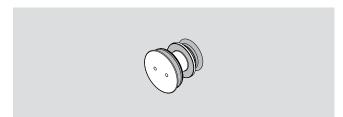
Art. No. 29.494



## Door stop

for roller at glass,

left hand and right hand usable Art. No. 29.493
AISI 316L Art. No. 29.483



## Anti-jump device

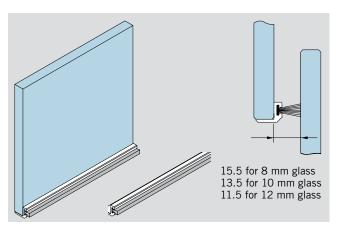
for roller at glass for 8 – 12 mm glass,

countersunk Art. No. 29.497

clamping disc Art. No. 29.498

# **ACCESSORIES**

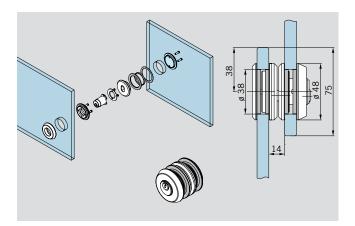
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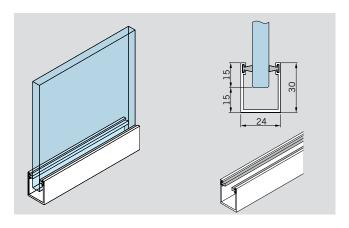
### Aluminium brush profile

similar satin stainless steel

for 8 mm glass stock length 3000 mm Art. No. 07.402 fixed length up to 6000 mm Art. No. 07.403



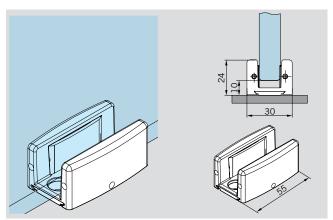
# Sliding door lock with ratchet brace



### Guide rail with brush seals

applicable for 8/10/12 mm glass

aluminium mill finished
fixed length up to 6000 mm
Art. No. 21.431
stock length 3000 mm
Art. No. 21.432

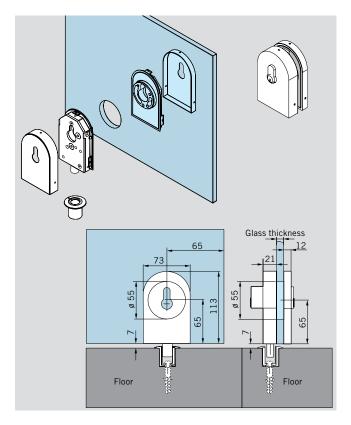


### Floor guide

clamping disc, applicable for 8/13.5 mm glass Art. No. 07.316

aluminium 113 (similar satin stainless steel)

Art. No. 07.316



Corner lock

for 8 – 12 mm glass, **Art. No. 21.448** 

**Corner lock** 

with profile cylinder rose

on inside

for 8 – 12 mm glass **Art. No. 21.449** 

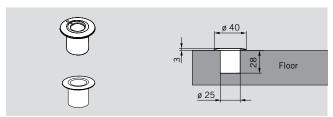
Dead lock for KABA

with rose on inside

for 8 – 12 mm glass **Art. No. 21.450** 

Profile cylinder

for corner lock Art. No. 14.206

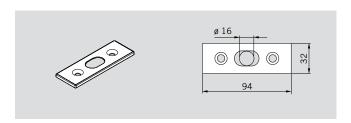


**Eccentric bushing** 

for corner lock Art. No. 05.194

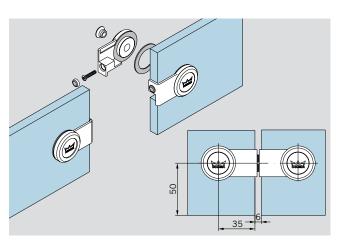
Bushing,

plastics Art. No. 00.110



Strike plate

Art. No. 05.190



## Door steady,

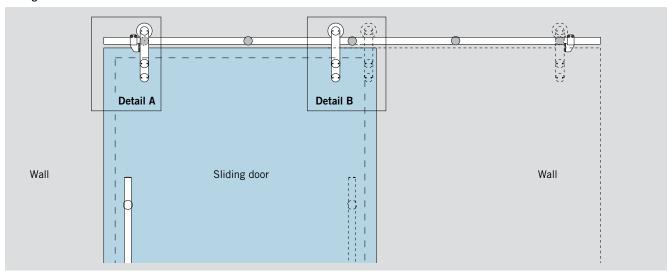
to prevent glass edges of bi-parting double sliding doors

Art. No. 29.420

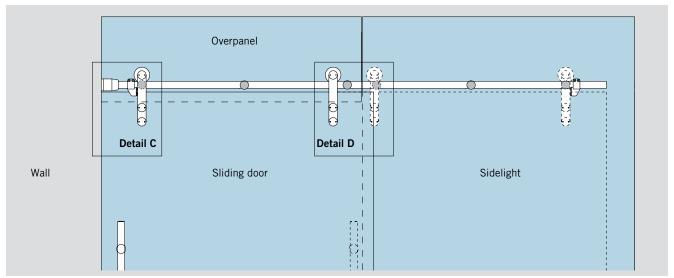
Please order for details for glass preparations our detail sheet 29-044-B.

# GLASS PREPARATION FOR SLIDING DOOR SYSTEM

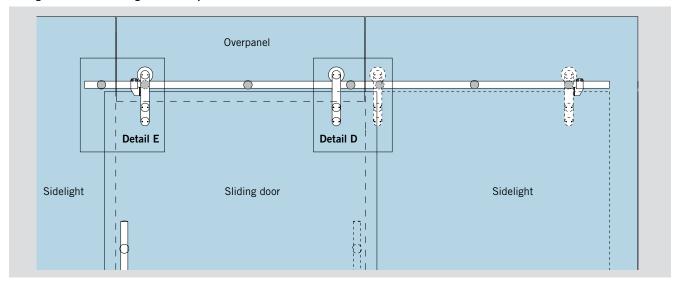
Sliding door to wall

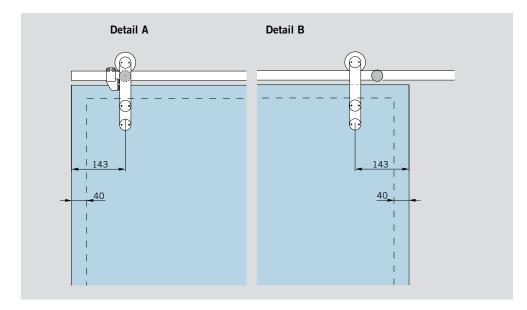


## Sliding door with sidelight and overpanel

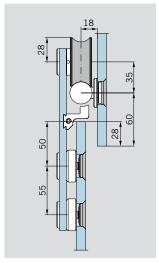


### Sliding door with two sidelights and overpanel

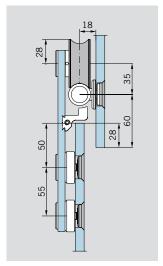


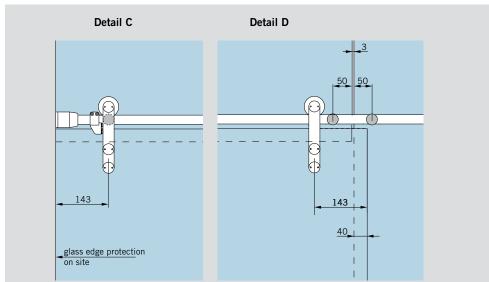


Sliding door with solid track



Sliding door with tubular track and clamp fixing

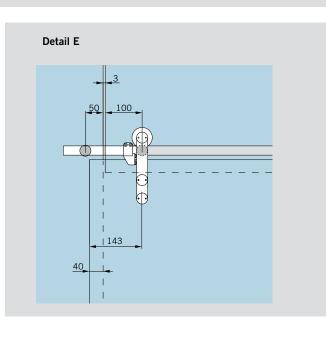


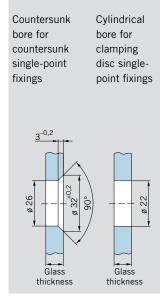


Dimensional data should be regarded exclusively as recommended values.

Please remember when designing your system that the positions of the stops and point fixings must not vertically coincide.

For spacing/interval recommendations when drilling the track holes, and for requisite dimensions for fixing the track rail, please refer to the table entitled "Recommended distance of the track fixing points".





# MANET CONCEPT

Pivoting door system

22 – 35



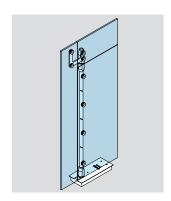
# PIVOTING DOOR SYSTEM

MANET pivoting doors can be installed in both glass partitions and masonry openings. They come as both single and doubleaction swing doors with a maximum weight of 100 kg and a maximum leaf width of 1200 mm.

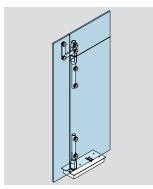
All the single-point fixings are designed for clip-on covers for easier installation. Other components include the bottom pivot bearing, top pivot fittings with bearing spigot or eccentric bushing and also overpanel/sidelight connectors.

As a result, there are almost unlimited possibilities for integrating frameless swing doors both in masonry openings – with or without overpanels and sidelights – and in glass partition constructions retained by singlepoint fixings.

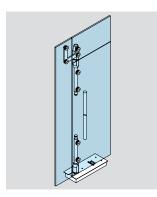
Whether with a full-length pivot rod or a pair of shorter pivot rods, the top bearing socket is located in the fitting on the door leaf. This means that connection to the ceiling, lintel or transom can now be provided in the form of the standard PT25 top pivot spigot from the DORMA range. The door assemblies can be equipped with floor springs such as the DORMA BTS 75V or BTS 84, and corner locks are naturally also available.



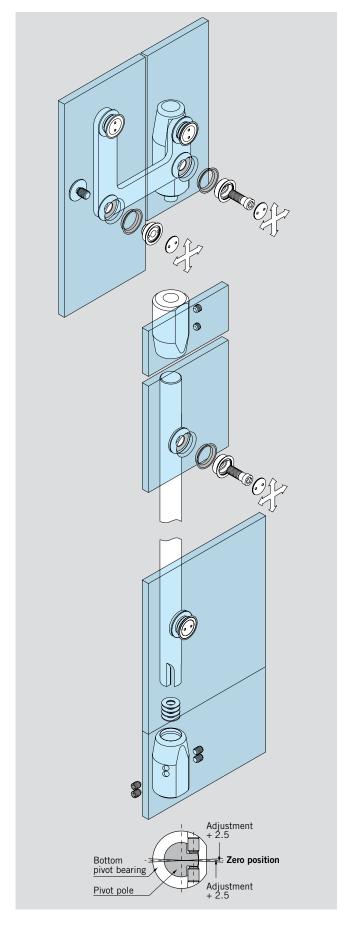
Pivot bearing with full-length pivot rod, max. door panel height 3000 mm



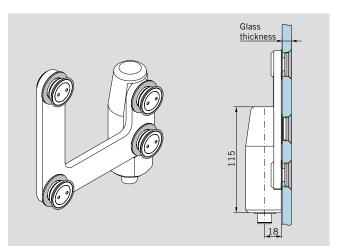
Pivot bearing with pivot rod pair short type, max. door panel height 2500 mm



Pivot bearing with pivot rod pair short type with intermediate tube, max. door panel height 2500 mm



# COMPONENTS FOR PIVOTING DOOR SYSTEM

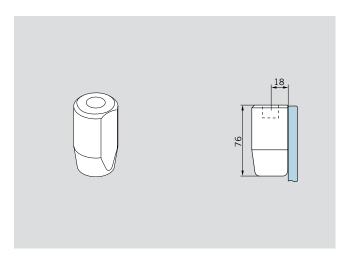


# Overpanel / sidelight connector

complete fitting for 10/12 mm glass countersunk

AISI 316L Art. No. 29.362

clamping disc Art. No. 29.356



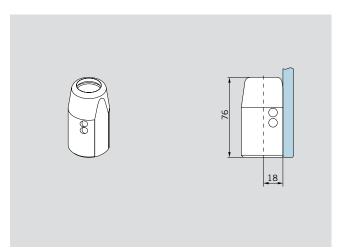
# Pivot bearing for overpanel and ceiling connection

AISI 316L

Art. No. 21.310

Art. No. 29.330

Art. No. 21.350



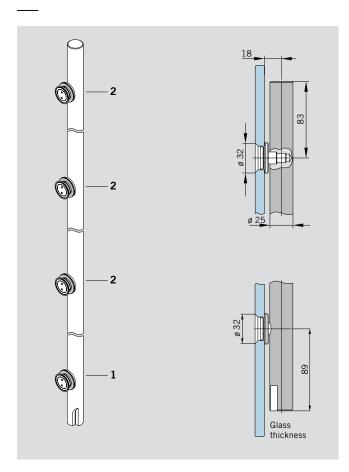
### Pivot bearing

for DORMA BTS (max. 4 EN)  $\!\!/$ 

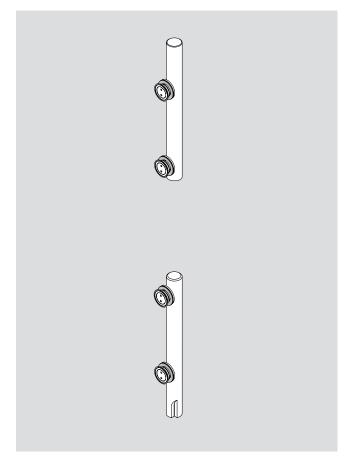
floor pivot Art. No. 29.545

AISI 316L Art. No. 29.550

# COMPONENTS FOR PIVOTING DOOR SYSTEM



drilled, fixed length	Art. No. 29.551
Single-point fixing, countersunk, fixed (1)	
for 10/12 mm glass	Art. No. 29.460
AISI 316L	Art. No. 29.461
for $13.5 - 15.5 \text{ mm glass}$	Art. No. 29.450
clamping disc, fixed (1)	
for 10/12 mm glass	Art. No. 29.465
AISI 316L	Art. No. 29.466
Single-point fixing, countersunk, centring (2)	
for 10/12 mm glass	Art. No. 29.462
AISI 316L	Art. No. 29.463
for 13.5 – 15.5 mm glass	Art. No. 29.455
clamping disc, centring (2)	
for 10/12 mm glass	Art. No. 29.467



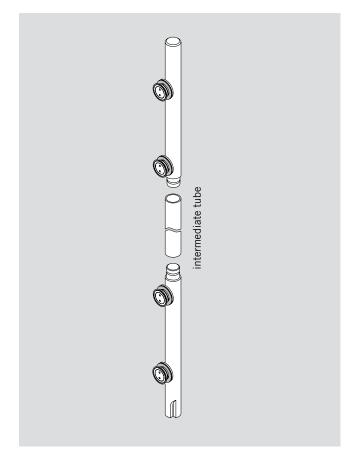
# Pivot rod set, short type top/bottom,

Pivot rod,

incl. 4 single-point fixings
countersunk Art. No. 29.546

AISI 316L Art. No. 29.547
clamping disc Art. No. 29.560

AISI 316L Art. No. 29.561



# Pivot rod set, short type top / bottom,

for intermediate tube, inclusive 4 single-point fixings

 countersunk
 Art. No. 29.548

 AISI 316L
 Art. No. 29.549

 clamping disc
 Art. No. 29.562

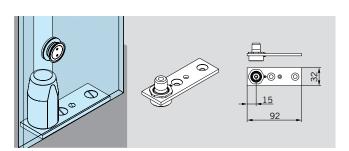
 AISI 316L
 Art. No. 29.563

### Intermediate tube



## Pivot bearing for humid rooms

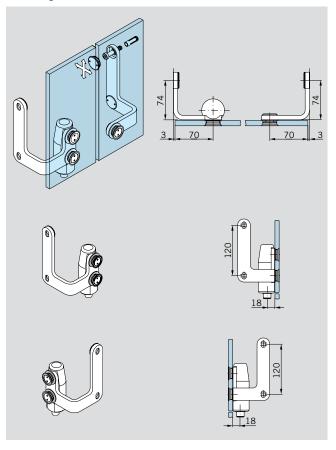
AISI 316L Art. No. 29.540



Floor pivot Art. No. 01.106

# COMPONENTS FOR PIVOTING DOOR SYSTEM

## Wall fixing



# Overpanel / sidelight connector for wall fixing

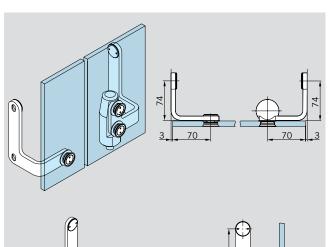
90° offset, with pivot bearing location, complete fitting for 10/12 mm glass

right hand

Art. No. 29.328

left hand

Art. No. 29.329



# Overpanel / sidelight connector for wall fixing

90° offset, complete fitting for 10/12 mm glass

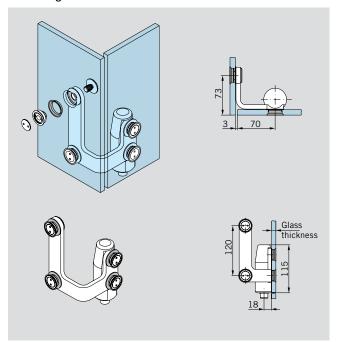
right hand

Art. No. 29.326

left hand

Art. No. 29.327

## Glass fixing

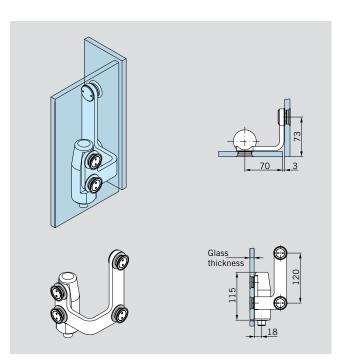


# Overpanel / sidelight connector for glass fixing

90° offset, with pivot bearing location, complete fitting for 10/12 mm glass

right hand

Art. No. 29.331

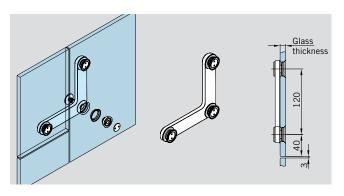


# Overpanel / sidelight connector for glass fixing

90° offset, with pivot bearing location, complete fitting for 10/12 mm glass

left hand

Art. No. 29.332



# Overpanel / sidelight connection

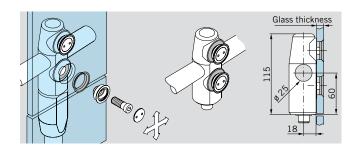
for 10/12 mm glass, countersunk

clamping disc

Art. No. 29.320

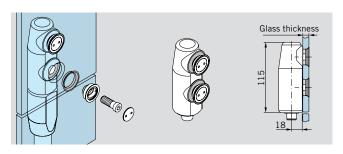
Art. No. 29.357

# COMPONENTS FOR PIVOTING DOOR SYSTEM



Pivot bearing fitting for overpanel with cylindrical bore for rod for  $8-12\,$  mm glass, countersunk

Art. No. 29.354



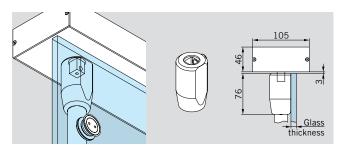
Pivot bearing location for overpanel

 $\begin{array}{l} \text{for 8}-12 \text{ mm glass,} \\ \text{countersunk} \end{array}$ 

AISI 316L

Art. No. 29.333

Art. No. 29.353

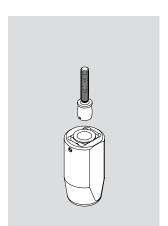


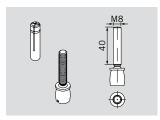
Pivot bearing for RTS

**Pivot pole, drilled,** fixed length, for RTS pivot bearing 29.314

Art. No. 29.553

Art. No. 29.314

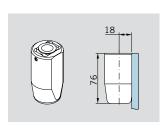




PT 25 pin

for ceiling connection, 15 mm Ø, with plug

Art. No. 01.115



Pivot bearing for installation to ceiling adjustable

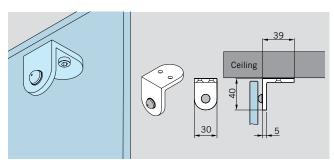
for 8 – 12 mm glass, AISI 316L

Art. No. 21.319

Art. No. 21.318

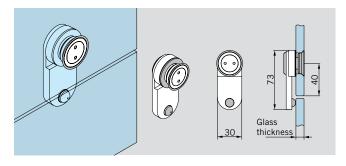
# **ACCESSORIES**

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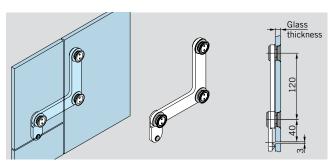
Stop for pivoting door with ceiling mounting

Art. No. 21.334



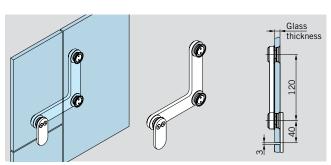
Stop at overpanel (inside/outside) for 10/12 mm glass,

Art. No. 29.335



Overpanel / sidelight connection with stop inside for 10/12 mm glass, countersunk

Art. No. 29.322

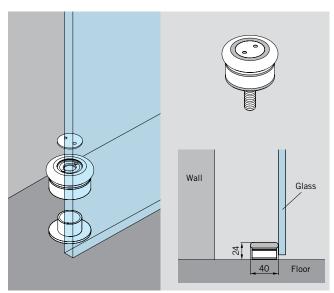


Overpanel / sidelight connection with stop outside for 10/12 mm glass, countersunk

Art. No. 29.325

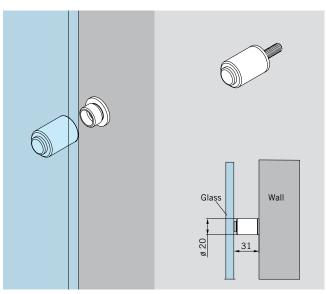
# **ACCESSORIES**

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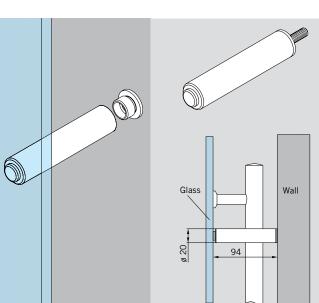
**Stop for pivoting door** floor mounting

Art. No. 29.950



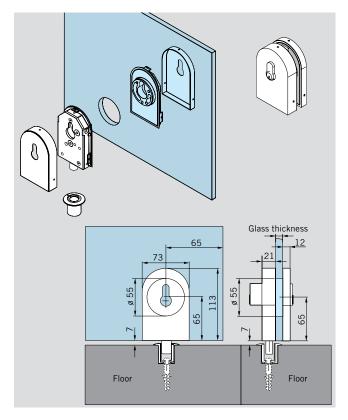
**Stop for pivoting door** wall mounting, short

Art. No. 29.951



Stop for pivoting door wall mounting, long

Art. No. 29.952



Corner lock

for 8 – 12 mm glass, **Art. No. 21.448** 

**Corner lock** 

with profile cylinder rose on inside for 8 – 12 mm glass

Art. No. 21.449

Art. No. 05.190

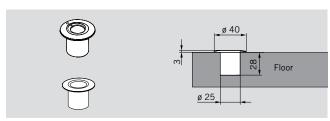
Dead lock for KABA

with rose on inside

for 8 - 12 mm glass Art. No. 21.450

Profile cylinder

for corner lock Art. No. 14.206

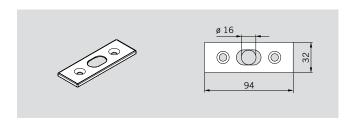


**Eccentric bushing** 

for corner lock Art. No. 05.194

Bushing,

plastics Art. No. 00.110



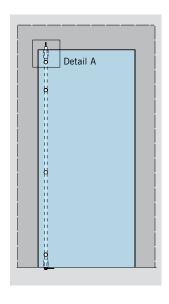
Strike plate

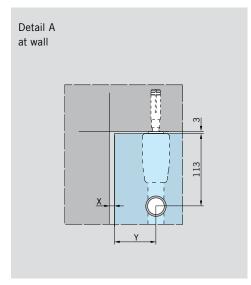
# GLASS PREPARATION FOR PIVOTING DOOR SYSTEM

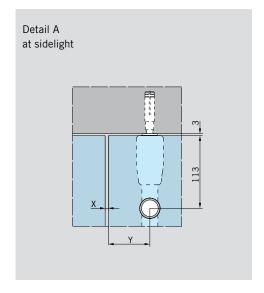
Glass thickness

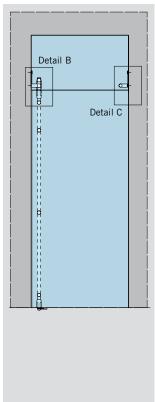
The gap and distance dimensions recommended by DORMA are indicated in the adjacent table.

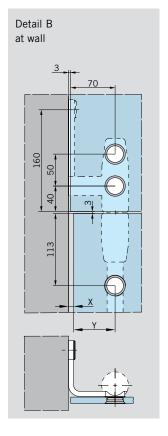
Glass thickness mm	Connection	X Gap	Y
10/12 -	Sidelight	5	- 65
10/12	Wall	8	- 65
13.5–15.5	Sidelight	8	62
13.3–13.5	Wall	11	- 62

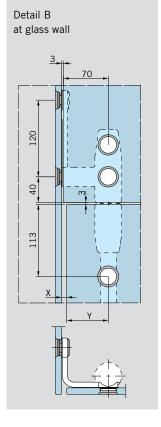


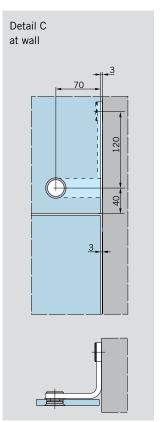


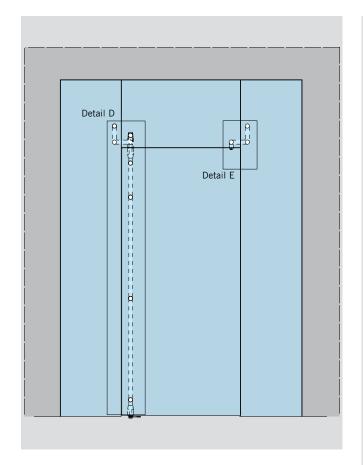


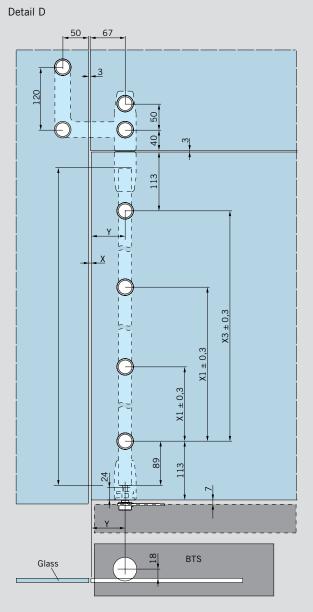


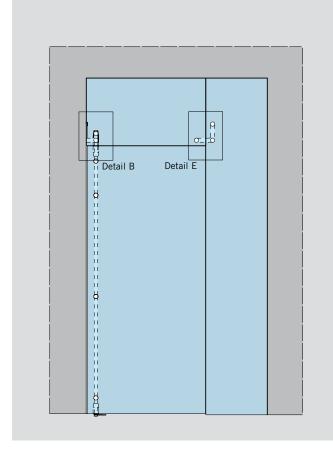


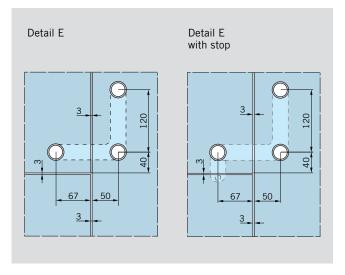












# MANET CONCEPT

Connection system

36 – 43

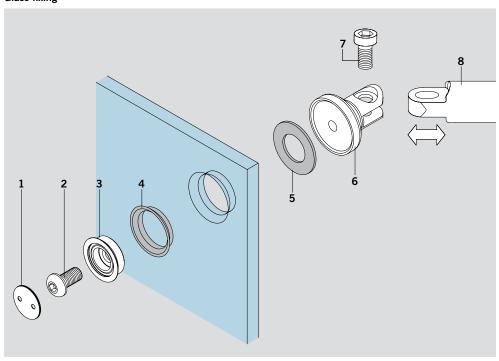


## CONNECTION SYSTEM

The system approach is very much in evidence in the case of the interconnecting components. Elements such as clamping and angle connectors of various designs and also interconnecting

fasteners of various lengths can be combined in order to attach glass of different thicknesses at any required angle to the floor, to ceilings, to walls and to plinth supports. Single-point fixings flush with the glass are also used for this interconnection and glass-toglass system. Tolerances are compensated by sloted holes in the interconnecting fasteners.

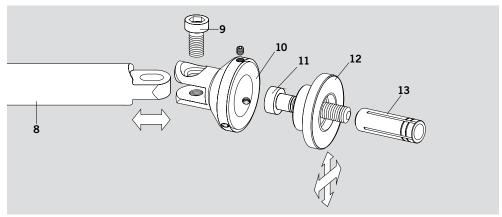
#### Glass fixing



#### Components

- 1 Clip-on cover
- 2 Connecting bolt
- 3 Conical collar
- 4 Conical sleeve
- 5 Gasket
- 6 Pivoting clamp
- 7 Connecting bolt
- 8 Connecting rod to suit length

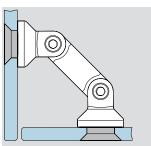
#### Wall fixing



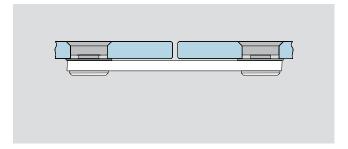
#### Components

- 9 Connecting bolt
- 10 Pivoting clamp
- 11 Threaded rod M8 with small head, Length and type to suit wallplug
- 12 Mounting plate, 2-dimensional adjustment
- 13 Wallplug on site to suit wall construction

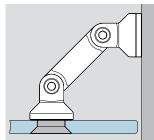
90° - 180° Glass / Glass



Glass / Glass Connector

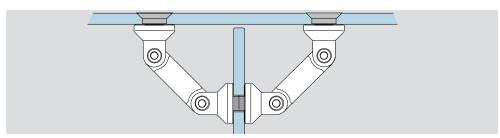


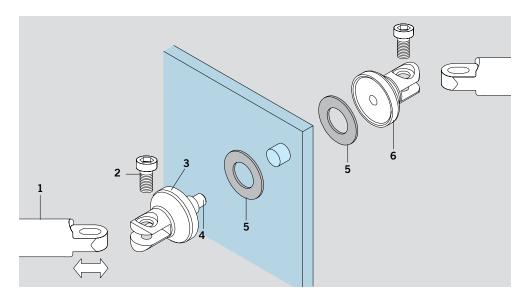
90° - 180° Glass / Wall



# **CLAMP CONNECTION GLASS**

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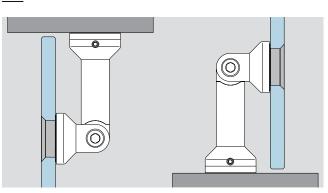


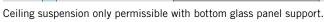


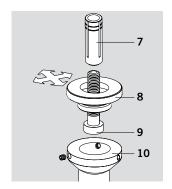
#### Components

- 1 Connecting rod or steel cable
- 2 Connecting bolt
- 3 Pivoting clamp
- 4 Connecting bolt
- 5 Gasket
- 6 Pivoting clamp

# CONNECTION CEILING / FLOOR



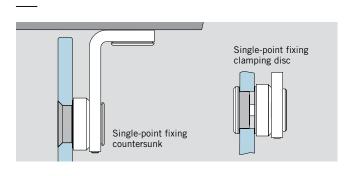


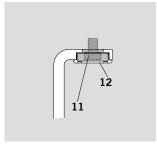


#### Components

- 7 Wallplug on site
- 8 Mounting plate, 2-dimensional adjustable
- 9 Threaded rod M8
- 10 Column

# ALTERNATIVE CONNECTION CEILING



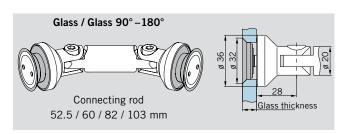


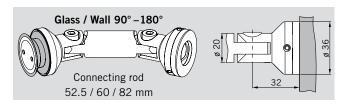
#### Components

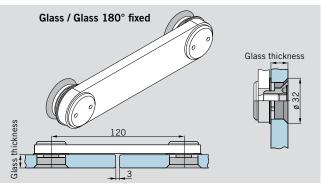
- 11 Threaded rod M8
  DIN 7984 M10 x..., or
  oval-head wood screw
  DIN 7996 M8 x...
- 12 Clip-on cover

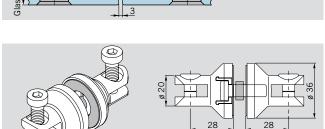
## COMPLETE FITTING

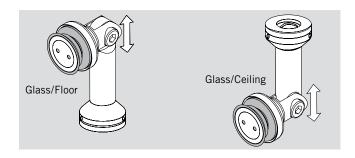
\_\_\_\_

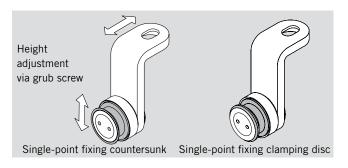












#### Complete fitting glass / glass

for 8 - 12 mm glass thickness

With connecting rod 52.5 mm Art. No. 29.120
With connecting rod 60 mm Art. No. 29.122
With connecting rod 82 mm Art. No. 29.125
With connecting rod 103 mm Art. No. 29.130

#### Complete fitting glass / wall

for 8-12 mm glass thickness

With connecting rod 52.5 mm Art. No. 29.139
With connecting rod 60 mm Art. No. 29.140
With connecting rod 82 mm Art. No. 29.142

# Complete fitting Connector

for glass thickness 8 - 12 mm

AISI 303 Art. No. 29.148
AISI 316L Art. No. 29.368

# Complete fitting Clamping connector

for glass thickness 8 – 12 mm

Art. No. 29.149

#### Complete fitting Corner connector 90°

for glass thickness 8-12 mm (only bearing function)

Art. No. 29.145

#### Complete fitting Ceiling fixing

(bearing function) for glass thickness  $8-12\ \text{mm}$  countersunk

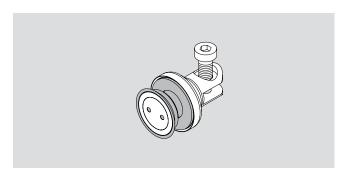
AISI 316L clamping disc AISI 316L Art. No. 29.337

Art. No. 29.339

Art. No. 29.338

Art. No. 29.340

# COMPONENTS



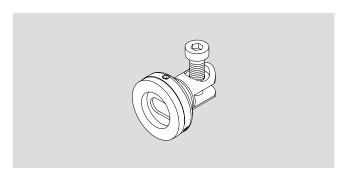
#### Pivoting glass clamp

inclusive screw sets for  $8-12,\,13.5-17.5$  and 17.5-21.5 mm glass, countersunk

Art. No. 29.160

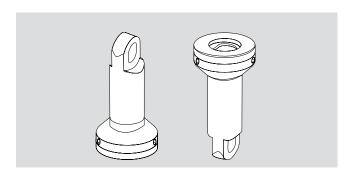
do., clamping disc

Art. No. 29.165



#### Pivoting wall fixing

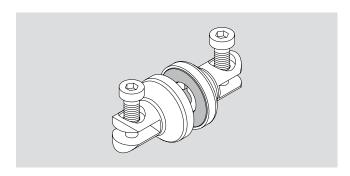
Art. No. 21.141



#### Column

Ceiling/floor fixing

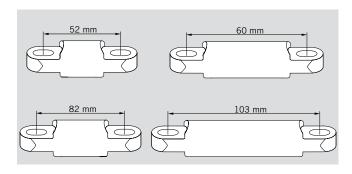
Art. No. 21.146



#### **Clamping connector**

for Glass thickness 8 - 12 mm

Art. No. 29.149



#### **Connecting rods**

 Length 52.5 mm
 Art. No. 21.355

 Length 60 mm
 Art. No. 21.356

 Length 82 mm
 Art. No. 21.357

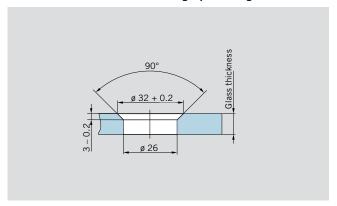
 Length 103 mm
 Art. No. 21.358

# GLASS PREPARATION CONNECTION SYSTEM

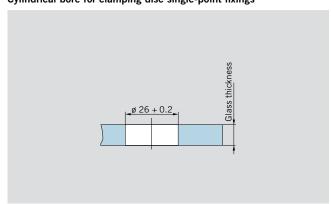
For TSG and LSG from TSG.
Recommended centres for fixed glazing element

# 0 max. 800 ± 0.3

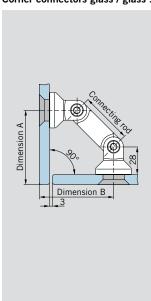
#### Countersunk bore for countersunk single-point fixings

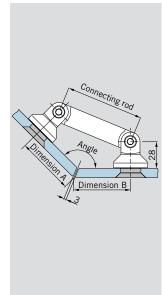


#### Cylindrical bore for clamping disc single-point fixings



#### Corner connectors glass / glass $90-180^{\circ}$





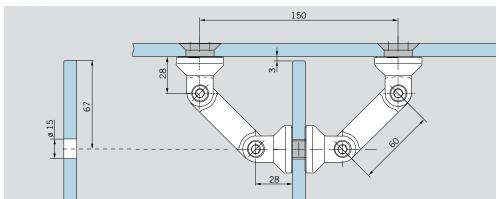
#### Corner connectors glass / glass (dimensions in mm)

		gth of ting rod	
52,5	60	82	103

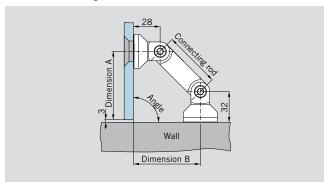
Dimensions for 10 mm glass thickness (consider variants for other glass thicknesses).

Angle	A/B	A/B	A/B	A/B
90°	75	80	96	
95°	70	75	90	
100°	66	71	85	
105°	62	67	81	
110°	59	63	77	
115°	55	60	73	
120°	52	56	69	
125°	49	54	66	
130°	47	51	63	
135°	44	48	60	
180°				50

#### **Clamping connector**



#### Corner connectors glass / wall $90 - 180^{\circ}$



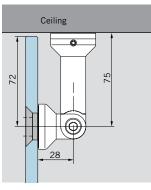
#### Glass / wall (dimensions in mm)

	Length of connecting rod	
52,5	60	82

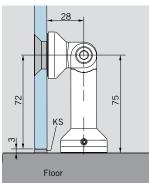
Dimensions for 10 mm glass thickness (consider variants for other glass thicknesses).

Angle	A/B	A/B	A/B
90°	67/65	72/70	87,5/86

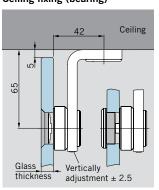
#### Corner connector glass / ceiling



#### Corner connector glass / floor



#### Ceiling fixing (bearing)



**Note:** Ensure compliance with minimum glass/bore clearances as per glass manufacturer recommendations. Glass preparation with a tolerance of max.  $\pm$  0.3 mm is recommended.

# MANET CONCEPT

Single-point fixing 44-49



# SINGLE-POINT FIXING SERIES S32/35



The basic component within the MANET system is the single-point fixing. Rather than cylindrical bore in the glass, this has a tapered countersunk bore for a perfect seated fit to the glass. These give a flush finish of the single-point fixing in all applications.

The three-dimensional adjustability incorporated within the fitting ensures ideal compensation for structural and drilling tolerances.

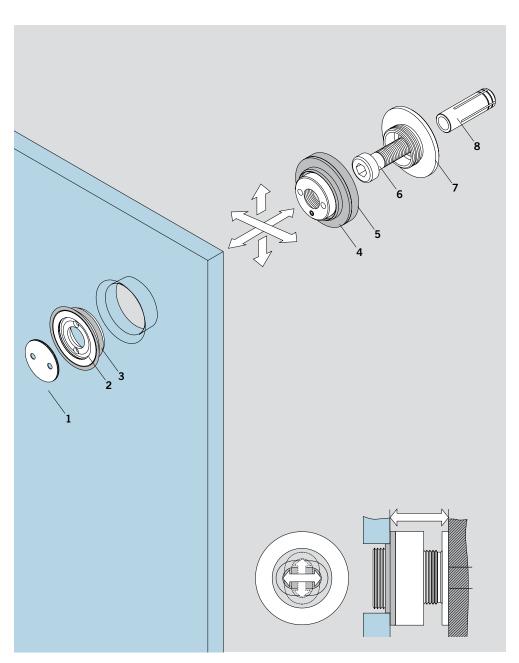
Constraint-free transmission of all the forces acting on the glass to the substructure is also

ensured.

# Simple installation and metric adjustment

The fixing and the gasket are wound onto the adjustment screw already fitted to the wall, with the glass panel then being simply mounted over the top. The adjustment screw allows the position of the glass to be adjusted in 3 dimensions.

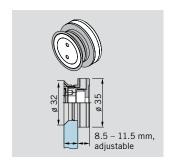
An adjustment range of  $\pm 2$  mm in the vertical and lateral directions can be utilized by rotating the adjustment screw by up to 90°. Then it is simply a matter of aligning and securing the single-point fixing and conical sleeve. The clip-on cover provides for a flush appearance.

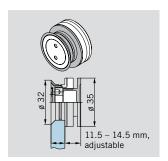


#### Components

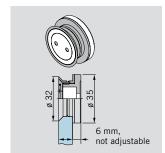
- 1 Clip-on cover
- 2 Pin internal thread
- 3 Conical sleeve
- 4 Gasket
- 5 Fixing
- 6 Threaded rod M8 with small head (eg DIN 6912). Length and type to suit wallplug
- 7 Adjustment screw
- 8 Wallplug on site to suit wall construction

## **TYPES**









Single-point fixing, glass / wall wall offset 8.5 - 11.5 mm, adjustable

Single-point fixing, glass / wall wall offset 11.5 - 14.5 mm, adjustable

Single-point fixing, glass / wall wall offset 14.5 - 22 mm, adjustable

Single-point fixing, glass / wall fixed wall offset 6 mm, not adjustable

Countersunk 8/10 mm glass Art. No. 29.200 Countersunk 8/10 mm glass Art. No. 29.201 Countersunk 8/10 mm glass Art. No. 29.202 Countersunk 8/10 mm glass Art. No. 29.205

12 mm glass Art. No. 29.210 12 mm glass Art. No. 29.211 12 mm glass Art. No. 29.212

12 mm glass Art. No. 29.215

13.5 mm glass Art. No. 29.240 13.5 mm glass Art. No. 29.241 13.5 mm glass Art. No. 29.242

13.5 mm glass Art. No. 29.243

15 mm glass Art. No. 29.244 15 mm glass Art. No. 29.245 15 mm glass 15 mm glass Art. No. 29.246 Art. No. 29.247

17.5 mm glass Art. No. 29.248 17.5 mm glass 17.5 mm glass Art. No. 29.249 Art. No. 29.250

17.5 mm glass Art. No. 29.251

Clamping disc 8/10 mm glass Art. No. 29.700 Clamping disc 8/10 mm glass Art. No. 29.701 Clamping disc 8/10 mm glass Art. No. 29.702 Clamping disc 8/10 mm glass Art. No. 29.730

12 mm glass Art. No. 29.705

12 mm glass Art. No. 29.706 12 mm glass Art. No. 29.707

13.5 mm glass

Art. No. 29.712

15 mm glass

12 mm glass Art. No. 29.731

13.5 mm glass Art. No. 29.710

13.5 mm glass Art. No. 29.711

13.5 mm glass Art. No. 29.732

15 mm glass Art. No. 29.715

15 mm glass Art. No. 29.716 15 mm glass Art. No. 29.733

17.5 mm glass Art. No. 29.720 17.5 mm glass Art. No. 29.721 17.5 mm glass Art. No. 29.722

Art. No. 29.717

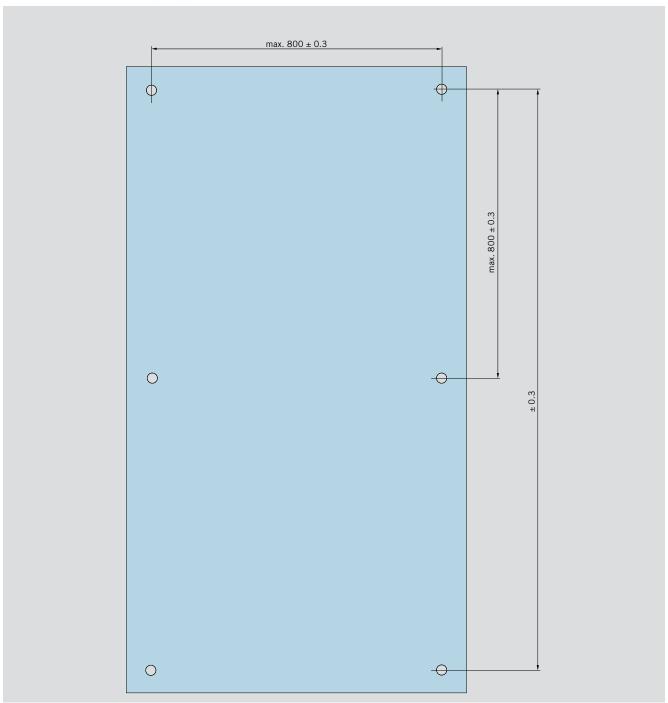
17.5 mm glass Art. No. 29.734

Stainless steel quality AISI 316L on request.

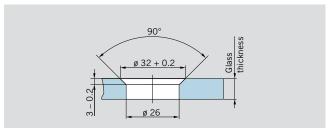
# GLASS PREPARATION CONNECTION SYSTEM

For TSG and LSG from TSG.

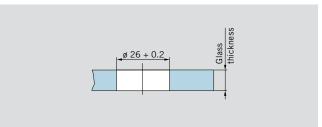
Recommended centres for fixed glazing element



#### Countersunk bore for countersunk single-point fixings



#### Cylindrical bore for clamping disc single-point fixings



# MANET COMPACT SETS

**Pivoting doors** 

53 – 55

Sliding doors

56 - 61



## MANET COMPACT SETS

The aesthetic elegance of the MANET COMPACT concept is also available in the form of standardised sets for simple, fast planning of the more popular system types.

Optional accessories enable the individual sets to be semi-customised.

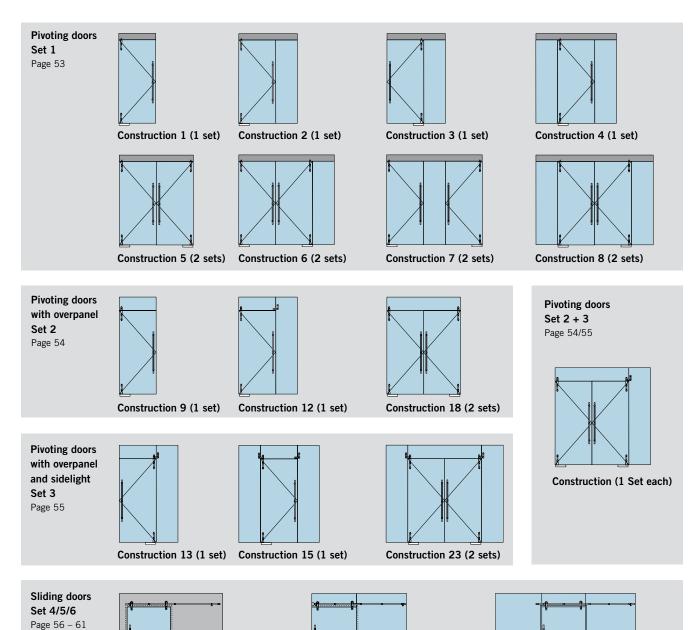
The system components offer numerous adjustment possibili-

ties in order to ensure problemfree installation of whichever door type – sliding or swing, single action or double action – is required.

Wall abutment profiles may need to be provided (by others) for fixing overpanels and sidelights. (See technical brochure "Fittings and door rails for toughened glass assemblies".)







Set 5.1/5.2

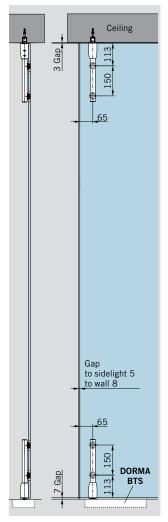
Set 6.1/6.2

Set 4.1/4.2

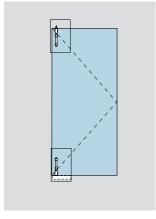
# SET 1

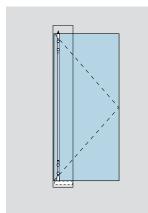
#### \_\_\_

#### Pivoting door MANET COMPACT without overpanel for 10 - 12 mm glass



Door weight 80 kg Door height max. 2500 mm Door width max. 1200 mm TSG 10/12 mm glass thickness





#### Set 1

with pivot rod pair short type

#### Set 1

#### with single-point fixings countersunk

consisting of:

pivot rod pair top/bottom,

short type

Art. No. 29.910

#### including:

- 4 Single-point fixings for pivot rods
- 1 Pivot fitting top,
- 1 PT 25 pin, 15 mm Ø, with plug
- 1 Pivot fitting bottom for DORMA BTS/floor pivot

#### Option:

Set 1, but for

additional intermediate tube in

fixed length for pivot rod pair Art. No. 29.911
Intermediate tube in fixed length Art. No. 29.555

#### Please indicate:

Panel height \_\_\_\_\_\_ mm

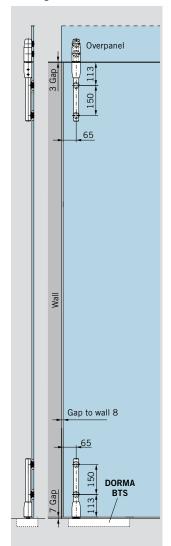
- 577 mm

= Length intermediate tube \_\_\_\_\_ mm

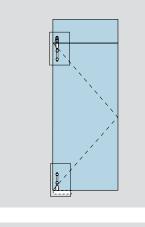
Accessory options for Set 1		
Pull handles		
Pull handles	Length 350 mm	Art. No. 29.268
(single-point fixing countersunk)	Length 720 mm	Art. No. 29.271
	Length 1240 mm	Art. No. 29.274
	Length 1760 mm	Art. No. 29.277
Pair of pull handles	Length 350 mm	Art. No. 21.267
	Length 720 mm	Art. No. 21.270
	Length 1240 mm	Art. No. 21.273
	Length 1760 mm	Art. No. 21.276
Lock		
Corner lock		Art. No. 21.448
Corner lock with rose on one lock	side	Art. No. 21.449
Profile cylinder for corner lock 21.	448/449	Art. No. 14.206
Eccentric bushing for corner lock 2	21.448/449	Art. No. 05.194
Further accessories		
Stop for pivoting door with ceiling	mounting	Art. No. 21.334
Ceiling fixing (bearing function)		Art. No. 29.337
Floor pivot bearing		Art. No. 01.106
Assembling tool for MANET single	-point fixings	Art. No. 21.134

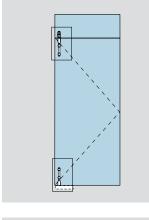
# SET 2

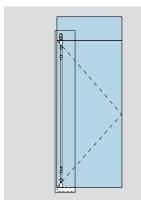
#### Pivoting door MANET COMPACT with overpanel for 10 - 12 mm glass



Door weight 80 kg Door height max. 2500 mm Door width max. 1200 mm TSG 10/12 mm glass thickness







#### Set 2

with pivot rod pair short type

#### with single-point fixings countersunk

consisting of:

pivot rod pair top/bottom,

short type

Art. No. 29.912

#### including:

- 4 Single-point fixings for pivot rods,
- 1 Pivot fitting top,
- 1 Pivot bearing location for overpanel,
- 1 Pivot fitting bottom for DORMA BTS/floor pivot

#### Option:

#### Set 2, but with

additional intermediate tube in

fixed length for pivot rod pair Art. No. 29.913 Art. No. 29.555 Intermediate tube in fixed length

#### Please indicate:

Panel height . mm – 577 mm = Length intermediate tube

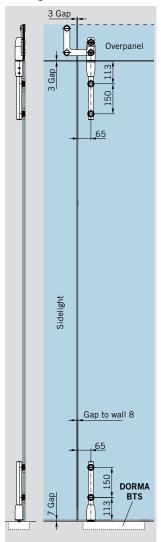
Accessory options for Set 2		
Pull handles		
Pull handles	Length 350 mm	Art. No. 29.268
(single-point fixing countersunk)	Length 720 mm	Art. No. 29.271
	Length 1240 mm	Art. No. 29.274
	Length 1760 mm	Art. No. 29.277
Pair of pull handles	Length 350 mm	Art. No. 21.267
	Length 720 mm	Art. No. 21.270
	Length 1240 mm	Art. No. 21.273
	Length 1760 mm	Art. No. 21.276
Ceiling fixing (bearing function)		Art. No. 29.337
Stop at overpanel, (inside/outside	) for 10 and 12 mm glass	Art. No. 29.335
Lock		
Corner lock		Art. No. 21.448
Corner lock with rose on one lock	side	Art. No. 21.449
Profile cylinder for corner lock 21.	448/449	Art. No. 14.206
Eccentric bushing for corner lock	21.448/449	Art. No. 05.194
Further accessories		
Overpanel-sidelight connector for 1	0 and 12 mm glass	Art. No. 29.320
Overpanel-sidelight connector with	stop inside for 10 and 12 mm glass	Art. No. 29.322
Overpanel-sidelight connector with	stop outside for 10 and 12 mm glass	Art. No. 29.325
Floor pivot bearing		Art. No. 01.106
Assembling tool for MANET single	-point fixings	Art. No. 21.134

For the requisite glass preparation please see pages 34 – 35

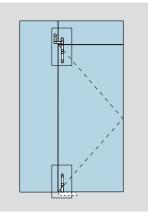
# SET 3

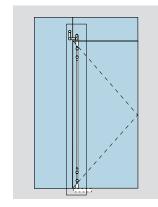
\_\_\_\_

#### Pivoting door MANET COMPACT with overpanel for 10 - 12 mm glass



Door weight 80 kg Door height max. 2500 mm Door width max. 1200 mm TSG 10/12 mm glass thickness





#### Set 3

with pivot rod pair short type

#### Set 3

#### with single-point fixings countersunk

consisting of: pivot rod pair

including:

- 4 Single-point fixings for pivot rods,
- 1 Pivot fitting top,
- 1 Overpanel-sidelight connector with pivot bearing location,
- 1 Pivot fitting bottom for DORMA BTS/floor pivot

#### Option:

Set 3, but with

additional intermediate tube in

fixed length for pivot rod pair Art. No. 29.914
Intermediate tube in fixed length Art. No. 29.555

#### Please indicate:

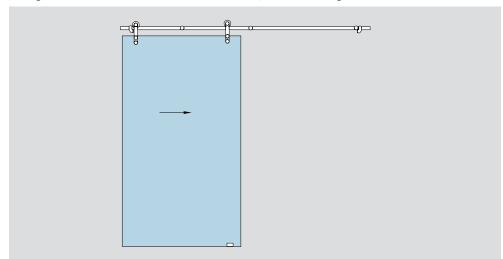
Panel height \_\_\_\_\_\_mmm
- 577 mm
= Length intermediate tube \_\_\_\_\_mmm

Accessory options for Set 3		
Pull handles		
Pull handles	Length 350 mm	Art. No. 29.268
(single-point fixing countersunk)	Length 720 mm	Art. No. 29.271
	Length 1240 mm	Art. No. 29.274
	Length 1760 mm	Art. No. 29.277
Pair of pull handles	Length 350 mm	Art. No. 21.267
	Length 720 mm	Art. No. 21.270
	Length 1240 mm	Art. No. 21.273
	Length 1760 mm	Art. No. 21.276
Ceiling fixing (bearing function)		Art. No. 29.337
Stop at overpanel, (inside/outside	) for 10 and 12 mm glass	Art. No. 29.335
Lock		
Corner lock		Art. No. 21.448
Corner lock with rose on one lock :	side	Art. No. 21.449
Profile cylinder for corner lock 21.	448/449	Art. No. 14.206
Eccentric bushing for corner lock 2	21.448/449	Art. No. 05.194
Further accessories		
Overpanel-sidelight connector for 1	0 and 12 mm glass	Art. No. 29.320
Overpanel-sidelight connector with	stop inside for 10 and 12 mm glass	Art. No. 29.322
Overpanel-sidelight connector with	stop outside for 10 and 12 mm glass	Art. No. 29.325
Floor pivot bearing		Art. No. 01.106
Assembling tool for MANET single	-point fixings	Art. No. 21.134

# SET 4.1/4.2

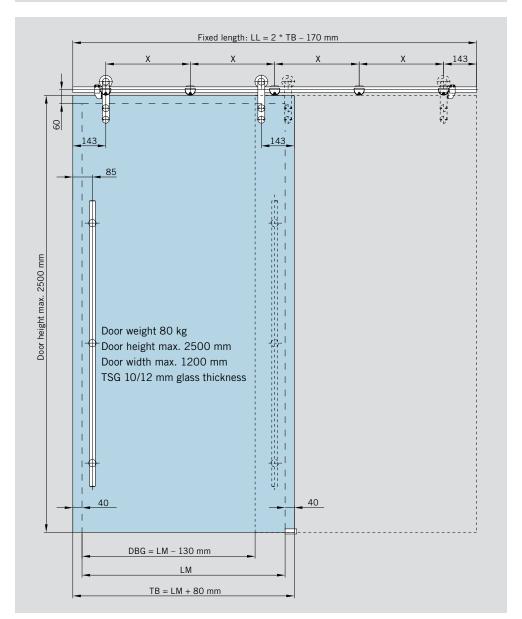
\_\_\_\_

Sliding door MANET COMPACT for installation at wall, for  $8-12\ mm\ glass$ 



Set 4.1 with single-point fixings countersunk

Set 4.2 with clamping disc single-point fixings



LM = Daylight opening
TB = Door width
DGB = Entry width
LL = Tubular track length

LL = Tubular track length
X = Distance of single-point

fixings

(LM - 148) \* 1/2

For the requisite glass preparation please see pages  $20-21\,$ 

#### Sliding door MANET COMPACT for installation at wall, for $8-12\ mm$ glass

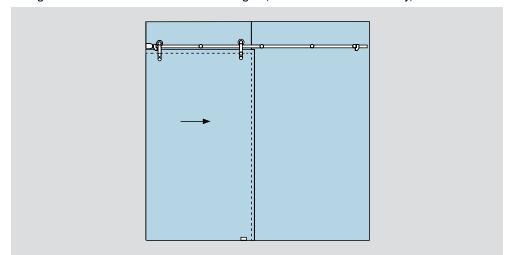
Set 4.1 / Set 4.2		Set 4.1		Set 4.2
consisting of:		with single-point countersunk	fixings	with clamping disc single-point fixings
5 Clamp fixings for track / wall		Art. No. 29.916		Art. No. 29.917
2 Roller carriers CLASSIC				
incl. single-point fixings for 8 – 12 mm g	glass			
<ul><li>1 Door stop left hand</li><li>1 Door stop right hand</li></ul>				
1 Floor guide AGILE				
Installation tools				
Set as above,				
but with 16 mm extended clamp fixing		Art. No. 29.925		Art. No. 29.926
Not covered by the set:				
Tubular track inclusive end cups in fixed le	ngth*	Art. No. 21.436		Art. No. 21.436
Tubular track, inclusive end cups,		A-4 No 01 507		A. No. 21 527
stock length 3000 mm		Art. No. 21.527		Art. No. 21.527
Accessory options for Set 4.1 / Set 4.2				
Pull handles / Recessed pull grip				
Pull handles	Length 350 mm	Art. No. 29.268		Art. No. 21.240
	Length 720 mm	Art. No. 29.271		Art. No. 21.241
	Length 1240 mm	Art. No. 29.274		Art. No. 21.242
	Length 1760 mm	Art. No. 29.277		Art. No. 21.243
Pair of pull handles	Length 350 mm		Art. No. 21.267	
	Length 720 mm		Art. No. 21.270	
	Length 1240 mm		Art. No. 21.273	
	Length 1760 mm		Art. No. 21.276	
Recessed pull grip Ø 60 mm	for 8/10/12 mm glass		Art. No. 21.291	
Recessed pull grip with grip hole $\emptyset$ 60 mm	for 8 mm glass		Art. No. 21.292	
	for 10 mm glass		Art. No. 21.293	
	for 12 mm glass		Art. No. 21.294	
Door knob back-to-back	for $8-12\ mm\ glass$		Art. No. 21.423	
Door knob one side fixing	for 8 – 12 mm glass	Art. No. 21.422		Art. No. 21.426
Corner lock				
Corner lock			Art. No. 21.448	
Corner lock with rose on one lock side			Art. No. 29.449	
Profile cylinder for corner lock 21.448/449	)		Art. No. 14.206	
Eccentric bushing for corner lock 21.448/4	149		Art. No. 05.194	
Further accessories				
Aluminium guide rail with brush seals				
	stock length 3000 mm		Art. No. 21.432	
	stock length 6000 mm		Art. No. 21.430	
Assembling tool for MANET single-point fix	ing		Art. No. 21.134	

 $<sup>^{\</sup>star}$  When ordering please indicate the necessary length! For calculation please see adjoining page

# SET 5.1/5.2

\_\_\_\_

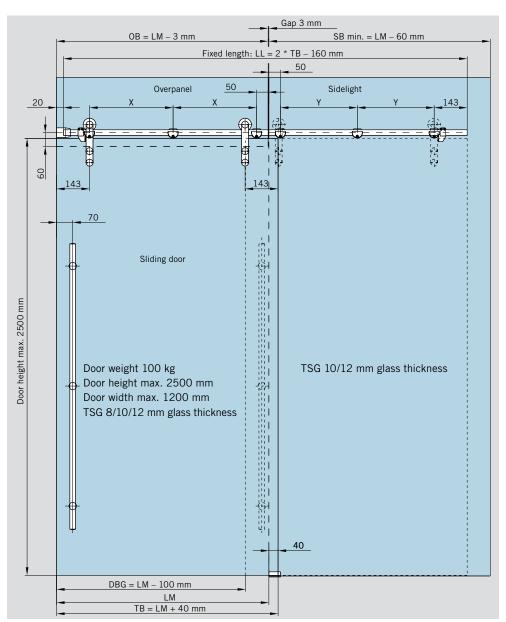
Sliding door MANET COMPACT for installation at glass, one side attached to masonry,



for sliding door 8 - 12 mm glass, fixed element 10 - 12 mm glass

Set 5.1 with countersunk single-point fixings

Set 5.2 with clamping disc single-point fixing



LM = Daylight opening ΤВ = Door width = Entry width DGB SBmin. = min. Seitenteilbreite = Tubular track length LL = Centre distance between single-point fixings overpanel (OB - 193) \* 1/2= Centre distance between single-point fixings sidelight Y = X - 29

= Overpanel width

For the requisite glass preparation please see pages  $20-21\,$ 

Sliding door MANET COMPACT for installation at glass, one side attached to masonry, for sliding door  $8-12\ mm$  glass,

fixed element 10 - 12 mm glass

Set 5.1 / Set 5.2 Set 5.1 Set 5.2

consisting of: with single-point fixings with clamping disc single-point

countersunk fixings

6 Clamp fixings
fixing at glass
Art. No. 29.918
Art. No. 29.919

2 Roller carriers CLASSIC incl. single-point fixings for 8 – 12 mm glass

1 Wall fixing

1 Door stop left hand

1 Door stop right hand

1 Floor guide AGILE

Installation tools

Not covered by the set:

Tubular track inclusive end cups fixed length\*

Art. No. 21.436

Tubular track inclusive end cups,

stock length 3000 mm Art. No. 21.527

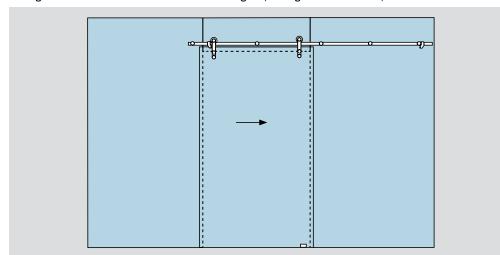
Accessory options for Set 5.1 / Set 5.2				
Pull handles / Recessed pull grip				
Pull handles	Length 350 mm	Art. No. 29.268		Art. No. 21.240
	Length 720 mm	Art. No. 29.271		Art. No. 21.241
	Length 1240 mm	Art. No. 29.274		Art. No. 21.242
	Length 1760 mm	Art. No. 29.277		Art. No. 21.243
Pair of pull handles	Length 350 mm		Art. No. 21.267	
	Length 720 mm		Art. No. 21.270	
	Length 1240 mm		Art. No. 21.273	
	Length 1760 mm		Art. No. 21.276	
Recessed pull grip Ø 60 mm	for 8/10/12 mm glass		Art. No. 21.291	
Recessed pull grip with grip hole Ø 60 mm	for 8 mm glass		Art. No. 21.292	
	for 10 mm glass		Art. No. 21.293	
	for 12 mm glass		Art. No. 21.294	
Door knob back-to-back	for 8 – 12 mm glass		Art. No. 21.423	
Door knob one side fixing	for 8 – 12 mm glass	Art. No. 21.422		Art. No. 21.426
Corner lock				
Corner lock			Art. No. 21.448	
Corner lock with rose on one lock side			Art. No. 29.449	
Profile cylinder for corner lock 21.448/449	)		Art. No. 14.206	
Eccentric bushing for corner lock 21.448/4	149		Art. No. 05.194	
Further accessories				
Aluminium guide rail with brush seals				
	stock length 3000 mm		Art. No. 21.432	
	stock length 6000 mm		Art. No. 21.430	
Ceiling connector (bearing function)		Art. No. 29.337		Art. No. 29.338
Assembling tool for MANET single-point fix	ting		Art. No. 21.134	

<sup>\*</sup> When ordering please indicate the necessary length! For calculation please see adjoining page

# SET 6.1/6.2

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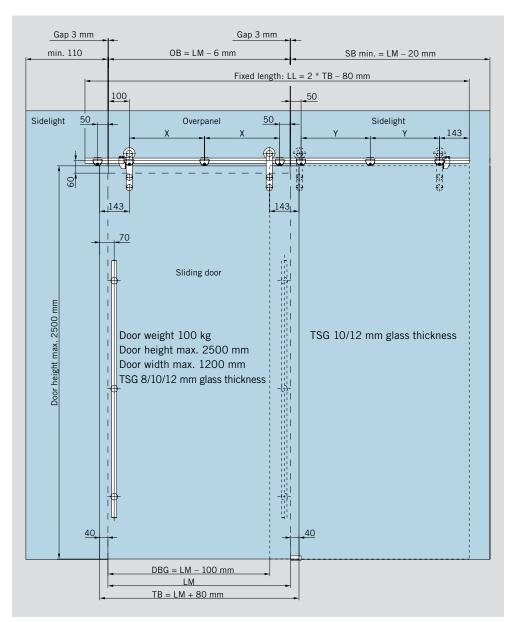
Sliding door MANET COMPACT for installation at glass, sidelights on both sides,



for sliding door 8 - 12 mm glass, fixed element 10 - 12 mm glass

Set 6.1 with countersunk single-point fixings

Set 6.2 with clamping disc single-point fixing



LM = Daylight opening ΤВ = Door width = Entry width DGB OB = Overpanel width SBmin. = min. Seitenteilbreite LL = Tubular track length Χ = Centre distance between single-point fixings overpanel (OB - 150) \* 1/2 = Centre distance

between single-point fixings sidelight Y = X - 29

For the requisite glass preparation please see pages 20 - 21

Sliding door MANET COMPACT for installation at glass, sidelight on both sides, for sliding door  $8-12\ mm$  glass,

fixed elements 10 - 12 mm glass

Set 6.1 / Set 6.2 Set 6.1 Set 6.2

consisting of: with single-point fixings with clamping disc single-point

countersunk fixings

7 Clamp fixings
fixing at glass
Art. No. 29.920

fixing at glass Art. No. 29.920 Art. No. 29.921
2 Roller carriers CLASSIC

incl. single-point fixings for 8 – 12 mm glass

1 Door stop left hand

1 Door stop right hand

1 Floor guide AGILE

Installation tools

Not covered by the set:

Tubular track inclusive end cups fixed length\*

Art. No. 21.436

Tubular track inclusive end cups,

stock length 3000 mm Art. No. 21.527

Accessory options for Set 6.1 / Set 6.2				
Pull handles / Recessed pull grip				
Pull handles	Length 350 mm	Art. No. 29.268		Art. No. 21.240
	Length 720 mm	Art. No. 29.271		Art. No. 21.241
	Length 1240 mm	Art. No. 29.274		Art. No. 21.242
	Length 1760 mm	Art. No. 29.277		Art. No. 21.243
Pair of pull handles	Length 350 mm		Art. No. 21.267	
	Length 720 mm		Art. No. 21.270	
	Length 1240 mm		Art. No. 21.273	
	Length 1760 mm		Art. No. 21.276	
Recessed pull grip Ø 60 mm	for 8/10/12 mm glass		Art. No. 21.291	
Recessed pull grip with grip hole Ø 60 mm	for 8 mm glass		Art. No. 21.292	
	for 10 mm glass		Art. No. 21.293	
	for 12 mm glass		Art. No. 21.294	
Door knob back-to-back	for 8 – 12 mm glass		Art. No. 21.423	
Door knob one side fixing	for 8 – 12 mm glass	Art. No. 21.422		Art. No. 21.426
Corner lock				
Corner lock			Art. No. 21.448	
Corner lock with rose on one lock side			Art. No. 29.449	
Profile cylinder for corner lock 21.448/449	)		Art. No. 14.206	
Eccentric bushing for corner lock 21.448/4	149		Art. No. 05.194	
Further accessories				
Aluminium guide rail with brush seals				
	stock length 3000 mm		Art. No. 21.432	
	stock length 6000 mm		Art. No. 21.430	
Ceiling connector (bearing function)		Art. No. 29.337		Art. No. 29.338
Assembling tool for MANET single-point fix	ting		Art. No. 21.134	

<sup>\*</sup> When ordering please indicate the necessary length! For calculation please see adjoining page

# PULL HANDLES AND RECESSED PULL GRIP PROGRAM

Accessories

62 – 71



# PULL HANDLES, DOOR KNOBS AND RECESSED PULL GRIP

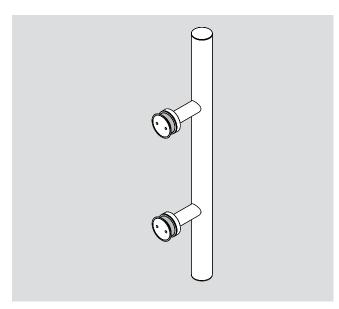
The pull handle/knob system is designed for glass of 8, 10 and 12 mm thickness.

The pull handles can be fixed to both sliding and pivoting (swing) doors on one face using the appropriate connectors or on both faces by through-bolting (back-to-back arrangement). The single-point fixings and through bolts are included as standard equipment in the scope of supply.

The pull handles can be fitted horizontally, vertically or in a handrail arrangement.



## **PULL HANDLES SINGLE**



# Pull handles with single-point fixings, countersunk

for 8/10/12 mm glass

Pull handle 350 mm with 2 fixings

 with 2 fixings
 Art. No. 29.268

 AISI 316L
 Art. No. 29.269

Pull handle 720 mm

with 2 fixings Art. No. 29.271

AISI 316L Art. No. 29.272

Pull handle 1240 mm

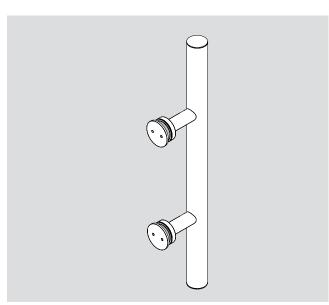
with 3 fixings Art. No. 29.274

AISI 316L Art. No. 29.275

Pull handle 1760 mm

with 4 fixings Art. No. 29.277

AISI 316L Art. No. 29.278



# Pull handles with single-point fixings, clamping disc

for 8/10/12 mm glass

Pull handle 350 mm

with 2 fixings Art. No. 21.240

Pull handle 720 mm

with 2 fixings Art. No. 21.241

AISI 316L Art. No. 21.281

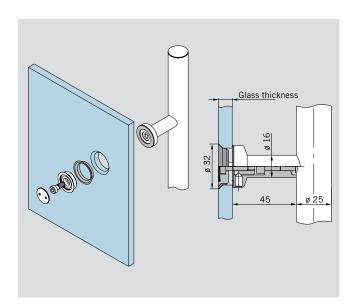
Pull handle 1240 mm

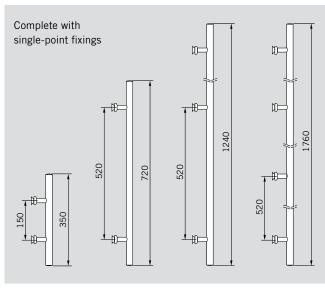
with 3 fixings Art. No. 21.242

Pull handle 1760 mm

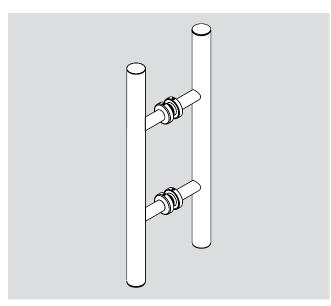
with 4 fixings Art. No. 21.243

AISI 316L Art. No. 21.283





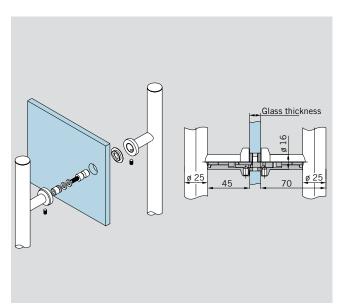
# PAIR OF PULL HANDLES

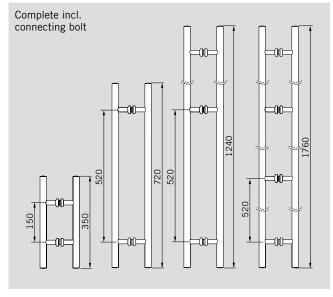


# Pair of pull handles incl. connecting bolt

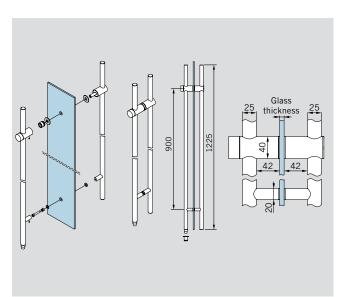
for 8/10/12 mm glass

Pair of pull handles 350 mm with 2 fixings Art. No. 21.267 AISI 316L Art. No. 21.247 Pair of pull handles 720 mm Art. No. 21.270 with 2 fixings AISI 316L Art. No. 21.250 Pair of pull handles 1240 mm with 3 fixings Art. No. 21.273 Art. No. 21.253 AISI 316L Pair of pull handles 1760 mm with 4 fixings Art. No. 21.276





Art. No. 21.256



## Lockable back-to-back

#### handle bar,

AISI 316L

for 6 – 16 mm glass 1225 mm, with 2 fixings, complete with closing device

and cylinder

Art. No. 21.279

## DOOR KNOBS

Glass thickness Glass thickness Single-point fixing Single-point fixing clamping disc countersunk

#### Door knob one side fixing

for 8/10/12 mm glass

Door knob with single-point

fixing, countersunk

Door knob with single-point

fixings, clamping disc

Door knob back-to-back

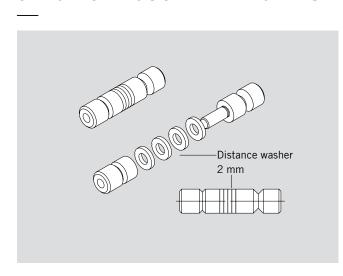
for 8/10/12 mm glass

Art. No. 21.422

Art. No. 21.426

Art. No. 21.423

# SPACING ADJUSTMENT FOR PULL HANDLES AND DOOR KNOBS



#### Conversion set 1 for glass doors,

pair of pull handles/ knob back-to-back

door thickness 13.5 - 21.5 mm

Art. No. 21.285

#### Glass doors

Door thickness 13.5 mm:

without distance washer

Door thickness 15 mm:

with 1 distance washer

Door thickness 17.5 mm:

with 2 distance washer

Door thickness 19 mm:

with 3 distance washer

Door thickness 21.5 mm:

with 4 distance washer

#### Conversion set 2 for timber doors,

pair of pull handles / knob back-to-back

door thickness 20 - 40 mm

Art. No. 21.286

#### **Timber doors**

Door thickness 20 mm:

without distance washer

Door thickness 25 mm:

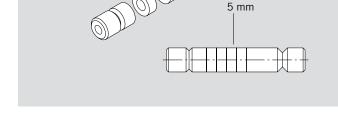
with 1 distance washer Door thickness 30 mm:

with 2 distance washer

Door thickness 35 mm:

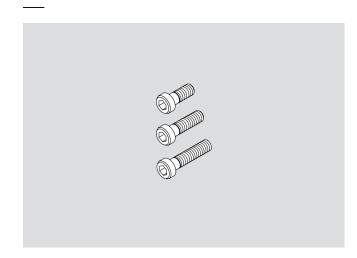
with 3 distance washer

Door thickness 40 mm: with 4 distance washer



Distance washer

## SPACING ADJUSTMENT FOR PULL HANDLES AND DOOR KNOBS



#### Conversion set 3

#### for glass / timber doors,

pull handle / knob single-sided, single-point fixing door thickness 15 – 40 mm countersunk clamping disc

Art. No. 21.287

Art. No. 21.288

#### Glass doors / timber doors

Door thickness 15-21.5 mm: Cylinder head screw M6x25 Door thickness 25-30 mm: Cylinder head screw M6x35 Door thickness 35-40 mm: Cylinder head screw M6x50



for glass doors

Art. No. 21.295

for timber doors

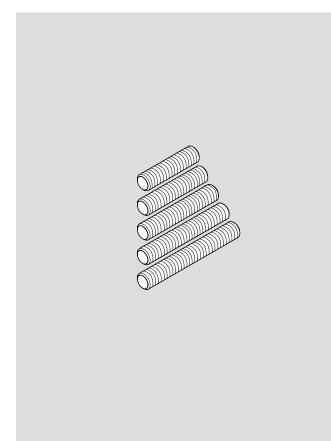
Art. No. 21.296



Door thickness 13.5 mm:
Grub screw 20 mm
Door thickness 15 mm:
Grub screw 22 mm
Door thickness 17.5 mm:
Grub screw 24 mm
Door thickness 19 mm:
Grub screw 25 mm
Door thickness 21.5 mm:
Grub screw 28 mm

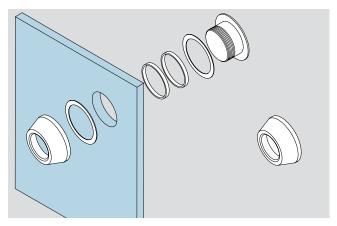
#### **Timber doors**

Door thickness 20 mm: Grub screw 24 mm Door thickness 25 mm: Grub screw 28 mm Door thickness 30 mm: Grub screw 33 mm Door thickness 35 mm: Grub screw 38 mm Door thickness 40 mm: Grub screw 43 mm



# RECESSED PULL GRIP UND ARCOS PULL HANDLE

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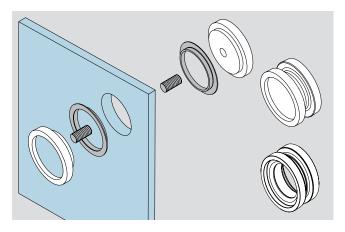


#### Recessed pull grip

Ø 50 mm

for 8/10/12 mm glass

Art. No. 21.290



#### Recessed pull grip

Ø 60 mm

for 8/10/12 mm glass

Art. No. 21.291

#### Recessed pull grip with grip hole

Ø 60 mm

for 8 mm glass

Art. No. 21.292

for  $10 \ \text{mm} \ \text{glass}$ 

Art. No. 21.293

for 12 mm glass

Art. No. 21.294

#### ARCOS pair of pull handle

for 8/10/12 mm glass incl. connecting bolt

only in AISI 316L

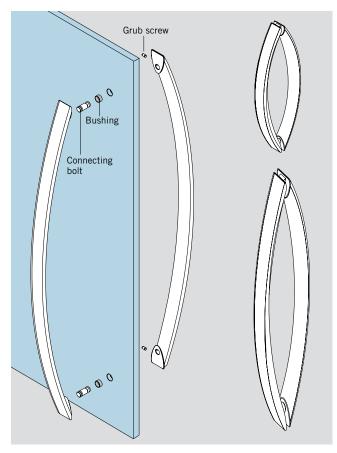
Pull handle 350 mm

with 2 fixings

Art. No. 26.500

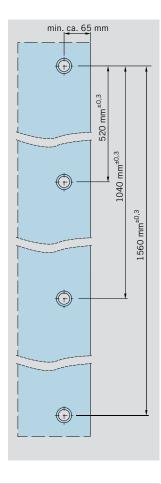
Pull handle 750 mm

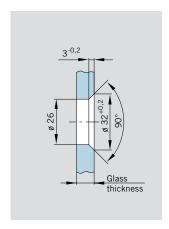
with 2 fixings Art. No. 26.510



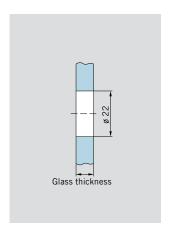
# GLASS PREPARATION FOR PULL HANDLES AND DOOR KNOBS

at length of pull handles 350 mm



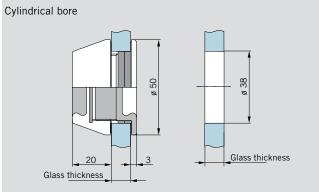


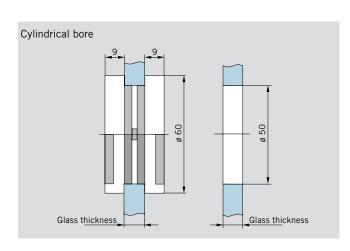
Countersunk bore on pull handle and door knob, one side fixing

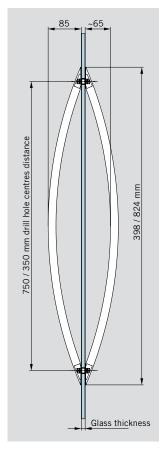


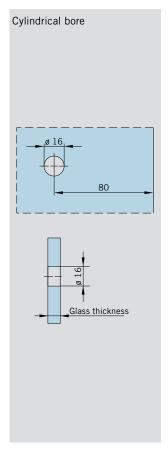
Cylindrical bore

on pair of pull handles and door knobs, back-to-back

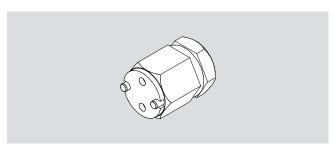






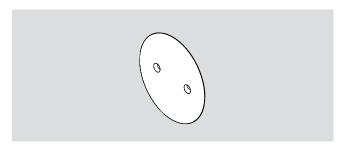


# ACCESSORIES / INSTALLATION TOOLS



Assembling tool for MANET Single-point fixing

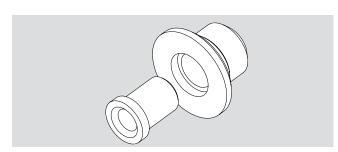
Art. No. 21.134



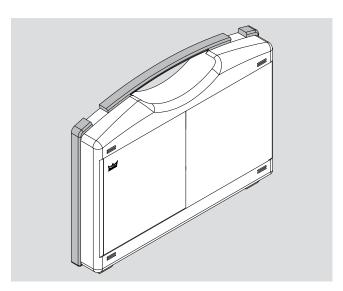
Clip-on cover for single-point fixing with spring,

5 pieces

Art. No. 29.217



Assembling tool for MANET single-point fixing (can also be used as attachment for torque wrench) Art. No. 21.137



Sample case

Art. No. 21.995

# PLANNING TOOLS



For planning of intelligent glass solutions we offer you several planning tools which allow you to create secure and professional solutions for any kinds of glass doors and toughend glass assemblies.

The **planning tools MANET COMPACT** enable you to prepare designs quickly, reliably and professionally. The software provides you with all necessary documentation such as dimensioned technical drawings, glass sizes and preparation measures. Your benefits:

- Easy to operate
- Professional and error-free preparation of offers
- Rapid response to incoming requests for quotations
- Highly reduced planning costs for time and money savings

#### SAFETY-RELATED INFORMATION

# Important safety-related information for the mounting and use of DORMA glass fittings

(Follow these instructions in addition to the mounting and operating instructions in order to avoid damage of product and damage to person or property.)

**Important:** All users have to be informed about relevant points mentioned in these safety-related information and the mounting and operating instructions!

#### **General information**

- 1. DORMA recommends using TSG-H (heat soaked toughened safety glass) to DIN EN 12150-1.
- 2. DORMA glass fittings are not suitable for application in rooms where chemicals (e. g. chlorine) are used such as indoor swimming pools, saunas or salt-water pools.
- 3. Never move sliding panels faster than walking speed and always stop the door manually before it reaches end position.
- 4. Do not shut swing doors with excessive force. Install door stop to prevent door from opening too far.

#### Mounting

- Only properly qualified and specially trained staff is authorised to mount DORMA glass fittings.
- 2. Never use glass with conchoidal fractures and/or damaged edges.
- 3. Due to crushing hazards among others in the area of the secondary closing edge and possible injury caused by breakage of glass during mounting, corresponding protective clothing (especially gloves and protective goggles) is required.
- 4. Clean clamping area with fat solvent (standard commercial cleaning agent) before mounting the glass fitting.
- Never use clamping shoes on structured glass surfaces (except on satined glass) or glass of heavily varying thickness unless with a corresponding levelling layer.
- 6. Never use clamping shoes on self-cleaning coatings.
- 7. When adjusting glass elements, always stick to the required clearance for the respective fitting. Adjust clearance so that the glass does not touch hart components such as glass, metal or concrete.
- 8. Make sure not to use excessive force when installing the glass (avoid local stress resulting from very tight screws).

#### Maintenance

Check fittings at regular intervals for proper positioning and smooth running and door for correct adjustment. Especially highly-frequented door systems require inspection by properly qualified staff (specialised companies or installation firms). Immediately replace damaged class elements (no glass flaking and/or conchoidal fractures)!

Subject to change without notice.

For practical planning, please use our drawings DORMA-Glas DETAIL.



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