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MANET CONCEPT

Today's approach to office design tends to be generously appointed, open-plan layouts. One of the basic underlying principles in this regard is that, in order to be effective in business, you need a clear view of everything that is happening.

Consequently, flexible glass partitions and doors are becoming the preferred solution for internal spatial division. Thanks to the flexible modularity of the system, DORMA MANET offers architects and specifiers a free hand in creative almost bespoke design with space, vision and light as a foundation. The basic component is the single-point fixing which is countersunk into the glass and provides for a perfectly flush finish in all applications. In addition to the countersunk version, however, the system now also offers a new alternative, i.e. whereby the single-point fixing is clamped to the glass surface. When using these mounting elements, glazing systems of 8 mm thickness as well as the usual 10 and 12 mm thicknesses are available as standard applications for sliding doors. Other glass thicknesses may also be available, and the installation of timber doors is likewise possible. Design modifications enable the free combination of various roller carrier and track rail types. Further details can be found in the relevant introductory pages.

Adjustable angle connectors provide for reliable attachment to existing structural components or glass-to-glass combinations, with integrated pivoting and sliding door elements complimenting the system.

MANET COMPACT Sets

Just as visually effective are the MANET COMPACT standardised sets from the DORMA MANET family. These facilitate single, fast planning of the more popular system types with 8, 10 or 12 mm glass for doors and 10 and 12 mm glass for overpanels and sidelights. The MANET COMPACT sliding door sets will be delivered with roller carrier in CLASSIC design.

Optional accessories are available for increased design variety within the individual sets.

The system components come with numerous adjustment possibilities in order to ensure problem-free installation of the sliding, double action or single action doors. Wall abutment profiles/connectors (for attaching the overpanel and sidelight screens to the existing structure) may need to be provided.





4 10/07



All the elements including the pull handles are available in an elegant stainless steel finish (AISI 303). In applications involving corrosive atmospheres, many fittings are also available in stainless steel AISI 316L.



Awarded with the design prize red dot 2002



Fachverband Konstruktiver Glasbau &V. Needless to say, all DORMA systems are protected by proprietary rights worldwide. We will be glad to provide you with information concerning relevant patents, e.g. PCT/EP03/04299, PCT/EP01/04255 etc. on application.







MANET CONCEPT

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Single-point fixing series S32/35

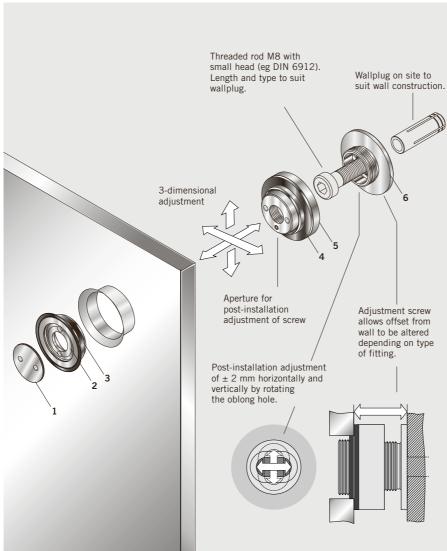
The basic component within the MANET system is the single-point fixing. Rather than cylindrical bore in the glass, this has a tapered countersunk bore for a perfect seated fit to the glass. These give a flush finish of the single-point fixing in all applications.

The three-dimensional adjustability incorporated within the fitting ensures ideal compensation for structural and drilling tolerances.

Constraint-free transmission of all the forces acting on the glass to the substructure is also ensured.







Components

- 1 Clip-on cover
- 2 Pin internal thread
- 3 Conical sleeve
- 4 Gasket
- 5 Fixing
- 6 Adjustment screw

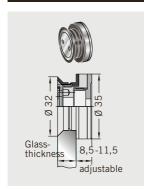
Installation and adjustment

- Transfer the drilling points from the installation drawing to the wall.
- Drill anchor holes for wall plugs.
- Undo adjustment fastener and secure to the wall.
- Only lightly tighten fastener so that it can still be moved.
- Mount the fixing and washer and fit the glass.
- Undo the adjustment fastener and then secure in final position.
- Align single-point fixings and secure with grub screw.
- Fit tapered nut and clamping ring and tighten with special wrench (tightening torque 15 Nm).
- Clip on covers.

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Type and ordering information



Single-point fixing, Glass/Wall, Glass/Wall offset adjustable 8.5 - 11.5 mm Complete fitting

Glass thickness 8 / 10 mm:

countersunk 8.29.200.700.99 AISI 3161 8.29.600.700.99 clamping disc 8.29.700.700.99 AISI 316L 8.29.650.700.99

Glass thickness 12 mm:

countersunk 8.29.210.700.99 AISI 316L 8.29.605.700.99 clamping disc 8.29.705.700.99 AISI 316L 8.29.655.700.99

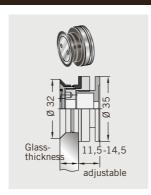
Glass thickness 13,5 mm:

countersunk 8.29.240.700.99 AISI 316L 8.29.610.700.99 clamping disc 8.29.710.700.99 AISI 316L 8.29.660.700.99

Glass thickness 15 mm:

countersunk 8.29.244.700.99 AISI 316L 8.29.615.700.99 clamping disc 8.29.715.700.99 AISI 316L 8.29.665.700.99

Glass thickness 17,5 mm: countersunk 8.29.248.700.99 AISI 3161 8.29.620.700.99 clamping disc 8.29.720.700.99 AISI 316I 8.29.670.700.99



Single-point fixing, Glass/Wall, Glass/Wall offset adjustable 11.5-14.5 mm Complete fitting

Glass thickness 8 / 10 mm: countersunk 8.29.201.700.99 AISI 316L 8.29.601.700.99 clamping disc 8.29.701.700.99 AISI 316L

8.29.651.700.99 Glass thickness 12 mm:

countersunk 8.29.211.700.99 AISI 316L 8.29.606.700.99 clamping disc 8.29.706.700.99 AISI 316L 8.29.656.700.99

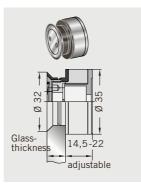
Glass thickness 13,5 mm:

countersunk 8.29.241.700.99 AISI 316L 8.29.611.700.99 clamping disc 8.29.711.700.99 AISI 316L 8.29.661.700.99 Glass thickness 15 mm:

countersunk 8.29.245.700.99 AISI 316L 8.29.616.700.99 clamping disc 8.29.716.700.99 AISI 316L 8.29.666.700.99 Glass thickness 17.5 mm:

countersunk 8.29.249.700.99 AISI 316L

8.29.621.700.99 clamping disc 8.29.721.700.99 AISI 316L 8.29.671.700.99



Single-point fixing, Glass/Wall, Glass/Wall offset adjustable 14.5 - 22 mm Complete fitting

Glass thickness 8 / 10 mm:

countersunk 8.29.202.700.99 AISI 316L 8.29.602.700.99 clamping disc 8.29.702.700.99 AISI 316L 8.29.652.700.99

Glass thickness 12 mm:

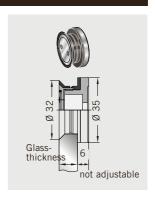
countersunk 8.29.212.700.99 AISI 316L 8.29.607.700.99 clamping disc 8.29.707.700.99 AISI 316L 8.29.657.700.99

Glass thickness 13,5 mm: countersunk 8.29.242.700.99

AISI 316L 8.29.612.700.99 clamping disc 8.29.712.700.99 AISI 316L 8.29.662.700.99 Glass thickness 15 mm: countersunk

8.29.246.700.99 AISI 316L 8.29.617.700.99 clamping disc 8.29.717.700.99 AISI 316L 8.29.667.700.99 Glass thickness 17.5 mm: countersunk 8.29.250.700.99

AISI 316L 8.29.622.700.99 clamping disc 8.29.722.700.99 AISI 316L



Single-point fixing, Glass/Wall, Glass/Wall offset 6 mm, not adjustable Complete fitting

Glass thickness 8 / 10 mm: countersunk 8.29.205.700.99 AISI 316L 8.29.630.700.99 clamping disc

8.29.730.700.99 AISI 316L 8.29.680.700.99

Glass thickness 12 mm: countersunk 8.29.215.700.99

AISI 316L 8.29.631.700.99 clamping disc 8.29.731.700.99 AISI 316L 8.29.681.700.99

Glass thickness 13,5 mm:

countersunk 8.29.243.700.99 AISI 316L 8.29.632.700.99 clamping disc 8.29.732.700.99 AISI 316L 8.29.682.700.99

Glass thickness 15 mm:

countersunk 8.29.247.700.99 AISI 316L 8.29.633.700.99 clamping disc 8.29.733.700.99 AISI 316L 8.29.683.700.99

Glass thickness 17.5 mm: countersunk 8.29.251.700.99

9

AISI 316L 8.29.634.700.99 clamping disc 8.29.734.700.99 AISI 316L 8.29.684.700.99

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8.29.672.700.99

Connection system

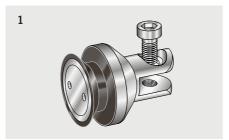
The system approach is very much in evidence in the case of the interconnecting components. Elements such as clamping and angle connectors of various designs and also interconnecting fasteners of various lengths can be combined in order to attach glass of different thicknesses at any required angle to the floor, to ceilings, to walls and to plinth supports.

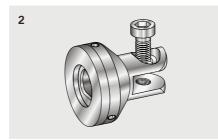
Single-point fixings flush with the glass are also used for this interconnection and glass-to-glass system.

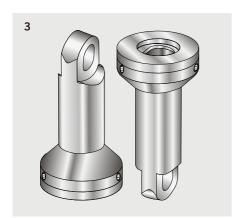
Tolerances are compensated by sloted holes in the interconnecting fasteners.

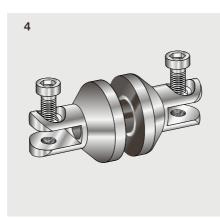


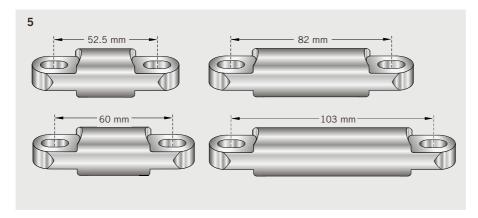












Ordering information

1 Pivoting glass clamp inclusive screw sets for 8 - 12, 13.5 - 17.5 and 17.5 - 21.5 mm glass countersunk 8.29.160.700.99 do., clamping disc 8.29.165.700.99

2 Pivoting wall fixing Art. No. 8.21.141.700.99

3 Column Ceiling/floor fixing Art. No. 8.21.146.700.99

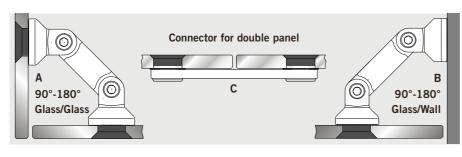
Clamping connector Glass thickness 8-12 mm Art. No. 8.29.149.700.99

5 Connecting rod Length 52.5 mm Art. No. 8.21.355.700.99 Length 60 mm Art. No. 8.21.356.700.99 Length 82 mm Art. No. 8.21.357.700.99 Length 103 mm Art. No. 8.21.358.700.99

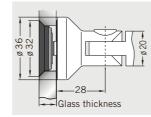
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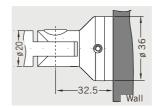
Connection system





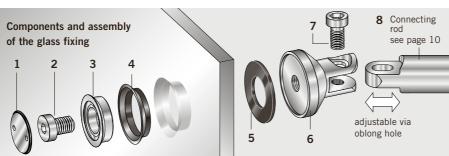


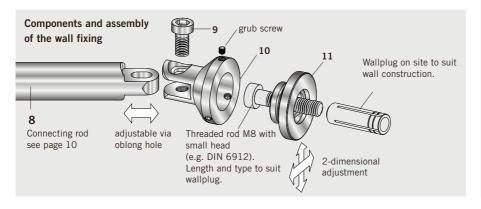












Ordering information

Α

Complete fitting glass/glass

8-12 mm glass thickness

With connecting rod 52.5 mm

Art. No. 8.29.120.700.99

With connecting rod 60 mm

Art. No. 8.29.122.700.99

With connecting rod 82 mm

Art. No. 8.29.125.700.99

With connecting rod 103 mm

Art. No. 8.29.130.700.99

B Complete fitting glass/wall

8-12 mm glass thickness

With connecting rod 52.5 mm

Art. No. 8.29.139.700.99

With connecting rod 60 mm

Art. No. 8.29.140.700.99

With connecting rod 82 mm

Art. No. 8.29.142.700.99

С

Complete fitting Connector

for glass thickness 8-12 mm

AISI 303

Art. No. 8.29.148.700.99

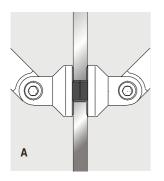
AISI 316I

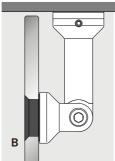
Art. No. 8.29.368.700.99

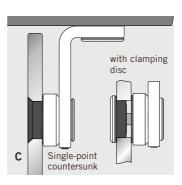
Components

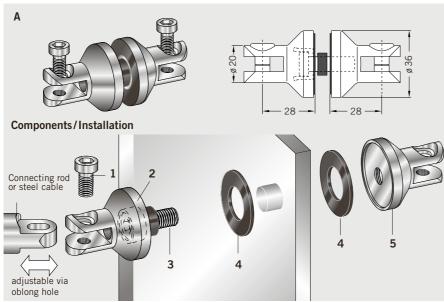
- 1 Clip-on cover
- 2 Connecting bolt
- 3 Conical collar
- 4 Conical sleeve
- 5 Gasket
- 6 Pivoting clamp
- 7 Connecting bolt
- 8 Connecting rod to suit length
- 9 Connecting bolt
- 10 Pivoting clamp
- 11 Fixing plate

Connection system

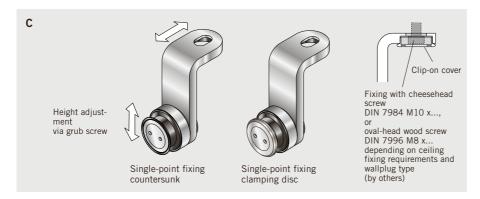












Ordering information

Α

Clamping connector

Complete fitting Glass thickness 8-12 mm Art. No. 8.29.149.700.99

В

Corner connector 90°

Glass/ceiling, Glass/floor connection

Complete fitting Glass thickness 8-12 mm (only supporting function) Art. No. 8.29.145.700.99

С

Ceiling fixing

(bearing function)

Complete fitting Glass thickness 8-12 mm countersunk

Art. No. 8.29.337.700.99 AISI 316L

Art. No. 8.29.339.700.99

clamping disc Art. No. 8.29.338.700.99

Art. No. 8.29.340.700.99

Components

1

Connecting bolt

2

Pivoting clamp

3

Connecting bolt

4

Gasket

5

Pivoting clamp

6

Fixing plate

/

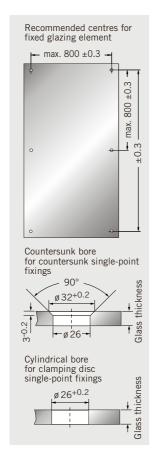
Column

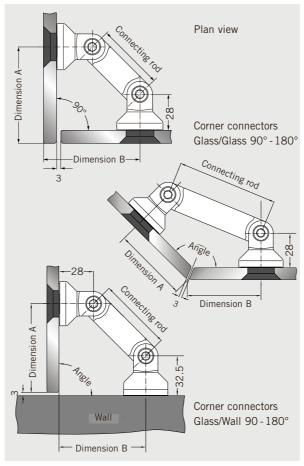
12 01/10



Glass preparation for single-point fixings and corner connections

For ESG and VSG out of ESG.





Dimensions in mm

Corner connectors Glass/Glass

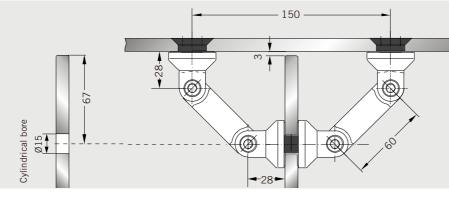
	Length of											
		onnect		.								
	52.5	60	82	103								
Di	ı mensior	ns for 1	ı Ommg	lass								
th	ickness	(consid	er varia	nts								
fo	r other	glass th	iickness	es).								
Angle	A/B	A/B	A/B	A/B								
90°	75	80	96									
95°	70	75	90									
100°	66	71	85									
105°	62	67	81									
110°	59	63	77									
115°	55	60	73									
120°	52	56	69									
125°	49	54	66									
130°	47	51	63									
135°	44	48	60									
180°				50								

Glass/Wall

	Length of												
	Cor	necting	rod										
	52.5	60	82										
th	imensions nickness (or or other g	consider v	ariants										
Angle	A/B	A/B	A/B										
90°	67/65	72/70	87.5/86										

Ensure compliance with minimum glass/bore clearances as per glass manufacturer recommendations

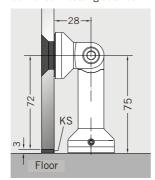
Clamping connector



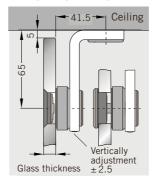
Corner connector glass/ceiling

Ceiling 22

Corner connector glass/floor



Ceiling fixing (bearing)



Glass preparation with a tolerance of max. ± 0.3 mm is recommended.

Pivoting door system

MANET pivoting doors can be installed in both glass partitions and masonry openings.

They come as both single and a maximum weight of 100 kg and a maximum leaf width of 1200 mm.

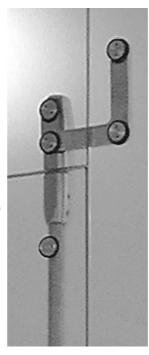
All the single-point fixings are designed for clip-on covers for easier installation. Other components include the bottom pivot bearing, top pivot fittings can now be provided in the with bearing spigot or eccentric bushing and also overpanel/sidelight connectors.

As a result, there are almost unlimited possibilities for integrating frameless swing doors both in masonry openings with or without overpanels and also available.

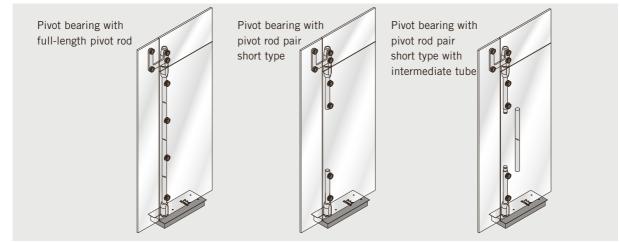
sidelights - and in glass partition constructions retained by single-point fixings.

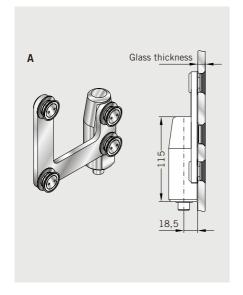
The pivoting door system has double-action swing doors with undergone a number of improvements. Whether with a fulllength pivot rod or a pair of shorter pivot rods, the top bearing socket is now located in the fitting on the door leaf. This means that connection to the ceiling, lintel or transom form of the standard PT25 top pivot spigot from the DORMA

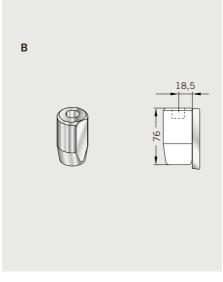
> The door assemblies can be equipped with floor springs such as the DORMA BTS 75V, and corner locks are naturally











Ordering information

A Overpanel/

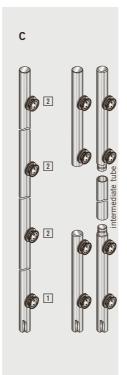
sidelight connector complete fitting for 10/12 mm glass countersunk Art. No. 8.29.330.700.99 AISI 316L Art. No. 8.29.362.700.99 clamping disc Art. No. 8.29.356.700.99 AISI 316L

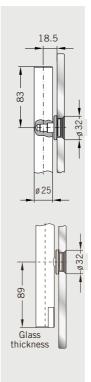
B Pivot bearing for overpanel and ceiling connection Art. No. 8.21.310.700.99 AISI 316L Art. No. 8.21.350.700.99

Art. No. 8.29.371.700.99

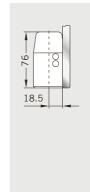












Ordering information

C Pivot rod,

drilled, fixed length Art. No 8.21.551.700.99 AISI 316L

Art. No 8.21.552.700.99

Single-point fixing, countersunk, fixed 1

for 10/12 mm glass Art. No 8.29.460.700.99 AISI 316L Art. No 8.29.461.700.99 for 13,5 - 15,5 mm Glass Art. No 8.29.450.700.99 clamping disc, fixed 1

for 10/12 mm glass Art. No 8.29.465.700.99 AISI 316L

Art. No 8.29.466.700.99

Single-point fixing, countersunk, centring2

for 10/12 mm glass Art. No 8.29.462.700.99 AISI 316L

Art. No 8.29.463.700.99 for 13,5 - 15,5 mm Glass Art. No 8.29.455.700.99 clamping disc, centring 2

for 10/12 mm glass Art. No 8.29.467.700.99 AISI 316L

Art. No 8.29.468.700.99

Pivot rod set, short type top/bottom,

incl. 4 single-point fixings countersunk

Art. No 8.29.546.700.99 AISI 316L

Art. No 8.29.547.700.99 clamping disc

Art. No 8.29.560.700.99 AISI 316L

Art. No 8.29.561.700.99 do. for intermediate tube

Art. No 8.29.548.700.99

AISI 316L Art. No 8.29.549.700.99

clamping disc Art. No 8.29.562.700.99

AISI 316L

Art. No 8.29.563.700.99

Intermediate tube

countersunk

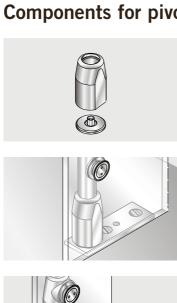
fixed length up to 2 m Art. No. 8.29.555.700.99 AISI 316L

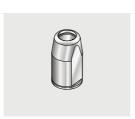
Art. No. 8.29.557.700.99

D Pivot bearing for

DORMA BTS (max. 4 EN) / floor pivot Art. No. 8.29.545.700.99

AISI 316L Art. No. 8.29.550.700.99









Glass

thickness

Floor pivot

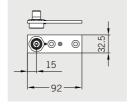
Art. No. 8.01.106.700.99

Ordering information

Pivot bearing for wet rooms Art. No. 8.29.540.700.99







Pivot bearing location for overpanel

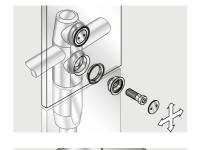
for 8-12 mm glass, countersunk Art. No. 8.29.333.700.99 AISI 316L Art. No. 8.29.353.700.99 clamping disc Art. No. 8.29.355.700.99 AISI 316L Art. No. 8.29.370.700.99



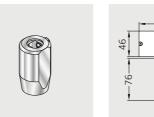


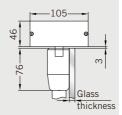


Pivot bearing fitting for overpanel with cylindrical bore for rod for 8-12 mm glass,

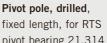








Pivot bearing for RTS Art. No. 8.29.314.700.99



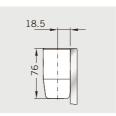
pivot bearing 21.314 Art. No. 8.29.553.700.99











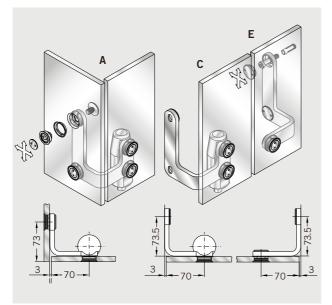
PT 25 top pivot

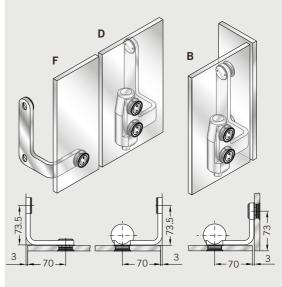
for ceiling connection, 15 mm Ø, with plug Art. No. 8.01.115.000.99

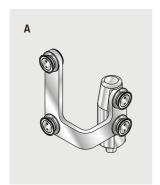
Pivot bearing for installation to ceiling

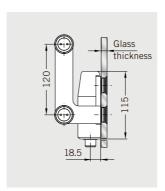
adjustable for 8-12 mm glass, Art. No. 8.21.319.700.99 Art. No. 8.21.318.700.99

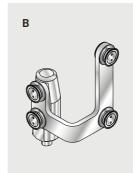






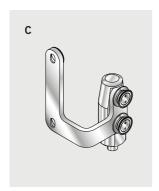


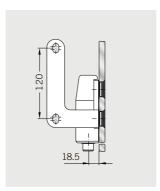




Ordering information

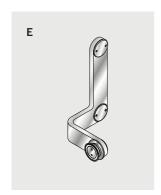
Overpanel/sidelight
connector for glass fixing
90° offset,
with pivot bearing location,
complete fitting
for 10 and 12 mm glass,
A right hand
Art. No. 8.29.331.700.99
B left hand
Art. No. 8.29.332.700.99

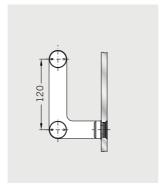






Overpanel/sidelight connector for wall fixing 90° offset, with pivot bearing location, complete fitting for 10 and 12 mm glass, C right hand Art. No. 8.29.328.700.99 D left hand Art. No. 8.29.329.700.99



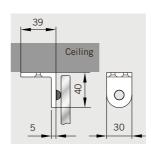




Overpanel/sidelight connector for wall fixing 90° offset, complete fitting for 10 and 12 mm glass, **E right hand** Art. No. 8.29.326.700.99 **F left hand** Art. No. 8.29.327.700.99





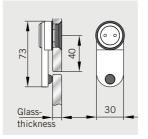


Ordering information

Stop for pivoting door with ceiling mounting Art. No. 8.21.334.700.99





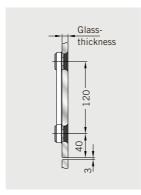


Stop at overpanel (inside/outside)

for 10 and 12 mm glass, Art. No. 8.29.335.700.99





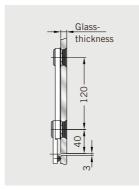


Overpanel-sidelight connection

for 10/12 mm glass, countersunk Art. No. 8.29.320.700.99 AISI 316L Art. No. 8.29.360.700.99 clamping disc Art. No. 8.29.357.700.99 AISI 316L Art. No. 8.29.372.700.99





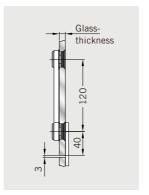


Overpanel-sidelight connection

with stop inside for 10/12 mm glass, Art. No. 8.29.322.700.99







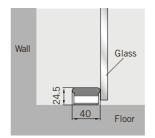
Overpanel-sidelight connection

with stop outside for 10/12 mm glass, Art. No. 8.29.325.700.99







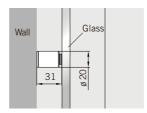


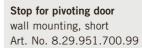
Ordering information

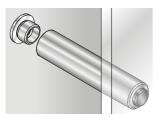
Stop for pivoting door floor mounting Art. No. 8.29.950.700.99



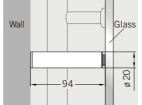








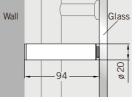




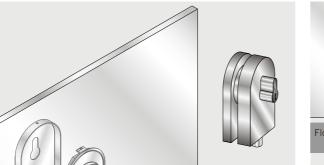
Stop for pivoting door wall mounting, long

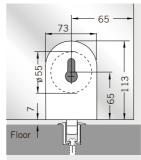
Corner lock for 8 - 12 mm glass, Art. No. 8.21.448.700.99

Corner lock

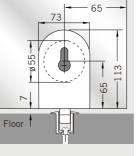


Art. No. 8.29.952.700.99



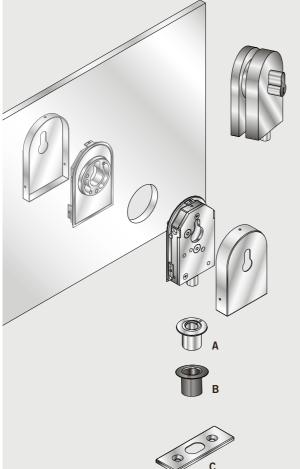


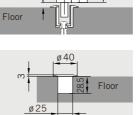
21

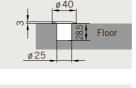


Dead lock for KABA with rose on inside for 8 - 12 mm glass Art. No. 8.21.450.000.99

with profile cylinder rose on inside for 8-12 mm glass, Art. No. 8.21.449.700.99

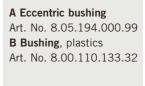








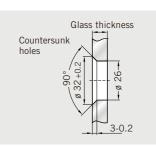
Profile cylinder for corner lock Art. No. 8.14.206.000.99

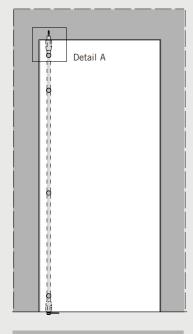


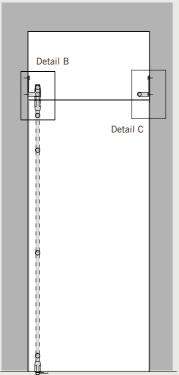


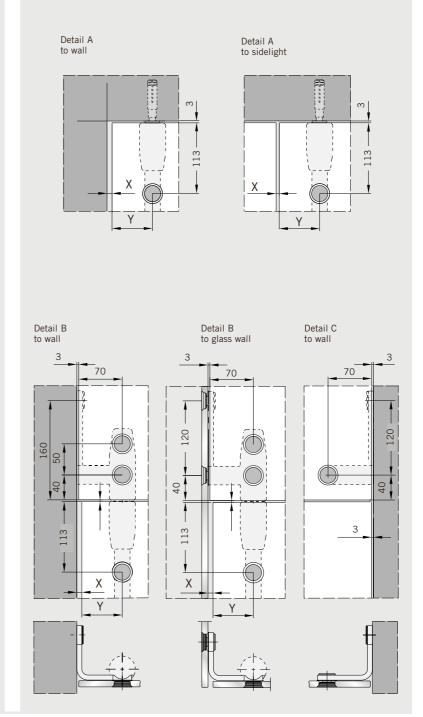
The gap and distance dimensions recommended by DORMA are indicated in the adjacent table.

Glass thickness mm	Connection	X Gap	Υ	
10/12	Sidelight	5	65	
10/12	Wall	8	65	
13.5 - 15.5	Sidelight	8	62	
13.5-15.5	5-15.5 Wall			



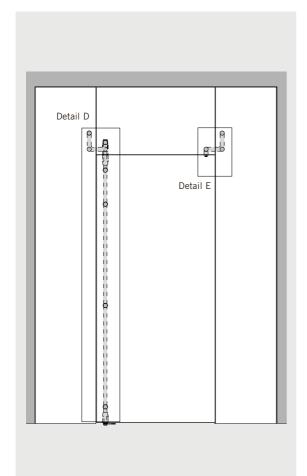


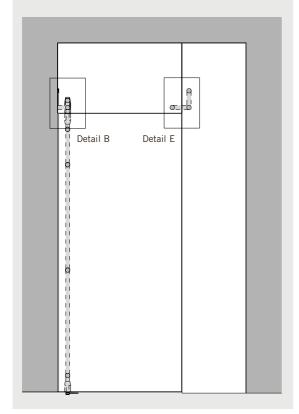


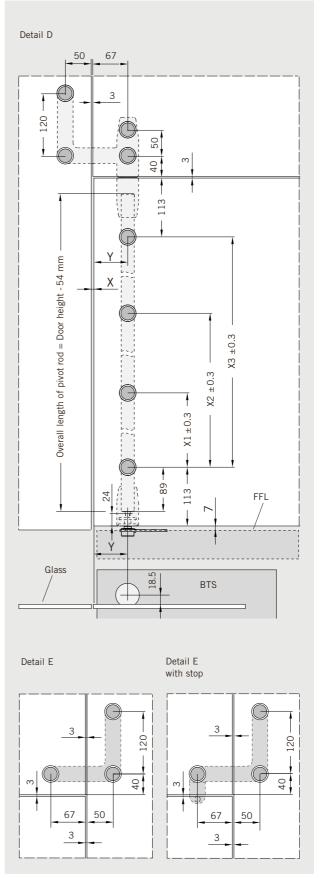




Glass preparation for pivoting door system







Sliding door system





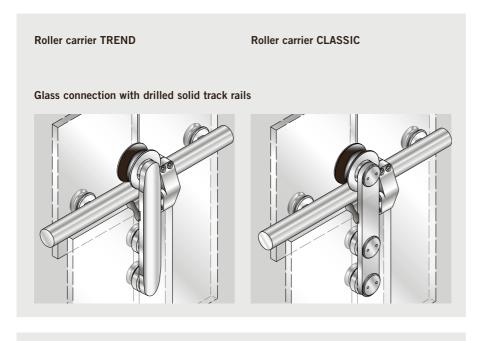
Roller carrier CLASSIC

Roller carrier TREND

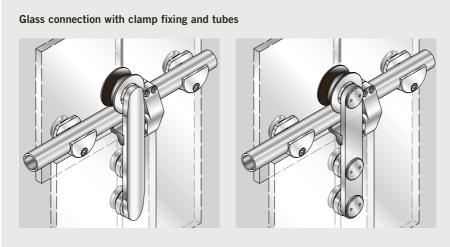
The MANET sliding door system is ideal as an elegant addition complementing high-style interior concepts. Its main components take the form of a solid track rail and the roller carrier. Whether you prefer the TREND or CLASSIC versions, both can be combined with the solid track or a tubular track by simply replacing the anti-jump device. The range includes both glassflush and proud single-point fixings. The sliding door system allows plenty of scope for individual ideas.

In addition to the standard versions incorporated in toughened glass partitions or face-fixed on masonry openings, this hardware system can also be used to construct curved sliding doors, biparting sliding doors and parallel sliding doors.

The fittings are designed for a door weight of max. 120 kg. Mechanical stops that can be positioned on the track rail ensure that the door travel distance is effectively limited.





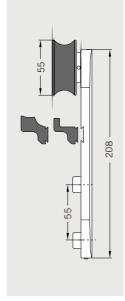






Roller carrier

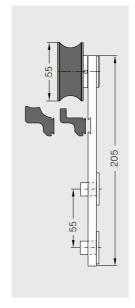




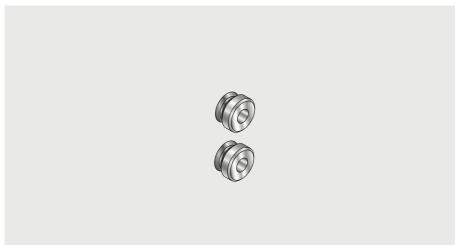
Ordering information

Roller carrier TREND incl. anti-jump device (both variants) only lug with roller Art. No. 8.29.414.700.99





Roller carrier CLASSIC incl. anti-jump device (both variants) only lug with roller Art. No. 8.29.400.700.99 AISI 316L Art. No. 8.29.401.700.99

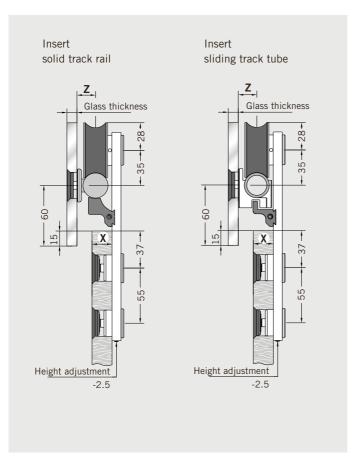


2 piece single-point fixing for roller carrier:

countersunk 8-12mm glass Art. No. 8.29.430.700.99 AISI 316L Art. No. 8.29.431.700.99 clamping disc 8-12mm glass Art. No. 8.29.432.700.99 AISI 316L Art. No. 8.29.433.700.99 countersunk for 13.5-17.5 mm glass Art. No. 8.29.435.700.99 countersunk f. 19 mm glass Art. No. 8.29.437.700.99

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Roller carrier single point fixings for timber doors





2 pieces single point fixing for roller carrier: TREND / CLASSIC countersunk or clamping disc see table

ail	x	z	max. door weight		fixing (2 pcs) er carrier	Flange fixing track to wall see page 27	Single-poin for track to 10/12 mm,	glass		ring for tra	oint fixing cent -rack to glass m, see page 26	
For solid track rail	mm	mm	kg		No.	Art. No.	Art countersunk	g disc		rt. No.		
For soli	20 - 30	18.5	120			21.346	29.460	29.	465 29.462		29.467	
	35 - 40	35	100	29.510	29.520	21.412	29.530 29.5		535	29.531	29.536	
npe	X	Z	max. door weight		fixing (2 pcs) er carrier	trac	p fixing for ck to wall e page 29	Clamp fixing for track to glass see page 29				
For sliding track tube	mm	mm	kg		. No.	F	Art. No.	count	Art. N	lo. clamping disc		
For slidin	20 - 30	18.5	120			2		29	9.171	29.172		
	35 - 40	35	100	29.510	29.520	2	21.157		29	9.518	29.519	



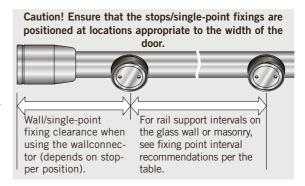
Solid track rail Supply and installation

Track supply and installation

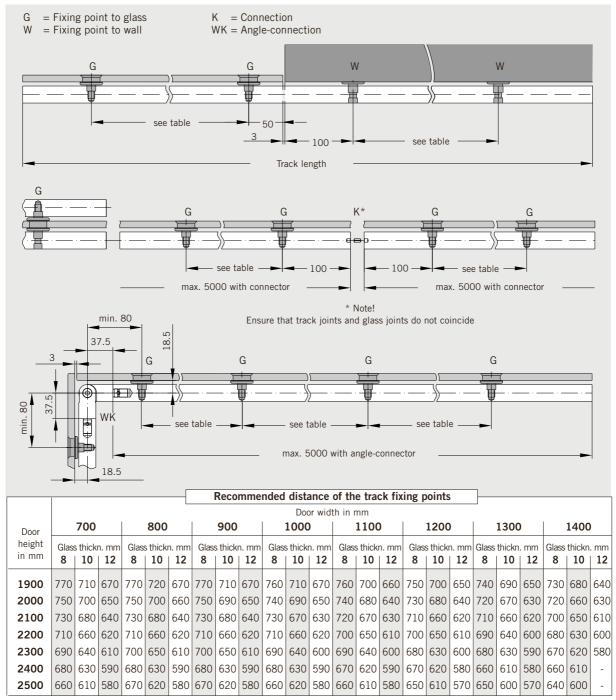
The track rail for the sliding door is pre-fabricated according to the customer's drawing and supplied together with the glass or wall brackets ordered for the application concerned.

Fixing screws for wall installation by others

Of decisive importance for prefabrication and fixing to glass partitions is that the mounting points coincide with the holes drilled in the glass. The lengthwise tolerances should not be greater than +/- 0.3 mm.



Required dimensions for the track production

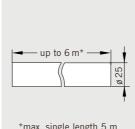


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Components for sliding door system Solid track rail and accessories



The track rail is prefabricated per customer specifications/drawing with all the necessary drill holes already provided.



*max. single length 5 m by coupling

Ordering information

Track, drilled

for fixing on glass fixed length up to 6 m Art. No. 8.21.405.700.99 AISI 316L Art. No. 8.21.456.700.99 for fixing on wall up to 6 m Art. No. 8.21.406.700.99 AISI 316L

Art. No. 8.21.457.700.99 Track, undrilled for fixing with clamp

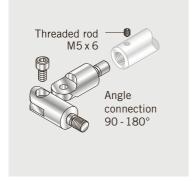
brackets fixed length up to 6 m 8.21.407.700.99 do. (AISI 316L) 8.21.458.700.99

Connectors

offset for tracks 90 - 180° Art. No. 8.21.442.700.99 do. (AISI 316L) 8.21.443.700.99

B for *X = 35 - 40 mm

37.5

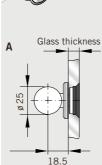


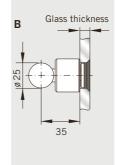
Single point fixing for fixing the

track to glass









A for *X = 20 - 30 mmSingle-point fixing, countersunk, fixed for 10/12 mm glass

Art. No. 8.29.460.700.99 AISI 316L Art. No. 8.29.461.700.99 for 13.5 - 15.5 mm glass Art. No. 8.29.450.700.99 for 17.5 mm glass

Art. No. 8.29.451.700.99 clamping disc, fixed

for 10/12 mm glass Art. No. 8.29.465.700.99 AISI 3161

Art. No. 8.29.466.700.99 countersunk, centring for 10/12 mm glass

Art. No. 8.29.462.700.99 AISI 316L

Art. No. 8.29.463.700.99 for 13.5 - 15.5 mm glass Art. No. 8.29.455.700.99 for 17.5 mm glass Art. No. 8.29.456.700.99

clamping disc, centring for 10/12 mm glass

Art. No. 8.29.467.700.99 AISI 316L Art. No. 8.29.468.700.99 Single-point fixing, countersunk, fixed for 10/12 mm glass

Art. No. 8.29.530.700.99

clamping disc, fixed for 10/12 mm Glass Art. No. 8.29.535.700.99

countersunk, centring for 10/12 mm glass

Art. No. 8.29.531.700.99

clamping disc, centring for 10/12 mm glass Art. No. 8.29.536.700.99

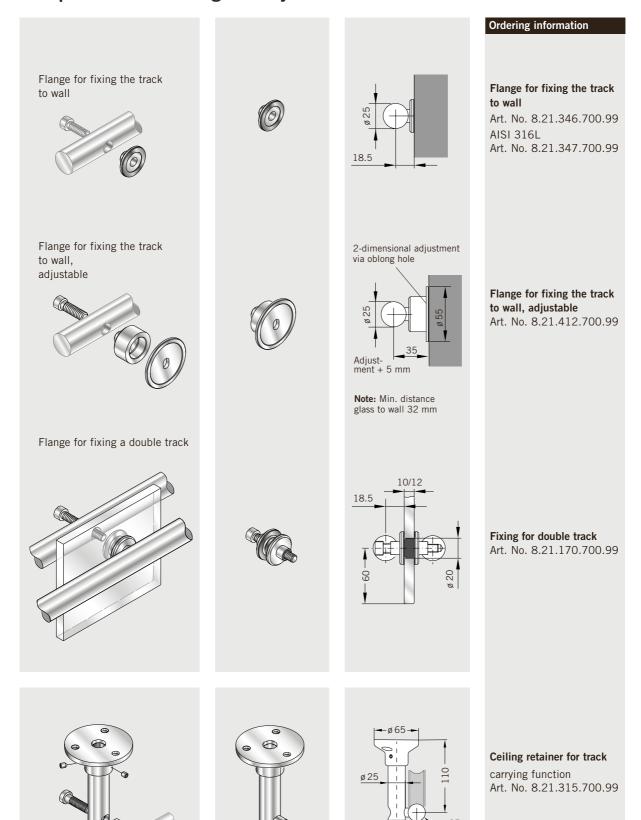
Recommended distance of the fixing points see page 25

*for X see page 24



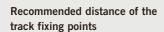
27

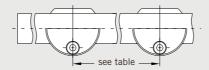
Components for sliding door system Solid track rail and accessories



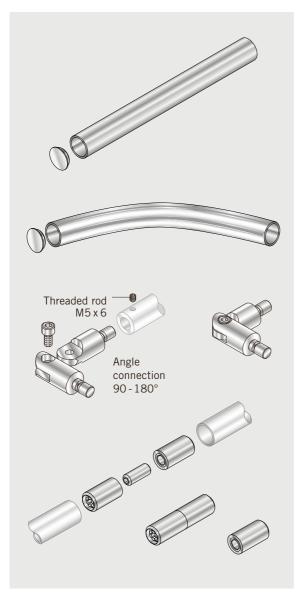
Recommended distance of the fixing points see page 25

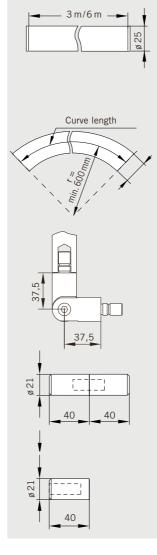
Components for sliding door system Tube and accessories





	Door width in mm																							
Door height		700			800			900			1000)		1100)		1200)		1300)		1400)
		Glass thickn. mm		Glass thickn. mm		Glass thickn. mm		Glass thickn. mm		Glass thickn. mm		Glass thickn. mm		. mm	Glass thickn. n		ı. mm							
	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12	8	10	12
1900	350	350	350	400	400	400	450	450	450	500	500	500	550	550	530	600	550	520	590	550	510	580	540	510
2000	350	350	350	400	400	400	450	450	450	500	500	500	550	540	510	580	540	510	570	530	500	570	530	500
2100	350	350	350	400	400	400	450	450	450	500	500	500	550	530	500	570	530	500	560	520	490	560	520	490
2200	350	350	350	400	400	400	450	450	450	500	500	490	550	520	490	550	510	480	550	510	480	540	500	470
2300	350	350	350	400	400	400	450	450	450	500	500	480	550	510	480	540	500	470	540	500	470	530	490	460
2400	350	350	350	400	400	400	450	450	450	500	500	470	530	500	470	530	490	460	530	490	460	520	480	-
2500	350	350	350	400	400	400	450	450	450	500	490	460	520	490	460	520	480	450	520	480	450	510	470	-





Ordering information

Sliding track tube

incl. end plugs stock length 3 m

Art. No. 8.21.527.700.99 AISI 316L

Art. No. 8.21.530.700.99

Fixed length up to 6 m Art. No. 8.21.436.700.99 AISI 316L

Art. No. 8.21.532.700.99

Sliding track tube

bent, incl. end plugs

max. curve length 2.6 m Art. No. 8.21.409.700.99

max. curve length 5.6 m Art. No. 8.21.413.700.99

Angled connection for track tube,

90°-180°

Art. No. 8.21.535.700.99 AISI 316L

Art. No. 8.21.536.700.99

Angle connection

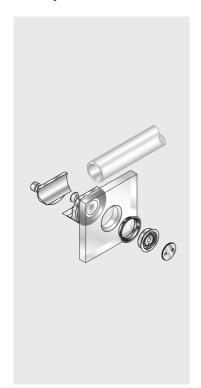
for sliding track tube Art. No. 8.29.506.700.99

Thread insert

for sliding track tube Art. No. 8.29.505.700.99



Components for sliding door system Tube and accessories







Glass thickness

16 mm extended single-point fixing, countersunk for 10, 12 and 13.5 mm glass Art. No. 8.29.518.700.99

Ordering information Clamp fixing

countersunk

AISI 316L

AISI 316L

for sliding track tube to glass, single-point fixing

for 10, 12 and 13.5 mm glass Art. No. 8.29.171.700.99

Art. No. 8.29.181.700.99 single-point fixing, clamping disc for 10, 12 and 13.5 mm glass

Art. No. 8.29.172.700.99

Art. No. 8.29.182.700.99

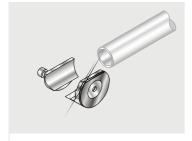
single-point fixing, clamping disc for 10, 12 and 13.5 mm glass Art. No. 8.29.519.700.99



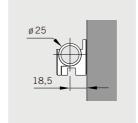


Clamp fixing

for sliding track tube to wall Art. No. 8.21.153.700.99 AISI 316L Art. No. 8.21.163.700.99





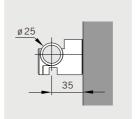


Clamp fixing

for sliding track tube to wall 16 mm extended Art. No. 8.21.157.700.99 AISI 316L Art. No. 8.21.158.700.99





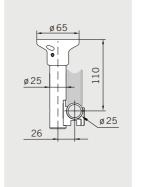




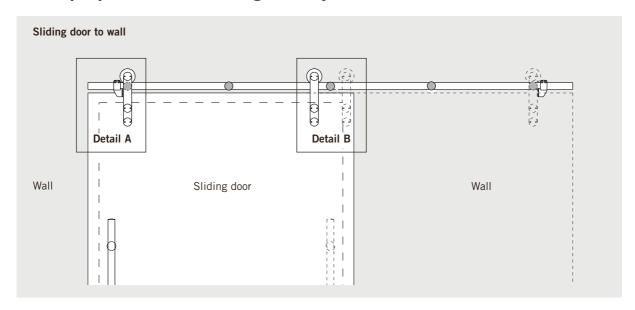
for sliding track tube, carrying function Art. No. 8.21.316.700.99

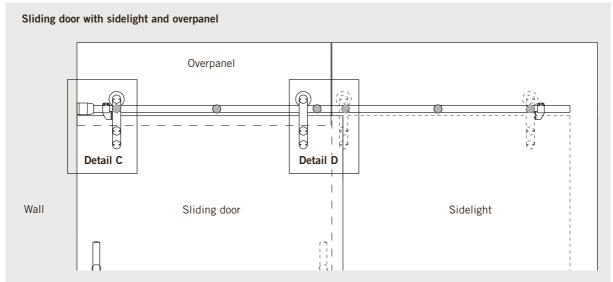


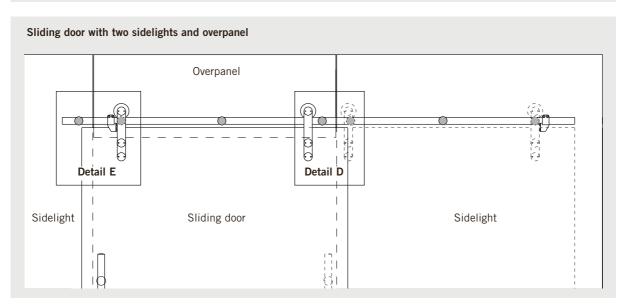




Glass preparation for sliding door system

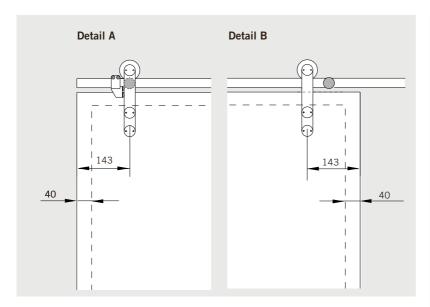


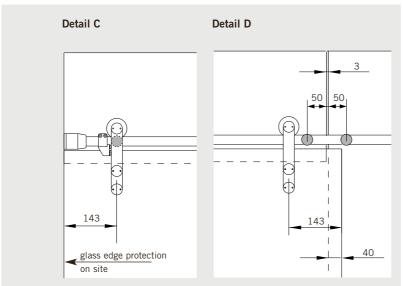


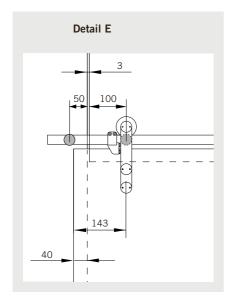




Glass preparation for sliding door system

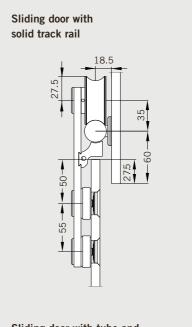


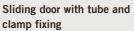


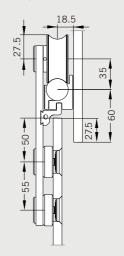


Dimensional data should be regarded exclusively as recommended values. Please remember when designing your system that the positions of the stops and point fixings must not vertically coincide.

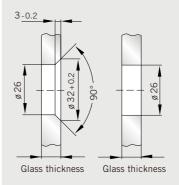
For spacing/interval recommendations when drilling the track holes, and for requisite dimensions for fixing the track rail, please refer to the table entitled "Recommended distance of the track fixing points".



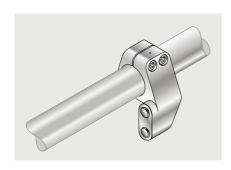


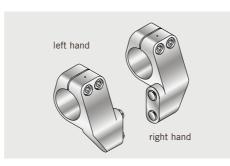


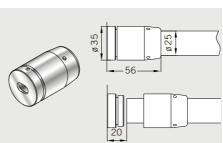
Countersunk bore for countersunk singlepoint fixings Cylindrical bore for clamping disc singlepoint fixings



Components for sliding door system







Ordering information

Door stop

left hand

Art. No. 8.29.425.700.99 AISI 316L

Art. No. 8.29.427.700.99 right hand

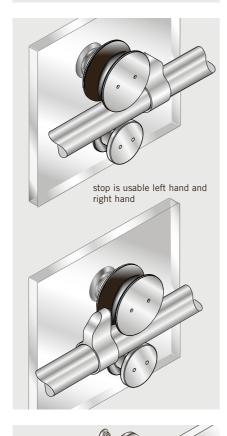
Art. No. 8.29.426.700.99 AISI 316L

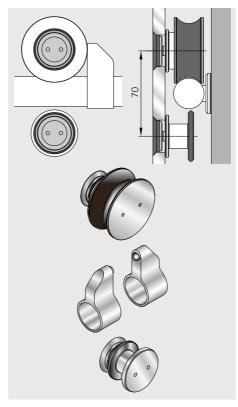
Art. No. 8.29.428.700.99

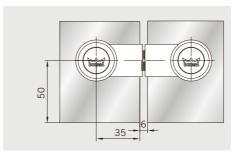
Wall fixing for tube /solid track rail

Art. No. 8.29.445.700.99 AISI 316L

Art. No. 8.29.446.700.99







Roller to glass

for 8-12 mm glass, countersunk Art. No. 8.29.494.700.99 clamping disc

Art. No. 8.29.495.700.99

Door stop

for roller to glass Art. No. 8.29.493.700.99 AISI 316L Art. No. 8.29.483.700.99

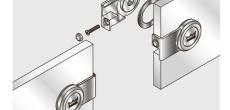
Anti-jump device

for roller to glass for 8-12 mm glass, countersunk Art. No. 8.29.497.700.99 clamping disc Art. No. 8.29.498.700.99

Door steady,

to prevent glass edges of double sliding doors bumping into each other Art. No. 8.29.420.000.99

Please order for details for glass preparations our detail sheet 29-044-B.





Components for sliding door system



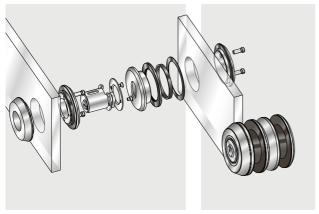


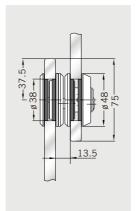


Ordering information

Aluminium brush profile

similar satin stainless steel for 8 mm glass stock length 3 m Art. No. 8.07.402.113.99 fixed length up to 6 m Art. No. 8.07.403.113.99 for 10/12 mm glass stock length 3 m Art. No. 8.07.400.113.99 fixed length up to 6 m Art. No. 8.07.401.113.99



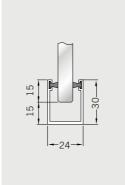


Sliding door lock with ratchet brace

for 8/10/12 mm glass Art. No. 8.21.446.700.99 AISI 316L



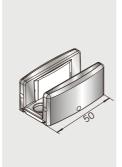


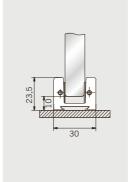


Guide rail with brush seals applicable for 8/10/12 mm glass

aluminium mill finished fixed length up to 6 m Art. No. 8.21.431.100.99 stock length 3 m Art. No. 8.21.432.100.99







Floor guide

clamping disc, applicable for 8/13.5 mm glass Art. No. 8.07.316.000.99

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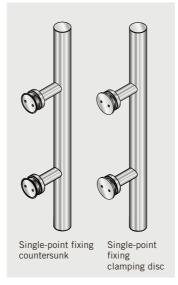
Pull handles and door knobs

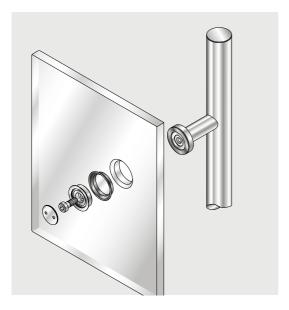
The pull handle/knob system is designed for glass of 8, 10 and 12 mm thickness.

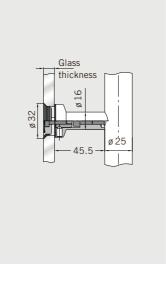
The pull handles can be fixed to both sliding and pivoting (swing) doors on one face using the appropriate connectors or on both faces by through-bolting (back-to-back arrangement). The single-point fixings and through bolts are included as standard equipment in the scope of supply.

The pull handles can be fitted horizontally, vertically or in a handrail arrangement.









Ordering information

Pull handles with singlepoint fixings, countersunk for 8/10/12 mm glass

Pull handle 350 mm with 2 fixings Art. No. 8.29.268.700.99 AISI 316L Art. No. 8.29.269.700.99

Pull handle 720 mm with 2 fixings Art. No. 8.29.271.700.99 AISI 316L Art. No. 8.29.272.700.99

Pull handle 1240 mm with 3 fixings Art. No. 8.29.274.700.99 AISI 316L Art. No. 8.29.275.700.99

Pull handle 1760 mm with 4 fixings Art. No. 8.29.277.700.99 AISI 316L Art. No. 8.29.278.700.99

Pull handles with clamping disc single-point fixings for 8/10/12 mm glass

Pull handle 350 mm with 2 fixings Art. No. 8.21.240.700.99 AISI 316L Art. No. 8.21.280.700.99

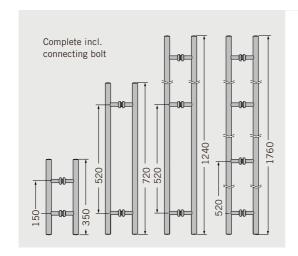
Pull handle 720 mm with 2 fixings Art. No. 8.21.241.700.99 AISI 316L Art. No. 8.21.281.700.99

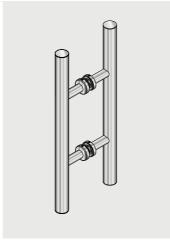
Pull handle 1240 mm with 3 fixings Art. No. 8.21.242.700.99 AISI 316L Art. No. 8.21.282.700.99

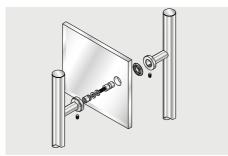
Pull handle 1760 mm with 4 fixings Art. No. 8.21.243.700.99 AISI 316L Art. No. 8.21.283.700.99

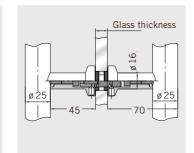


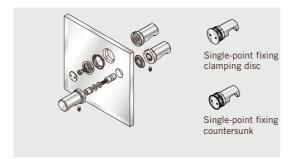
Pull handles and door knobs

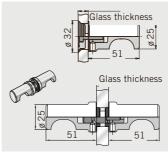


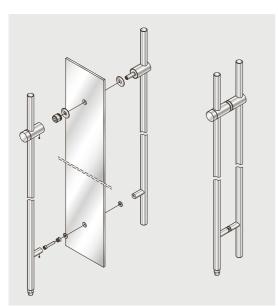


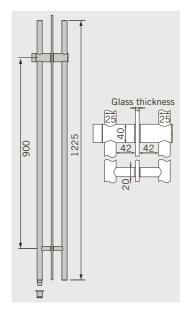












Ordering information

Pair of pull handles incl. connecting bolt for 8/10/12 mm glass

Pair of pull handles 350 mm, with 2 fixings Art. No. 8.21.267.700.99 AISI 316L Art. No. 8.21.247.700.99

Pair of pull handles 720 mm, with 2 fixings Art. No. 8.21.270.700.99 AISI 316L Art. No. 8.21.250.700.99

Pair of pull handles 1240 mm, with 3 fixings Art. No. 8.21.273.700.99 AISI 316L Art. No. 8.21.253.700.99

Pair of pull handles 1760 mm, with 4 fixings Art. No. 8.21.276.700.99 AISI 316L Art. No. 8.21.256.700.99

Door knob one side fixing for 8/10/12 mm glass

Door knob with single-point fixing, countersunk
Art. No. 8,21,422,700,99

Door knob with clamping disc single-point fixings Art. No. 8.21.426.700.99

Door knob back-to-back for 8/10/12 mm glass Art. No. 8.21.423.700.99

Back to back handle bar, length 1225 mm, prepared for 8 - 13.5 mm glass, 1225 mm, with 2 fixings, complete with KESO 2000 lock Art. No. 8.21.279.700.99

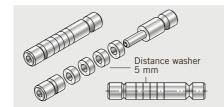
01/10 35

Spacing adjustment for pull handles and door knobs



Glass doors

door thickn. 13.5 mm: without Distancewasher door thickn. 15 mm: with 1 Distance washer door thickn. 17.5 mm: with 2 Distance washer door thickn. 19 mm: with 3 Distance washer door thickn. 21.5 mm: with 4 Distance washer



Timber doors

door thickn. 20 mm: without distance washer door thickn. 25 mm: with 1 distance washer door thickn. 30 mm: with 2 distance washer door thickn. 35 mm: with 3 distance washer door thickn. 40 mm: with 4 distance washer



Glass doors/timber doors

 $\begin{array}{lll} \mbox{door thickn.} & 15-21.5 \mbox{ mm: cylinder head screw } \mbox{M6x25} \\ \mbox{door thickn.} & 25-30 \mbox{ mm: } & \mbox{cylinder head screw } \mbox{M6x35} \\ \mbox{door thickn.} & 35-40 \mbox{ mm: } & \mbox{cylinder head screw } \mbox{M6x50} \\ \end{array}$

Ordering information

Conversion set 1 for glass doors, pair of pull handles/ knob back-to-back

door thickn. 13.5-21.5 mm Art. No. 8.21.285.700.99

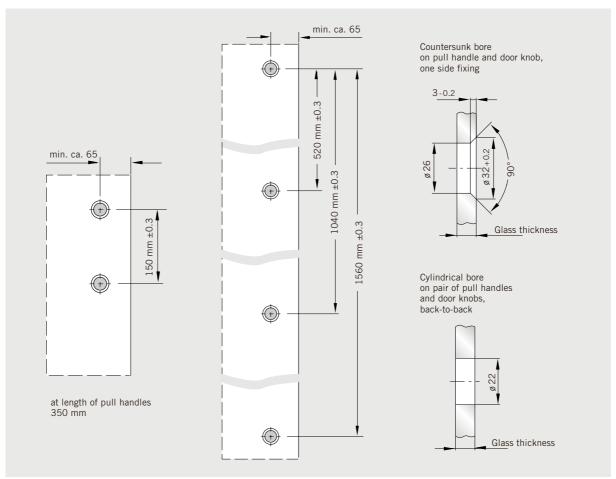
Conversion set 2 for timber doors, pair of pull handles/ knob back-to-back

door thickn. 20-40 mm Art. No. 8.21.286.700.99

Conversion set 3 for glass/timber doors, pull handle/ knob single-sided, single-point fixing

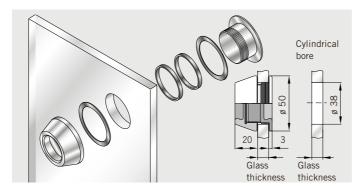
door thickn. 15-40 mm countersunk Art. No. 8.21.287.700.99 clamping disc Art. No. 8.21.288.700.99

Glass preparation pull handles and door knobs





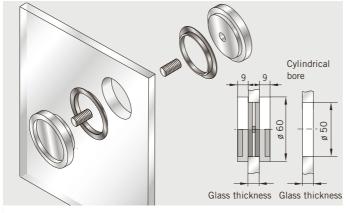
Recessed pull grip und ARCOS pull handle





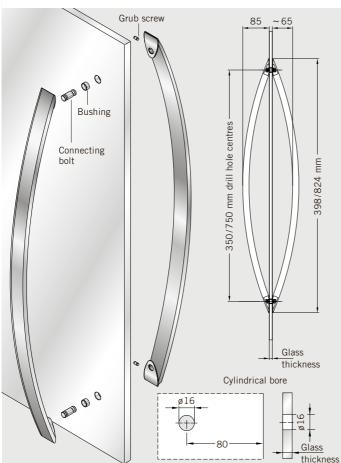
Ordering information

Recessed pull grip Ø 50 mm for 8/10/12 mm glass Art. No. 8.21.290.700.99





Recessed pull grip Ø 60 mm for 8/10/12 mm glass Art. No. 8.21.291.700.99





ARCOS pair of pull handle for 8/10/12 mm glass incl. connecting bolt

only in AISI 316L

Pull handle 350 mm with 2 fixings Art. No. 8.26.500.700.99

Pull handle 750 mm with 2 fixings Art. No. 8.26.510.700.99

07/07







MANET COMPACT Sets

Content

Pivoting door	40
Sliding door	44

MANET COMPACT Sets

The aesthetic elegance of the MANET COMPACT concept is also available in the form of standardised sets for simple, fast planning of the more popular system types with 8, 10 or 12 mm toughened safety glass (TSG).

Optional accessories enable

the individual sets to be

The system components offer numerous adjustment possibilities in order to ensure problem-free installation of whichever door type – sliding or swing, single action or double action – is required. Wall abutment profiles may need to be provided (by others) for fixing overpanels and sidelights.





Pivoting doors Set 1 page 41

semi-customised.





Construction 2 (1 set)



Construction 3 (1 set)



Construction 4 (1 set)



Construction 1 (1 set)

Construction 5 (2 sets)



Construction 6 (2 sets)



Construction 7 (2 sets)



Construction 8 (2 sets)

Pivoting doors Set 2 page 42



Construction 9 (1 set)



Construction 12 (1 set)



Construction 18 (2 sets)

Pivoting doors Set 2 + 3 page 42/43



Construction 21 (each 1 set)

Pivoting doors Set 3 page 43



Construction 13 (1 set)



Construction 15 (1 set)



Construction 23 (2 sets)

Sliding doors Set 4/5/6 page 44 - 49



Set 4.1/4.2



Set 5.1/5.2

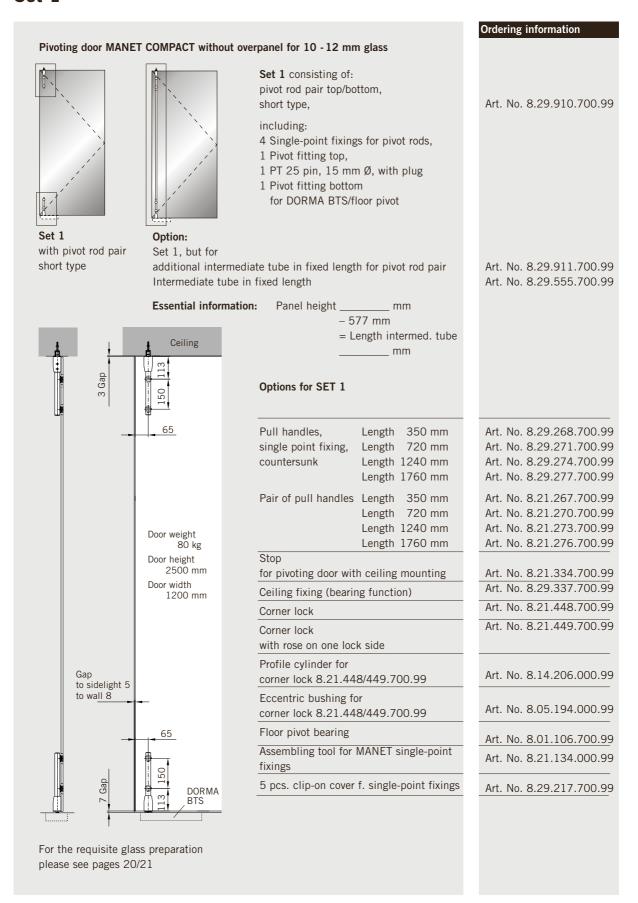


Set 6.1/6.2

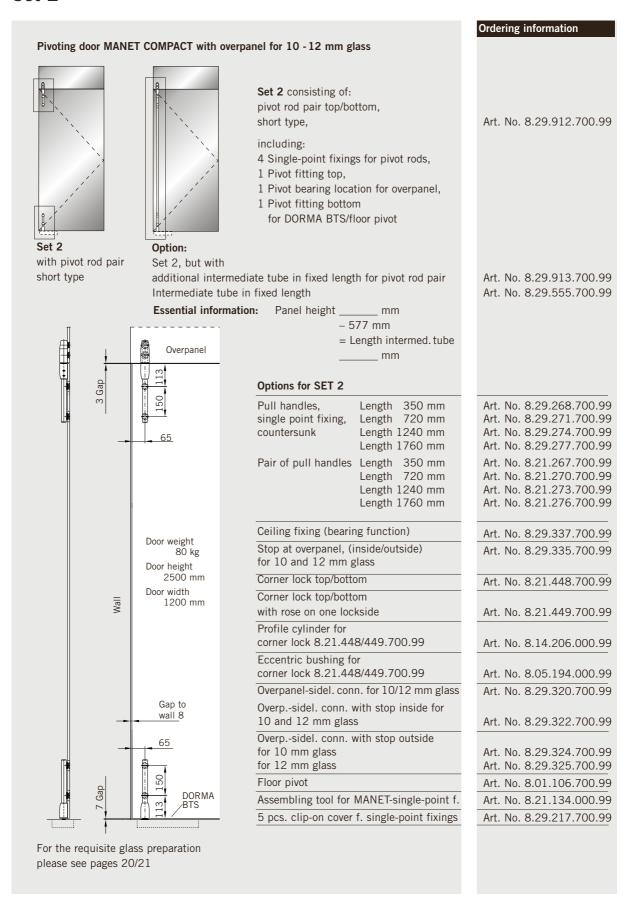
11/06



Set 1

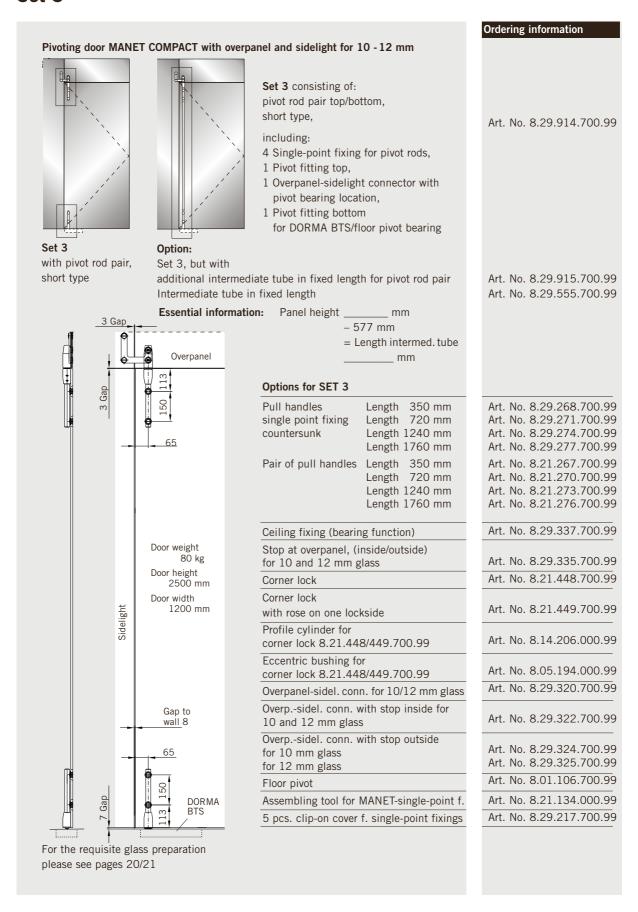


Set 2

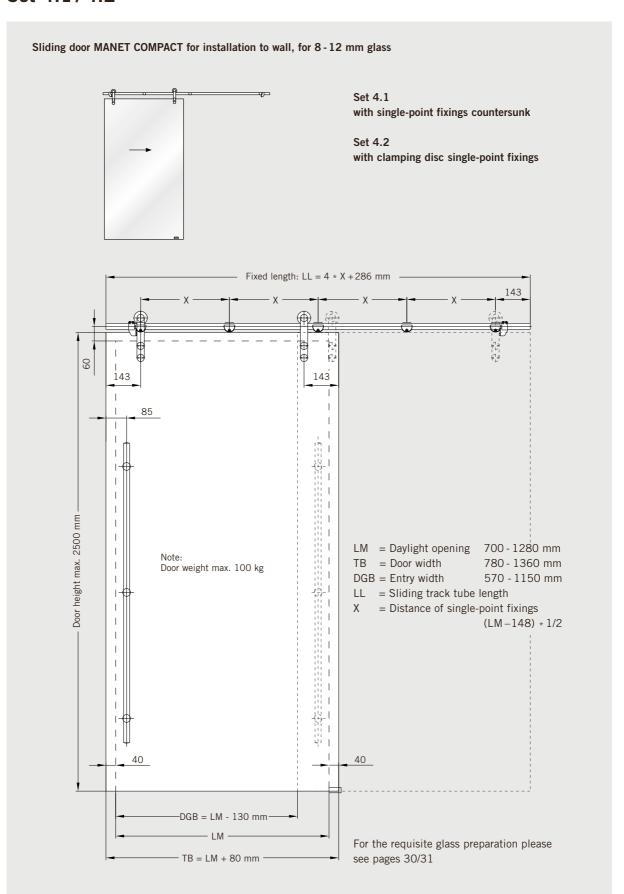




Set 3



Set 4.1/4.2



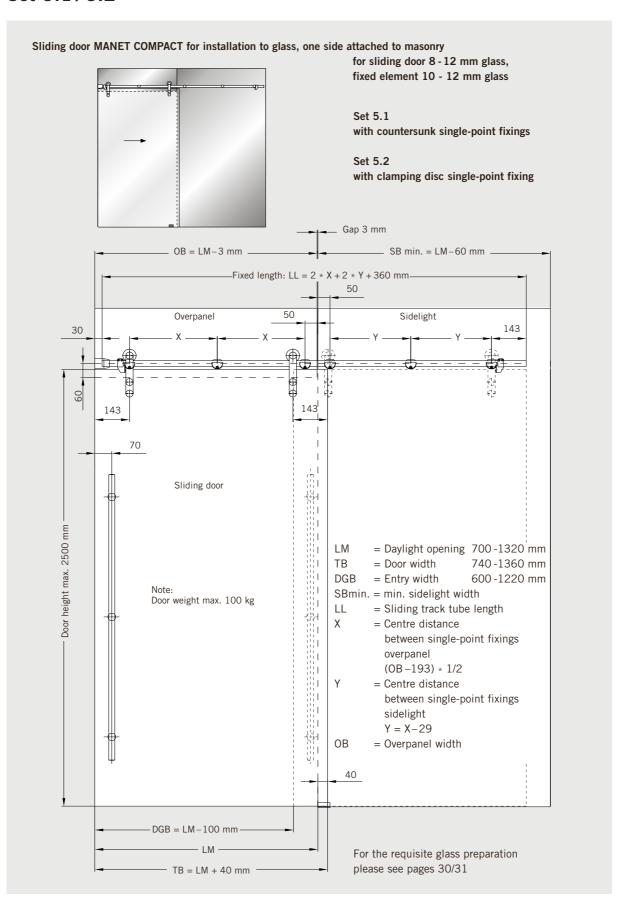


Set 4.1/4.2

Sliding door MANET CON installation to wall, for 8					
Set 4.1 / Set 4.2 consisting of:		Set 4.1 with countersunk single-point fixings	Set 4.2 with clamping disc single-point fixings		
5 Clamp fixings for track / wall 2 Roller carriers CLASSI incl. single-point fixing 1 Door stop left hand 1 Door stop right hand 1 Floor guide AGILE Installation tools		Art. No. 8.29.916.700.99	Art. No. 8.29.917.700.		
Set as above, but with 16 mm extended clamp fixing		Art. No. 8.29.925.700.99	Art. No. 8.29.926.700.		
Not covered by the set: Intermediate tube in fixed length*		Art. No. 8.21.	Art. No. 8.21.436.700.99		
Options for Set 4.1 / Set	4.2				
Sliding track tube, inclusive end cups, stock length 3000 mm		Art. No. 8.2	Art. No. 8.29.527.700.99		
Pull handles	Length 350 mm Length 720 mm Length 1240 mm Length 1760 mm	Art. No. 8.29.268.700.99 Art. No. 8.29.271.700.99 Art. No. 8.29.274.700.99 Art. No. 8.29.277.700.99	Art. No. 8.21.240.700 Art. No. 8.21.241.700 Art. No. 8.21.242.700 Art. No. 8.21.243.700		
Pair of pull handles	Length 350 mm Length 720 mm Length 1240 mm Length 1760 mm	Art. No. 8.21.267.700.99 Art. No. 8.21.270.700.99 Art. No. 8.21.273.700.99 Art. No. 8.21.276.700.99	Art. No. 8.21.267.700 Art. No. 8.21.270.700 Art. No. 8.21.273.700 Art. No. 8.21.276.700		
Door knob back-to-back for 8 - 12 mm glass		Art. No. 8.2	Art. No. 8.21.423.700.99		
Door knob one side fixing for 8 - 12 mm glass		Art. No. 8.21.422.700.99	Art. No. 8.21.426.700		
Corner lock		Art. No. 8.2	Art. No. 8.21.448.700.99		
Corner lock with rose on one lock side		Art. No. 8.2	Art. No. 8.21.449.700.99		
Profile cylinder for corner lock 8.21.448/449.700.99		Art. No. 8.1	Art. No. 8.14.206.000.99		
Eccentric bushing for corner lock 8.21.448/449.700.99		Art. No. 8.0	Art. No. 8.05.194.000.99		
Aluminium guide rail with brush seals stock length 3000 mm stock length 6000 mm			Art. No. 8.21.432.100.99 Art. No. 8.21.430.100.99		
Assembling tool for MANET single-point fixing		Art. No. 8.2	Art. No. 8.21.134.000.99		
5 pcs. clip-on cover f. single-point fixings		Art. No. 8.2	Art. No. 8.29.217.700.99		

^{*} When ordering please indicate the necessary length! For calculation please see adjoining page.

Set 5.1/5.2



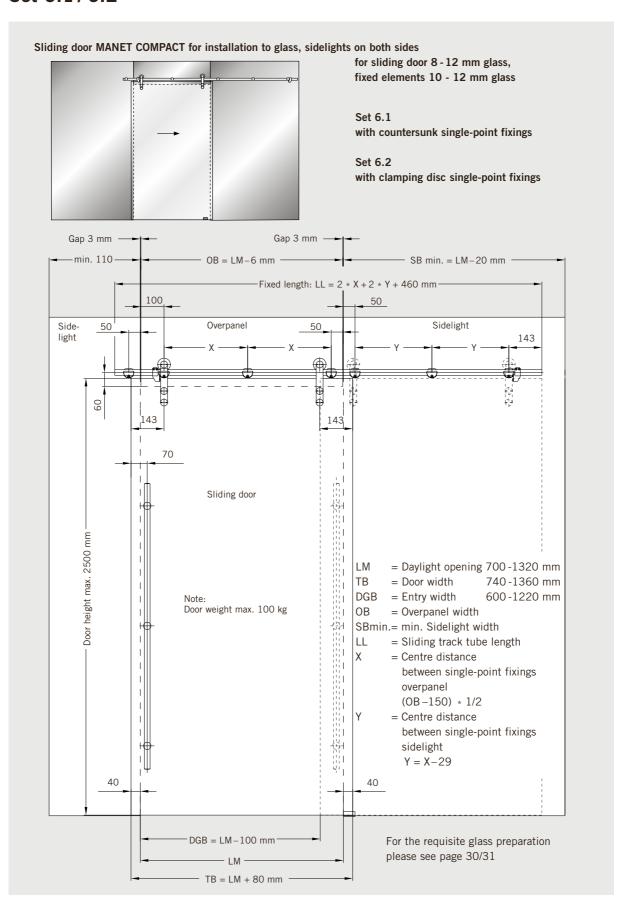


Set 5.1/5.2

Sliding door MANET COM glass, one side attached for sliding door 8 - 12 mr fixed element 10 - 12 m	to masonry, n glass,	Ordering information		
Set 5.1 / Set 5.2 consisting of		Set 5.1 with countersunk single-point fixings	Set 5.2 with clamping d	
6 Clamp fixings fixing to glass, countersunk 2 Roller carriers CLASSIC incl. single-point fixings for 8 - 12 mm glass 1 Wall fixing 1 Door stop left hand 1 Door stop right hand 1 Floor guide AGILE Installation tools		single-point fixings single-point fixings Art. No. 8.29.918.700.99 Art. No. 8.29.919.700.9		
Not covered by the set: Intermediate tube in fixed length*		Art. No. 8.21.436.700.99		
Options for Set 5.1 / Set 5.2 Sliding track tube, inclusive end cups, stock length 3000 mm		Art. No. 8.29.527.700.99		
Pull handles Pair of pull handles	Length 350 mm Length 720 mm Length 1240 mm Length 1760 mm Length 350 mm Length 720 mm Length 1240 mm Length 1760 mm	Art. No. 8.29.268.700.99 Art. No. 8.29.271.700.99 Art. No. 8.29.274.700.99 Art. No. 8.29.277.700.99 Art. No. 8.21.267.700.99 Art. No. 8.21.270.700.99 Art. No. 8.21.273.700.99 Art. No. 8.21.276.700.99	Art. No. 8.21.2 Art. No. 8.21.2	41.700.9 42.700.9 43.700.9 67.700.9 70.700.9 73.700.9
Door knob back-to-back for 8 - 12 mm glass		Art. No. 8.21.423.700.99		
Door knob one side fixing for 8 - 12 mm glass		Art. No. 8.21.422.700.99	Art. No. 8.21.4	26.700.9 ¹
Corner lock		Art. No. 8.21.448.700.99		
Corner lock with rose on one lock side		Art. No. 8.21.449.700.99		
Profile cylinder for corner lock 8.21.448/449.700.99		Art. No. 8.14.206.000.99		
Eccentric bushing for corner lock 8.21.448/449.700.99		Art. No. 8.05.194.000.99		
Aluminium guide rail with brush seals stock length 3000 mm stock length 6000 mm		Art. No. 8.21.432.100.99 Art. No. 8.21.430.100.99		
Ceiling connector (bearing	g function)	Art. No. 8.21.337.700.99	Art. No. 8.21.3	38.700.9
Assembling tool for MANET single-point fixing		Art. No. 8.21.134.000.99		
5 pcs. clip-on cover f. si	ngle-noint fivings	Art No. 8.1	29.217.700.99	

^{*} When ordering please indicate the necessary length! For calculation please see the adjoining page.

Set 6.1/6.2





Set 6.1/6.2

Sliding door MANET COI glass, sidelight on both s for sliding door 8 - 12 m fixed elements 10 - 12 m	ides, n Glass,				
Set 6.1 / Set 6.2 consisting of		Set 6.1 with single-point fixings countersunk	Set 6.2 with clamping disc single-point fixings		
7 Clamp fixings fixing to glass 2 Roller carriers CLASSI incl. single-point fixing 1 Door stop left hand 1 Door stop right hand 1 Floor guide AGILE Installation tools		Art. No. 8.29.920.700.99	Art. No. 8.29.921.700.9		
Not covered by the set: Intermediate tube in fixed length*		Art. No. 8.	Art. No. 8.21.436.700.99		
Options for Set 6.1 / Set	6.2				
Sliding track tube, inclusive end cups, stock length 3000 mm		Art. No. 8.	Art. No. 8.29.527.700.99		
Pull handles	Length 350 mm Length 720 mm Length 1240 mm Length 1760 mm	Art. No. 8.29.268.700.99 Art. No. 8.29.271.700.99 Art. No. 8.29.274.700.99 Art. No. 8.29.277.700.99	Art. No. 8.21.240.700. Art. No. 8.21.241.700. Art. No. 8.21.242.700. Art. No. 8.21.243.700.		
Pair of pull handles	Length 350 mm Length 720 mm Length 1240 mm Length 1760 mm	Art. No. 8.21.267.700.99 Art. No. 8.21.270.700.99 Art. No. 8.21.273.700.99 Art. No. 8.21.276.700.99	Art. No. 8.21.267.700. Art. No. 8.21.270.700. Art. No. 8.21.273.700. Art. No. 8.21.276.700.		
Door knob back-to-back for 8 - 12 mm glass		Art. No. 8.21.423.700.99			
Door knob one side fixing for 8 - 12 mm glass		Art. No. 8.21.422.700.99	Art. No. 8.21.426.700.		
Corner lock		Art. No. 8.	Art. No. 8.21.448.700.99		
Corner lock with rose on one lock side		Art. No. 8.	Art. No. 8.21.449.700.99		
Profile cylinder for corner lock 8.21.448/449.700.99		Art. No. 8.14.206.000.99			
Eccentric bushing for corner lock 8.21.448/44	9.700.99	Art. No. 8.	Art. No. 8.05.194.000.99		
Aluminium guide rail with brush seals stock length 3000 mm stock length 6000 mm			Art. No. 8.21.432.100.99 Art. No. 8.21.430.100.99		
Ceiling connector (bearing	g function)	Art. No. 8.21.337.700.99	Art. No. 8.21.337.700.99 Art. No. 8.21.338.700.9		
Assembling tool for MANET single-point fixing		Art. No. 8.	Art. No. 8.21.134.000.99		
5 pcs. clip-on cover f. single-point fixings		Art. No. 8.29.217.700.99			

^{*} When ordering please indicate the necessary length! For calculation please see the adjoining page.







Accessories

Inhalt

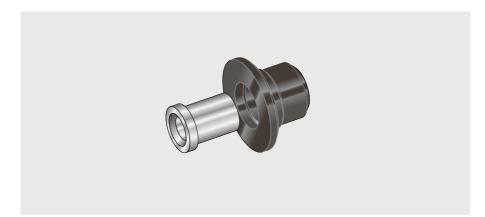
Accessories 52

Installation tools/accessories



Ordering information

Clip-on cover for single-point fixing with spring, 5 pieces Art. No. 8.29.217.700.99



Assembling tool for MANET single-point fixing (can also be used as attachment for torque wrench) Art. No. 8.21.137.000.99



Sample case Art. No. 8.21.995.000.99



Planning tool



For planning of intelligent glass solutions we offer you several

planning tools which allow you to create secure and professional solutions for any kinds of glass doors and toughend glass assemblies.

The planning tools DGES and MANET COMPACT enable you to prepare designs and cost calculations quickly, reliably and professionally. The software provides you with all necessary documentation such as dimensioned technical drawings, glass sizes and preparation measures.

Your benefits:

- Easy to operate
- Professional and error-free preparation of offers
- Rapid response to incoming requests for quotations
- Highly reduced planning costs for time and money savings

DGES Fittings (for internal doors and toughend glass assemblies), Art. No. 800.51.249.6.32

DGES HSW (for horizontal sliding walls), Art. No. 800.51.247.6.32

DGES Showers (for glass shower cubicles), Art. No. 800.51.424.6.32

MANET COMPACT planning tool (for MANET pivoting and sliding doors),

Art. No. 800.51.329.6.32

Subject to change without notice.

For practical planning, please use our drawings DORMA-Glas DETAIL.

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DORMA GlasTec GmbH Leonardo-da-Vinci-Weg 6 - 8 D-32760 Detmold Tel. +49 5231 308030 Fax +49 5231 3080310 www.dorma-glastec.de