

# ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	dormakaba International Holding GmbH
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-DOR-20220159-CBA1-EN
Issue date	20.10.2022
Valid to	19.10.2027

## Rack and pinion door closer TS Match and TS Match X dormakaba

[www.ibu-epd.com](http://www.ibu-epd.com) | <https://epd-online.com>



## General Information

### dormakaba

#### Programme holder

IBU – Institut Bauen und Umwelt e.V.  
Hegelplatz 1  
10117 Berlin  
Germany

#### Declaration number

EPD-DOR-20220159-CBA1-EN

#### This declaration is based on the product category rules:

Building Hardware products, 01.08.2021  
(PCR checked and approved by the SVR)

#### Issue date

20.10.2022

#### Valid to

19.10.2027



Dipl.-Ing. Hans Peters  
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### Rack and pinion door closer TS Match and TS Match X

#### Owner of the declaration

dormakaba International Holding GmbH  
DORMA Platz 1  
58256 Ennepetal  
Germany

#### Declared product / declared unit

1 door closer (1 piece) of the TS Match

#### Scope:

This Environment Product Declaration refers to a specific door closer manufactured by dormakaba Production GmbH & Co. KG. The production site is located in Singapore.

The data represents the year 2020.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

#### Verification

The standard EN 15804 serves as the core PCR

Independent verification of the declaration and data according to ISO 14025:2011

internally  externally



Dr.-Ing. Wolfram Trinius,  
(Independent verifier)

## Product

### Product description/Product definition

The TS Match and TS Match X supplements the comprehensive slide channel door closer range from dormakaba. The closing speed is infinitely adjustable and with the concealed mounting plate which is optionally available, the TS Match is the perfect door closers for the initial equipment of the door. For the use and application of the product the respective national provisions at the place of use apply. The standards which can be applied are the following:

- EN 1154

### Application

The door closer series is designed for commercial and institutional applications and is suitable for internal and external doors. It can be used in a variety of applications, including as door closer for fire, anti-flame and smoke check doors (non-hold-open versions).

### Technical Data

The door closer series has following technical properties:

Data and features	Size EN 3-5	Size EN 3-4
Closing force adjustable	≤ 1250 mm •	≤ 1100 mm •
Standard doors	≤ 1250 mm •	≤ 1100 mm •
External doors, outward opening	≤ 1250 mm •	≤ 1100 mm •
Fire and smoke control doors	≤ 1250 mm •	≤ 1100 mm •
Same design for DIN-L and DIN-R	•	•
Arm assembly type	•	•
Adjustable closing speed via a valve	•	•
Adjustable latching speed via a valve	•	•
Weight in kg	•	•
Dimensions without slide channel in mm:		
Length	228	228
Overall depth	50	50
Height	60	60
Door closer tested according to EN 1154	•	•
CE mark for building products	•	•
• yes – no		

Performance data of the product with respect to its characteristics in accordance with the relevant technical provision which can be applied are mentioned above.

### Base materials/Ancillary materials

The major material composition including the packaging of the product is listed below:

Name	Value	Unit
Aluminium	42	%
Steel	39	%
Paper	11	%
Lubricants	6	%
Plastics	1	%
Zinc	1	%
Others	<1	%

The products include partial articles which contain substances listed in the Candidate List of REACH Regulation 1907/2006/EC (date: 17.02.2022) exceeding 0.1 percentage by mass: yes

- Lead (Pb): 7439-92-1 (CAS-No.) is included in some of the alloys used. The concentration of lead in each individual alloy does not exceed 4.0% (by mass).

The Candidate List can be found on the ECHA website address: <https://echa.europa.eu/de/home>.

### Reference service life

The reference service life of the TS Match Series door closers depends on the traffic pattern and degree of usage of the door. These closers are rated to EN 1154, meaning they are designed to withstand a minimum of 500,000 cycles. The reference service life amounts for 20 years. This corresponds with approx. 25,000 cycles per year.

## LCA: Calculation rules

### Declared Unit

The declared unit is 1 piece of the product: TS Match Series.

### Declared unit

Name	Value	Unit
Declared unit	1	piece/product
Mass of declared Product	2.28	kg

For IBU core EPDs (where clause 3.6 is part of the EPD): for average EPDs, an estimate of the robustness of the LCA values must be made, e.g. concerning the variability of the production process, geographical representativeness and the influence of background data and preliminary products compared to the environmental impacts caused by the actual production.

### System boundary

The type of EPD is: cradle to gate with options, modules C1–C4, and module D (A1–A3 + C + D and additional modules: A4 + A5)

### Production - Module A1-A3

The product stage includes:

- A1, raw material extraction, processing and mechanical treatments, processing of secondary material input (e.g. recycling processes),
- A2, transport to the manufacturer,
- A3, manufacturing and assembly including provision of all materials, products and energy, as well as waste processing up to the end-of waste state.

### Construction stage - Modules A4-A5

The construction process stage includes:

- A4, transport to the building site;
- A5, installation into the building; including provision of all materials, products and energy, as well as waste processing up to the end-of waste state or disposal of final residues during the construction process stage.

### End-of-life stage– Modules C1-C4 and D

The end-of-life stage includes:

- C1, de-construction, demolition;
- C2, transport to waste processing;
- C3, waste processing for reuse, recovery and/or recycling;
- C4, disposal; including provision and all transport, provision of all

materials, products and related energy and water use. Module D (Benefits and loads beyond the system boundary) includes:  
 — D, recycling potentials, expressed as net impacts and benefits.

**Geographic Representativeness**

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's

lifespan: Germany

**Comparability**

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

**LCA: Scenarios and additional technical information**

**Characteristic product properties of biogenic carbon**

The biogenic carbon content quantifies the amount of biogenic carbon in a construction product leaving the factory gate, and it shall be separately declared for the product and for any accompanying packaging.

If the total mass of biogenic carbon containing materials is less than 5 % of the total mass of the product and accompanying packaging, the declaration of biogenic carbon content may be omitted. The mass of packaging containing biogenic carbon shall always be declared.

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO<sub>2</sub>.

Name	Value	Unit
Biogenic carbon content in product	0.01	kg C
Biogenic carbon content in accompanying packaging	0.08	kg C

Additional technical information for the declared modules.

**Transport to the building site (A4)**

Name	Value	Unit
Litres of fuel per 1 kg (truck)	0.00276	l/100km
Transport distance (truck)	750	km
Capacity utilisation (including empty runs) average	55	%
Transport distance (ship)	17300	km

In case a **reference service life** according to applicable ISO standards is declared then the assumptions and in-use conditions underlying the determined RSL shall be declared. In addition, it shall be stated that the RSL applies to the reference conditions only.

The same holds for a service life declared by the manufacturer. Corresponding information related to in-use conditions needs not be provided if a service life taken from the list of service life by *BNB* is declared.

**End of life (C1-C4)**

C1: The product dismantling from the building is done manually without environmental burden.

C2: Transport to waste treatment at end of life is 50km.

Name	Value	Unit
Collected separately waste type	2.05	kg
Recycling	1.85	kg
Energy recovery	0.0307	kg
Final deposition	0,168	kg

**Reuse, recovery and/or recycling potentials (D), relevant scenario information**

Name	Value	Unit
Recycling	100	%

## LCA: Results

In Table 1 "Description of the system boundary", all declared modules shall be indicated with an "X"; all modules that are not declared shall be indicated with "MND" (As default the modules B3, B4, B5 are marked as MNR – module not relevant). In the following tables, columns can be deleted for modules that are not declared. Indicator values should be declared with three valid digits (eventually using the exponential form (e.g. 1,23E-5 = 0,0000123). A uniform format should be used for all values of one indicator.

If several modules are not declared and therefore have been deleted from the table, the abbreviations for the indicators can be replaced by the complete names, while the readability and clear arrangement should be maintained; the legends can then be deleted. If due to relevant data gaps, an indicator cannot be declared in a robust way, then the abbreviation "IND" (indicator not declared) should be used for this indicator.

- 0 - calculated value is 0
- 0 - value falls under the cut-off
- 0 - assumption which exclude any flows (e.g. exported electricity A1-A3)
- IND – in cases where the inventory does not support the methodological approach or the calculation of the specific indicator IND shall be used.

If no reference service life is declared (see chapter 2.13 "Reference Service Life"), the LCA results of the modules B1-B2 and B6-B7 shall refer to a period of one year. This shall then be indicated as an explanatory text below the tables. In addition, the formula for the quantification of such B-modules over the total life cycle shall be provided.

### DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MNR	MNR	MNR	MND	MND	X	X	X	X	X

### RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 door closer

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO <sub>2</sub> eq	2.43E+01	2.79E-01	3.26E-01	0	9E-03	7.8E-02	3E-03	-6.48E+00
GWP-fossil	kg CO <sub>2</sub> eq	2.47E+01	2.72E-01	8E-03	0	9E-03	7.8E-02	3E-03	-6.46E+00
GWP-biogenic	kg CO <sub>2</sub> eq	-3.86E-01	7E-03	3.17E-01	0	3.96E-04	1.82E-06	8.73E-06	-2E-02
GWP-luluc	kg CO <sub>2</sub> eq	7.01E-03	6.06E-06	5.36E-06	0	2.04E-07	4.41E-06	7.35E-06	-9.58E-04
ODP	kg CFC11 eq	2.45E-11	2.73E-17	5.87E-17	0	9.05E-19	3.94E-17	9.47E-18	-4.85E-11
AP	mol H <sup>+</sup> eq	1.27E-01	5E-03	9.12E-05	0	8.58E-06	1.39E-05	1.83E-05	-2.4E-02
EP-freshwater	kg P eq	1.4E-05	5.96E-08	1.15E-08	0	1.84E-09	6.28E-09	4.39E-09	-3.41E-06
EP-marine	kg N eq	2.02E-02	1E-03	3.29E-05	0	2.73E-06	3.13E-06	4.72E-06	-3E-03
EP-terrestrial	mol N eq	2.14E-01	1.4E-02	4.11E-04	0	3.04E-05	6.33E-05	5.18E-05	-3.4E-02
POCP	kg NMVOC eq	6.05E-02	4E-03	8.73E-05	0	7.72E-06	8.67E-06	1.43E-05	-1E-02
ADPE	kg Sb eq	1.41E-04	7.6E-09	9.27E-10	0	2.57E-10	5.4E-10	2.29E-10	-2.91E-05
ADPF	MJ	2.47E+02	3.59E+00	1.03E-01	0	1.22E-01	3.6E-02	3.4E-02	-9.05E+01
WDP	m <sup>3</sup> world eq deprived	3.63E+00	5.12E-04	4E-02	0	1.68E-05	8E-03	2.68E-04	-3.07E-01

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential)

### RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 door closer

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	2.35E+01	1.2E-02	2.78E+00	0	3.83E-04	2.19E-01	4E-03	-4.13E+01
PERM	MJ	2.97E+00	0	-2.76E+00	0	0	-2.1E-01	0	0
PERT	MJ	2.64E+01	1.2E-02	1.9E-02	0	3.83E-04	9E-03	4E-03	-4.13E+01
PENRE	MJ	2.46E+02	3.59E+00	1.03E-01	0	1.22E-01	1.1E+00	3.4E-02	-9.06E+01
PENRM	MJ	1.07E+00	0	0	0	0	-1.07E+00	0	0
PENRT	MJ	2.47E+02	3.59E+00	1.03E-01	0	1.22E-01	3.6E-02	3.4E-02	-9.06E+01
SM	kg	6.5E-01	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0

NRSF	MJ	0	0	0	0	0	0	0	0
FW	m <sup>3</sup>	9.6E-02	2.08E-05	9.51E-04	0	6.88E-07	1.91E-04	8.45E-06	-7.3E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

### RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2:

1 door closer

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	4.31E-07	3.5E-10	1.52E-10	0	1.18E-11	1.38E-10	5.11E-10	-5.88E-07
NHWD	kg	3.79E+00	3.67E-04	1E-02	0	1.24E-05	8E-03	1.69E-01	-1.57E+00
RWD	kg	1.54E-03	3.92E-06	5.4E-06	0	1.31E-07	1.34E-06	3.82E-07	-1E-02
CRU	kg	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	1.85E+00	0	0
MER	kg	0	0	0	0	0	0	0	0
EEE	MJ	0	0	4.93E-01	0	0	0	0	0
EET	MJ	0	0	8.94E-01	0	0	0	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

### RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:

1 door closer

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	Disease incidence	3.56E-06	8.19E-08	5.05E-10	0	4.51E-11	1.77E-10	2.27E-10	-3.84E-07
IR	kBq U235 eq	2.31E-01	5.62E-04	8.36E-04	0	1.87E-05	1.21E-04	3.93E-05	-1.99E+00
ETP-fw	CTUe	8.43E+01	2.54E+00	4.9E-02	0	8.6E-02	1.4E-02	1.9E-02	-3.29E+01
HTP-c	CTUh	8.91E-09	4.78E-11	2.58E-12	0	1.62E-12	1.18E-12	2.84E-12	-1.25E-09
HTP-nc	CTUh	2.83E-07	2.14E-09	1.12E-10	0	6.93E-11	1.19E-10	3.13E-10	-2.59E-08
SQP	SQP	5.87E+01	9E-03	2.7E-02	0	3.12E-04	1.1E-02	7E-03	-2.54E+00

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

## References

### Standards

#### EN 15804

EN 15804:2012+A1 2013, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

#### EN 15804

EN 15804:2012+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

#### ISO 14025

EN ISO 14025:2011, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

### Further References

#### Title of the software/database

Title of the software/database. Addition to the title, version.  
Place: Publisher, Date of publication [Access on access date].

#### IBU 2021

Institut Bauen und Umwelt e.V.: General Instructions for the EPD programme of Institut Bauen und Umwelt e.V., Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021  
[www.ibu-epd.com](http://www.ibu-epd.com)

#### EN 1154

EN 1154-2003; Building hardware - Controlled door closing devices - Requirements and test methods

#### EN 15804

EN 15804+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

#### ISO 14025

DIN EN ISO 14025:201110, Environmental labels and declarations — Type III environmental declarations — Principles and procedures

**REACH Regulation 1907/2006/EC**

Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

**Further  
References****IBU 2021**

Institut Bauen und Umwelt e.V.: General Instructions for the EPDs programme of Institut Bauen und Umwelt e.V. Version 2.0., Berlin: Institut Bauen und Umwelt e.V., 2021. [www.ibu-epd.com](http://www.ibu-epd.com)

**GaBi ts software**

Sphera  
Solutions GmbH

Gabi Software System and Database for Life Cycle

Engineering 1992-2020

Version 10.0.0.71

University of Stuttgart

Leinfelden-Echterdingen

**GaBi ts  
documentation**

GaBi life cycle  
inventory data documentation

(<https://www.gabi-software.com/support/gabi/gabidatabase-2020-lci-documentation/>)

**LCA-tool  
dormakaba**

LCA tool IBU-DOR-202104-LT1-EN, version 1.0, 2021.

Developed by Sphera Solutions GmbH

**PCR Part A**

PCR – Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Re-port

according to EN 15804+A2:2019, Version 1.0, 2020, Institut Bauen und Umwelt e.V., [www.ibu-epd.com](http://www.ibu-epd.com)

**PCR Part B**

PCR – Part B: Requirements on the EPD for Building

Hardware product, version 1.2, Institut Bauen und

Umwelt e.V., [www.ibu-epd.com](http://www.ibu-epd.com), 2017



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