

Typical Installation Instructions For 1310 Mullion



Installation:

Step 1: Use bottom fitting as template; Mark and drill (2) 3/8" dia. x 2" deep holes. Insert (2) steel anchors and set. Secure bottom fitting with (2) 1/4"-20 x 1" P.H.P.M.S.

Step 2: Use top fitting as template; Mark and drill (2) .177 dia. holes and tap for (2) 12-24 thread. Install top fitting and secure with (2) 12-24 x 1" P.H.P.M.S.

Step 3: Measure distance between top and bottom fittings (see Fig. 3), cut mullion to length. Do not cut end with holes.

Step 4: Slide mullion into place, insert (1) 1/4"-20 x 2 1/8" R.H.P.M.S. through hole in bottom fitting and mullion. Install tooth washer and secure with 1/4"-20 x 3/8" acorn nut. Using hole in top fitting as guide drill .265 dia. hole through top of mullion. Secure with screw, washer & acorn nut as above.

Step 5: Mount mullion stabilizers as shown in Fig. 4 below. Drill (4) .180 dia. holes and tap for 12-24 thread. Secure using (4) 12-24 x 3/4" R.H.P.M.S.

Step 6: Install exit device and strike using template and instructions packaged in carton.

